

In This Issue **EUROPE'S AIR STRENGTH TODAY** by T. P. Wright

McGraw-Hill Publishing Company, Inc.

APRIL, 1940

Price 35c. per copy

AVIATION

The Oldest American Aeronautical Magazine



powered by Four Twin Wasps

Into Army service goes another four-engined bombardment type, the Consolidated B-24. Weight: 20 tons. Range: 3000 miles. Speed: more than 300 M.P.H. Power: dependable Pratt & Whitney engines.

PRATT & WHITNEY AIRCRAFT

One of the three divisions of

**UNITED AIRCRAFT CORPORATION
EAST HARTFORD, CONNECTICUT**



Fingerprinting
 **VALVE**
STRESSES
with POLARIZED LIGHT

- The new science of photoelasticity which clearly reveals the location and degree of stresses in working metal, is employed by Thompson Products engineers to improve various aircraft engine parts. The photoelastic illustrations on the page are from a study of aircraft valve design made by the company's research department.

Above are two cross-sections, made of a plastic material 5-inches thick, of slightly different designs for an aircraft engine intake valve. The design at the right specifies a greater thickness at the point shown by the arrows.

THOMPSON PRODUCTS, INC.
CLEVELAND - DETROIT

Under a polariscope, while subjected to maximal tensile stress (11.5 pounds), pulling downward on the arm and the plastic cross-sections on the left reveals a stress pattern of the points of maximum stress, while the one at the right shows all free. The photostatic comparison demonstrated with certainty that the slightly different design of the right will result in a more smoothly stressed airfoil of greatest stress under initial conditions of operation.



THOMPSON PROD.
UNITS INC., MANUFACTURES & SELL
A WIDE ASSORTMENT OF
SAFETY AND INSURANCE
PARTS TO APPROXIMATELY 70 DIFFERENT
CLASSIFICATIONS,
INCLUDING
SAFETY VALVE SEAT
INSTEANTS, VALVE
SEATS, VALVE SEATS,
VALVE TRAPETS,
FUEL PUMPS, PRO-
PELLER PARTS,
SHIM, ABSORBER
PARTS, ETC. ACCORDING
TO THE STANDARDS
BUILT IN LAMINATED
HARD ASSEMBLED

Thompson Products

九章·九章律

*A PIPER CUB for
Every Purpose!*



**DOWN PAYMENT
PRICES START AS LOW AS
\$ 333**
**EASY MONTHLY
INSTALLMENTS**

THIS only aircraft manufacturer offering you a COMPLETE line of single-seat & Piper Cub for every flight requirement... at prices that reflect the economics of mass production methods. Each ship the most outstanding value in its class, longest life, lowest cost, and backed by the world's largest organization of dealers and service stations.

PIPER -65" CEFPR is the complete answer for the private owner. With a new enclosed trailer top, all-steel doors and frame, washroom, engine noise is reduced to a smooth roar. Navigation lights and battery hydraulic breaker, parking blocks and insurance offer many "extras" for your average equipment. Licensing or Commercial 65 hp. engine. Item #1498.

PIPEB +75" CRUISER is aviation's longest-range three-place airplane! Its wide rear seat comfortably accommodates two passengers. Multi compass, navigation lights and Elinca standard equipment. The Cruiser's basic carrying ability, gas capacity and spacious take-off deck allow it to accommodate personal luggage, passenger-carrying gear and freight. Standard or Continental 23 hp. engine. \$175.

PIPER JAFFRAY with 48, 50, 60 and 70 hp. engines are suitable for private flying as well as training. The 50-hp. Continental 101 is a 6-cylinder engine for only \$895; you have your choice of a Lycoming 56 hp. for \$1,200, a Continental 50 hp. for \$1,040, a Franklin 60 hp. for \$1,250 and a Continental 45 hp. for \$950. All prices are F.A.E. Long Haven, Pennsylvania.

FREE FLYING COURSE—The authorized Cessna dealer from whom you buy your new Piper Cub will arrange for you to receive a course of flight instruction to your own new plane by a government-licensed instructor without charge. Ask your Piper Cub dealer for a free flight demonstration and full particulars of the free flying course.

FREE CATALOG—Send today for your new Piper Cub catalog, details of the free flying course and name of your Cub Dealer. Piper Aircraft Corporation, 110 S. Street, Lock Haven, Pennsylvania, U.S.A.



Piper Cub

ПОДДЕРЖАТЬ ВСЕ ОТКРЫТИЕ СВОИХ ПЛАНОВ СОВМЕСТНО

新安小志



WHERE ARE YOU GOING, YOUNG MAN

to "Ho-hum"
Existence
Like This....



...or to Today's Most Fascinating
Professional Career...



(Left) Books teach
and when you
choose to fly
you...

* The choice is yours. You can be somebody in aviation—or just a plugger in a "ho-hum" job.

The Spartan School of Aeronautics is your "through ticket" into a modern industry. Leaders in aviation are lined up to help others. Aviation is a real job—active, interesting, for out-of-the-ordinary folks.

At Spartan you are trained for your choice of aviation careers: Flying—Engineering—Mechanics—Radio. You receive instruction that is approved by the U. S. Civil Aeronautics Authority, recognized by airlines and aircraft factories. You graduate in modern airplanes—in shapes and decorations located in three of the nation's best equipped hangars... by accredited and experienced instructors.

Please examine. Leave the overpopulated routine jobs to "step-alongers" without ambition. Mail the coupon now for your FREE Spartan catalog, describing Spartan training in detail. Next semester starts April 1st and July 1st.

SPARTAN

SCHOOL OF AERONAUTICS

DEPARTMENT OF SPARTAN AIRCRAFT COMPANY

**Mail
This
Coupon**

SPARTAN SCHOOL OF INFORMATION—Captain Russell W. Baker, Director
Address _____ City _____ State _____
Send me free 1940 Catalog describing in detail the SPARTAN courses I have checked, also fitting bulletins and living responses.

Name _____
Address _____
City _____
Previous Education _____

CHECK COURSES YOU PREFER

- Air Transport Pilot
- Radio Communication
- Aircraft Maintenance
- Air Transport Operators
- Radio Electronic
- Mechanics
- Aircraft Mechanics
- Air Transport Communicator
- Aircraft Factory Mechanics

AVIATION
April, 1940

4

So Much More Than Low Price



MORE FLYABILITY
MORE BEAUTY
MORE SAFETY
MORE COMFORT
MORE VALUE

COMPARISON PROVES IT...

Look them over. Fly before you buy and compare the differences. That's the way you'll be sure of the most options for your money. And, that's the way we believe, you'd surely choose to own a Taylorcraft. In the air, the superior design engineering of Taylorcraft becomes quickly apparent. You feel the difference in smoother handling ease, quicker response to controls, and stability. You notice the forbidding accelerations and greater distances at take-off speeds. You discover that Taylorcraft has more

YOU GET MORE IN TAYLORCRAFT

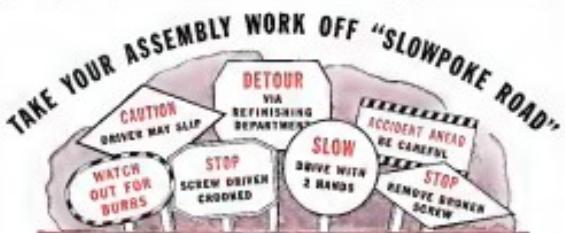
Healthier—more safety—more thrilling enjoyment for you... You'll be delighted to visit the standard beauty of this modern airplane, the latest cabin comfort and fine craftsmanship of construction. It all adds up to even value for your money—the best buy and the best plane to fly in the low-prices field. So don't delay. Make your own road test by comparing Taylorcraft. See your Taylorcraft dealer today, and take a demonstration flight.



TAYLORCRAFT
AMERICA'S MOST MODERN
LOW-PRICED AIRPLANE
for 1940

Take a look. Take a flight. Compare Taylorcraft and see the difference. Let us compare for you.

TAYLORCRAFT AVIATION CORPORATION
Dept. 45
AUGUST, 1940



HERE'S THE SAFE WAY TO SPEED UP ASSEMBLIES

Trouble meeting delivery dates has commanded many manufacturers to change to Phillips Recessed Head Screws.

Conventional slotted screws cause traffic jams in the production line. Driving must be done carefully—for there's always the danger of the driver slipping from the slot and starting the work.

But the Phillips Driver fits snuggly into the recess of the Phillips Screw—there's no danger of accidents, and faster driving methods can be safely used (power drivers for many more types of jobs than before).

Even when driving by hand, Phillips Screws require less effort. They drive straight automatically and set up tight without danger of split heads or mashing over the metal. Stronger assemblies mean better products.

So—join those manufacturers who are using an average of 50% in assembly cost and saving earlier delivery dates. Get in touch with one of the firms listed below.



**PHILLIPS SCREWS Speed Product Deliveries
by Cutting Assembly Time**



PHILLIPS RECESSED HEAD SCREWS

MARSH & CO., INC.

SHEET METAL DIVISION

WOOD WORKS

STOVE BOLTS

Phillips Screw Co., Inc., Philadelphia, Pa.
U.S. Precision Products and Methods Div. would like to help you cut costs effectively without
compromising quality. Write or call for free consultation.

The Phillips Screw Co., Inc., Division of U.S. Precision Products and Methods Div., Philadelphia, Pa.
U.S. Precision Products and Methods Div. would like to help you cut costs effectively without
compromising quality. Write or call for free consultation.

Manufacturing Plants: Elgin, Ill.; Chicago, Ill.; New York, N.Y.; Newark, N.J.; Atlanta, Ga.; Memphis, Tenn.; St. Louis, Mo.; Los Angeles, Calif.; Seattle, Wash.



High Military Efficiency

IN RAPID MASS PRODUCTION

New models across America's heavier aircraft assembly floor in a production speed record unequalled in the history of aircraft manufacture. The Martin Bomber Model 107G is a triumph of aeronautical engineering. Cockpit accessibility, speed, load factor, and maneuverability are unequalled. Its 1,500-hp Pratt & Whitney R-2800 engine gives it a high degree of climb and maneuverability. Its rapid initial production rate is a record.

For complete information on the new Martin Bomber Model 107G, write or call:

THE GLENN L. MARTIN COMPANY, BALTIMORE, MARYLAND, U. S. A.

MEMBERS OF AIRCRAFT MANUFACTURERS ASSOCIATION



'CEILING UNLIMITED'

...LOCKHEED DISCOVERS



LOCKHEED AIRCRAFT CORPORATION

March 5, 1940

Mr. Raymond P. Walsh
National Geographic Magazine
Washington, D. C.

Dear Sir:

We were very pleased with the excellent return received from the several advertisements written to the National Geographic Magazine. To date, over 1000 requests have been received and of this figure, 125 have come from foreign countries, which is a remarkable shortage, in our sales offices.

The Lockheed Corporation represents aircraft outside Mexico, England, Scotland, Australia, Switzerland, Peru, Cuba, Denmark, Portugal, Ireland, Spain, Brazil, Holland, Argentina, South Africa, Venezuela, New Zealand, and many others.

We also found a large number of the inquiries came from business houses, pilot clubs, government employees, and other newspaper owners. We are sending a copy of the issue of the United States paper which the readers were mentioned. From this may it be easy to see where the centers of interest are located. We hope to repeat this general and widespread participation.

In addition, we are enclosing a short showing the period of greatest interest and the selling power of traveling exhibits. These lectures have been helpful to us in our educational programs.

Very truly yours,
LOCKHEED AIRCRAFT CORPORATION
W. E. Kemmerer
V. P. Advertising Manager



LOCKHEED AIRCRAFT CO.
BURLINBURG, CALIFORNIA
MANUFACTURERS OF AIRPORTS AND AIRPORT EQUIPMENT

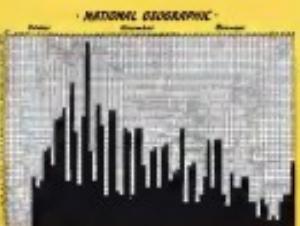
Printed in U.S.A. by the U.S. Government under contract with the War Department for the Armed Forces

The real test of this advertisement is contained in Mr. Kemmerer's letter reproduced on the opposite page. As you will see, this letter tells how single, one-line offer, which appeared at the bottom of the Lockheed Aircraft Corporation's full-page advertisement in the November, 1939, issue of National Geographic, had produced 1569 replies to March 5 of this year. Fifteen percent of these requests came from foreign countries. Note that a large percentage of the replies were from business heads, pilots, and government employees.

For years, manufacturers in many fields have been discovering the power of National Geographic as an advertising medium. They know from experience that this publi-

cation not only gets action immediately but that it continues to bring in inquiries long after an advertisement has been published. The high percentage of foreign requests received by the Lockheed Corporation is easily understood when consideration is taken of The Geographic's influential foreign circulation of 140,000. It isn't surprising, either, that there should be so much reader interest in the Lockheed advertisement because since 1930 The Geographic has published hundreds of pages recording in text and illustration the progress of aviation.

The Standard One
Edition has just
been introduced
and it is now
available in
the following
countries:
Australia, Canada,
England, France,
Germany, India,
Ireland, Italy,
New Zealand,
South Africa,
South America,
Spain, Sweden,
Switzerland,
U.S.A., and
U.S.S.R.



Approximate
circulation
for the
new full-size
and the
advertiser
share is 1569



Location of "Ceiling
Unlimited" ad. Many
of the states represented contain
more than 100,000
copy offices with
more than 15% of
the total.

NATIONAL GEOGRAPHIC
MAGAZINE

Sell the First Million First
THE NATIONAL GEOGRAPHIC MAGAZINE, WASHINGTON, D.C.
Net Paid Circulation Exceeds 1,000,000

AIRLINE PERFORMANCE



AEROMAC



DART



LUSCOMBE



MONOCOUPE



PIPER



PORTERFIELD



REEWIN



STINSON

FOR LIGHT PLANES

TO EQUAL the precision, safety and dependability of the airlines is the goal of owners of small light ships everywhere.

You will go a long way toward achieving this goal by maintaining your ship in condition, and by using Texaco Aviation Gasoline and New Texaco Airplane Oil.

Due to the way Texaco Aviation Products perform in airline service, they are in regular use by such outstanding airlines as Brazil, Continental, Delta, Mid-Continent, National, Northwest, Transoceanic & Western. In fact—

More scheduled airship mileage, within the U.S. and to other countries, is flown with Texaco than with any other brand.

Texaco Aviation Engineers will gladly aid you in the selection of Texaco Aviation Products, available at important airports or through more than 2300 warehousing points. Write:

The Texaco Company, Aviation Division, 135 East 42nd Street, New York, N. Y.



Texaco邀您在《The Power Trip》节目中
了解有关各种机型的驾驶经验。



TEXACO AVIATION PRODUCTS

HIGH SPEED



BIG LOADS



EASY FLYING



WHEN LOAD CAPACITY COUNTS — BUY HOWARD

The Howard for 1940 is designed to handle the tough jobs where high speed, big loads, and ease of flying are the important essentials. Some of these models carry over 1800 pounds of useful load without sacrificing good performance or unsurpassed flying characteristics.

We urge you to inspect and fly this superior high winged monoplane before you decide. The unusual in flying satisfaction awaits your request for a demonstration.

Ask for a copy of the 1940 AIR-CRAFTER which fully describes this airplane of the year. Deliveries in 30 days or less.

Howard for 1940

HOWARD AIRCRAFT CORPORATION • 333 W. 56th STREET • CHICAGO ILL. 606



★ TRAINERS ★ OBSERVATION ★ ATTACK ★ COMBAT ★ PURSUIT ★ NIGHT FIGHTERS ★

NORTH AMERICAN AVIATION, INC.
Inglewood, California, U.S.A.



YOUR FUTURE IN AVIATION DEPENDS ON YOUR TRAINING

WHAT will Curtiss-Wright Tech training do for **YOU?**



The war needs sharp, determined aviators who the nation will be on the lookout before he gets cash on the line. Yet, who plans for your future need do the same. It is even more important to you since you know that training will determine how much money you will make at the end of your tour. Curtiss-Wright Tech training gives you the knowledge and **TOOL SKILLS—MAKES MORE MONEY FOR YOU**, and far better than other Curtiss-Wright Tech graduates. Our standards of successful gradu-

ates prove that Curtiss-Wright Tech training gets results and keeps paying. It has provided them with a profitable occupation and secure future since it is better than any other school to the highest practical standard and expense to acquire. **IT CAN DO THE SAME FOR YOU**. We invite you to compare our courses and facilities. Our brochure will bring you full details. Use it.

CURTISS WRIGHT INSTITUTE

GRANGE CENTRAL AIR TERMINAL • 1220 AIRPORT • GLENDALE (LOS ANGELES) CALIFORNIA
EVERY PERSONAL SUPERVISION OF MGR. E. C. HEDGES OWNER SINCE ITS ESTABLISHMENT IN 1929

Contractors to the U. S. Army Air Corps

AERONAUTICAL ENGINEERING
AND MASTER MECHANICS

THIS TOWER OVERLOOKS AVIATION'S MOST DISTINGUISHED SCHOOL OF AERONAUTICS

We're sure you'll get a lot more information and instruction on this course. Check back for our

Major Courses:

- AERONAUTICAL ENGINEERING
- MASTER AVIATION MECHANIC

Supplementary Courses:

- POST GRADUATE ENGINEERING
- AIRCRAFT SHEET METAL

Accessories Courses:

- AERONAUTICAL DRAWING
- BLUE PRINT RENDERING

Name _____ Age _____ Date I Plan to Enroll _____

Address _____ City _____ State _____

DON'T "MISS THE BOAT" ... MAIL THIS HANDY COUPON TODAY!



The
Brewster
—for mastery of the air

United States Navy • Belgian Army Air Corps • French Air Force • British Royal Air Force

Mg

MARCHES ON!



DOW METAL Al, used in castings (per poundable basis) costs from 2 to 3½ times per pound.

MAGNESIUM is reaching new heights of usefulness in industry—Mg is marching on!

Such a trend is not to be wondered at when you consider magnesium's unique lightness. Pick any metal in common use you please for weight comparison. Mg would still be at least a full third lighter!

Think what that means in terms of weight diminution!

Dow has provided industry with a bountiful supply of magnesium in a variety of alloys known as DOW METAL®. Each contains from 99 to 99.9 per cent Mg and each is manufactured to meet some special requirement.

You get a host of the widespread applications of DOW METAL when you look at it being used in tracks, boats, airplanes, conveyors, vacuum cleaners, typewriters and a multitude of other related and associated products.

DOW METAL is the carrier of all metals to machine. These are well developed methods for fabrication and assembly.

It is available in cast, die and permanent mold castings, forgings, shorts, steps, plates, bars, tubes, structural and special extruded shapes.

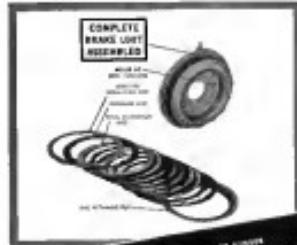
It will pay you well to investigate DOW METAL with respect to your own product. Dow's engineering and metallurgical units are in a position to assist you with your problems.



LIGHTEST OF ALL STRUCTURAL METALS

THE DOW CHEMICAL COMPANY
MIDLAND, MICHIGAN

1000 Lake St., Dept. 100, Midland, Mich.; 1000 N. Dearborn St., Chicago; 450 Main Street, Ice House, Calif.; 4110 Wilshire Blvd., Los Angeles.



THE GOODYEAR NAME
IN AVIATION

GOOD YEAR

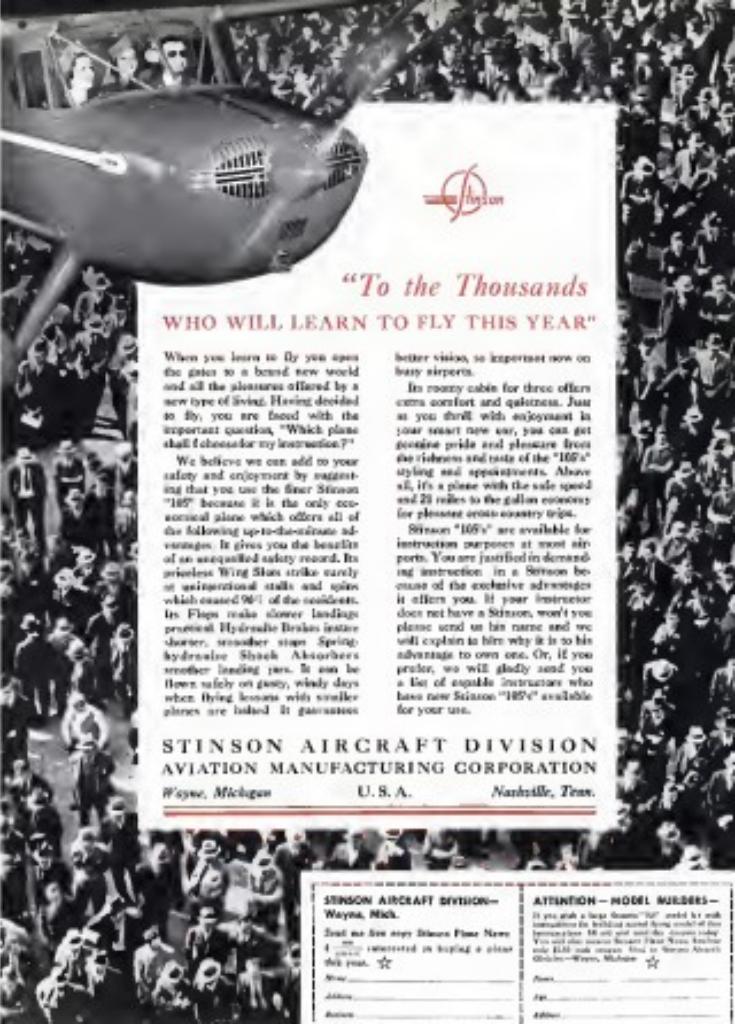
TAKE THE STIFF STRETCH OUT OF YOUR AIRCRAFT TIRES. BUY GOODYEAR AIRCRAFT TIRES.

THREE PICTURES THAT TELL A STORY

1 LANDING GEAR DOWN. Equipment—Goodyear Intermediate Airplane Tires, Goodyear Airplane Wheels and Goodyear Hydraulic Disc Brakes. Note how the relatively small diameter of the wheel and brake assembly provides an unusually large volume of cushioning without increasing overall tire size.

2 SAME PLANE IN FLIGHT WITH LANDING GEAR UP— note how compactly this close-coupled equipment houses in the rear of the engine nacelles.

3 HOW THE GOODYEAR HYDRAULIC DISC BRAKE STEPS UP BRAKING POWER WITHOUT INCREASING WHEEL SIZE AND WEIGHT. In this exclusive design, braking force is supplied by a series of friction discs mounted in the wheel-hub housing. To meet increased braking requirements of longer, faster stops it is necessary only to increase the number of discs. Contrast this with ordinary brakes that can be stepped up only by using larger, heavier brake drums that necessitate larger tires, wheels and housing space—and you'll be quick to appreciate the dead-weight savings possible. On any landing gear problem it will pay you to consult our engineers. Write: Aerodynamics Department, Goodyear, Akron, Ohio, or Los Angeles, California.



"To the Thousands

WHO WILL LEARN TO FLY THIS YEAR?

When you learn to fly you open the gates to a broad new world and all the pleasures offered by a new type of living. Having decided to fly, you are faced with the important question, "Which plane shall I choose for my instruction?"

We believe we can add to your safety and enjoyment by suggesting that you use the finer Stinson "105" because it is the only commercial plane which offers all of the following up-to-date advantages: It gives you the benefits of an unequalled safety record. Its wireless Wing Shoe strike rarely at unanticipated stalls and spins which caused 90% of the accidents. Its flights make slower landings possible. Hydraulic Brakes insure shorter, smoother stops. Spring hydraulic Shock Absorbers smoother landing trips. It can be flown safely on paved, wavy roads when flying lessons with smaller planes are halted. It guarantees

better vision, so important now on busy airports.

Its roomy cabin for three offers extra comfort and quietness. Just as you derive with enjoyment in your present career, you can get genuine pride and pleasure from the robustness and taste of the "105" styling and appointments. Above all, it's a plane with the sale speed and 22 miles to the gallon economy for pleasant cross-country trips.

Stinson "105's" are available for instruction purposes at most airports. You are justified in demanding instruction in a Stinson because of the exclusive advantages it offers you. If your instructor does not have a Stinson, won't you please send us his name and we will explain to him why it is to his advantage to own one. Or, if you prefer, we will gladly send you a list of capable instructors who have new Stinson "105's" available for your use.

**STINSON AIRCRAFT DIVISION
AVIATION MANUFACTURING CORPORATION**

Wayne, Michigan

U. S. A.

Nashville, Tenn.

STINSON AIRCRAFT DIVISION—
Wayne, Mich.

Send me free copy Stinson Pilot News
I am interested in buying a plane
this year.

Name _____

Address _____

City _____

State _____

ATTENTION—MODEL MURKERS—

If you plan to build the "105" model by scratch, it will be well worth your while to obtain the instructions. 160 pages and the drawing today. Price \$1.00. Send money with order. Send to: Stinson Aircraft Division, Wayne, Michigan.

★

THE
Lockheed
LOG

Tops!

for
AVIATION PRODUCTION
and
MAINTENANCE WORK



Fig. 110—
Press
Prestressed
Steel
Work-Bench



Fig. 110—
Heavy
Duty
Work-Bench
With Two Shelves
For Aviation Production and Maintenance Work.

"HALLOWELL" STEEL WORK-BENCHES

Tops do make a difference in the quality of workmanship. Elegantly, unostentatiously, off-toasted working surfaces impede efficiency, require repairs and make a poor appearance. Besides providing such inadequate tops belong to the "make-shift" era—long outmoded.

With their steel construction, however, "Hallowell" Work-Benches bring you these permanent advantages: smooth, indent-resistant working surfaces sturdy enough to hold weight...lasting rigidity insured by heavy forged steel legs...adjustable height provided by standardized parts which can be quickly disassembled and set up again strong and fast as ever in a new location. In your shop these advantages will mean better workmanship, flexible shop arrangements and economy.

"Hallowell" Benches are available in 1,087 combinations, some of which will meet your requirements exactly. Let us send you our catalog and prices that will invite your immediate order.

STANDARD PRESSED STEEL CO.
MICHIGAN DIVISION
KANSAS CITY, MISSOURI
DETROIT, MICHIGAN
NEW YORK, NEW YORK
PHILADELPHIA, PENNSYLVANIA
CHICAGO, ILLINOIS
LOS ANGELES, CALIFORNIA
SAFETY EQUIPMENT
MANUFACTURERS

AERONAUTICAL
April 1948
18

THE Lodestar

A spacious new LOCKHEED wins international acceptance

When operators check the cost per passenger mile of this famous passenger Lockheed, they say, "It's a new star in airline operations."

Not one famous engineering feature pioneered by Lockheed has been omitted on this larger airplane. Lockheed high performance and maneuverability—the ease of landing in small fields and the ability to speed up difficult schedules—all these profit plus advantages are winning orders from domestic and foreign airlines.

Early deliveries will be made to Mid-Continent, Continental, Air France, Royal Air Afrique, and South African Airways.

The Lodestar is simply another part of the well-planned Lockheed program to supply operators everywhere, the right airplane for expanding airline operations.

LOCKHEED AIRCRAFT CORPORATION
BURLINGAME, CALIFORNIA, U.S.A.

LOOK TO *Lockheed* FOR LEADERSHIP





LOCKHEED'S men from Missouri

We pay them to kick, if they can, on everything that goes into a Lockheed. Every year we strip, stretch, compact and test thousands of parts and materials to prove their soundness... before they are accepted for Lockheed production.

These shaved parts are then subjected to

astrophysical and photographic examination. Under magnification of five, four to two thousand times, Lockheed research men pay close attention to the crystalline structure of metal. Intergranular corrosion, depth of penetration, complete welding union... every possible check of factors that contribute to airworthiness is made.

This constant scrutiny, carried to the extreme by Lockheed, is another reason why airline operators say—

Model for Model

**LOCKHEEDS carry greater pay loads
at higher speeds . . . at lower costs!**

Deliveries due October 1948. L
ockheed's new aircraft will be delivered after
January 1949. Test flights for the new
aircraft in the Lockheed Metallo-
graph shown above.

32 WORLD AIRLINES FLY LOCKHEEDS



THE LODESTAR is an economy airplane seating for 30 passengers. Needs aircraft equipment, tools and space for crew members. Angle seats reduce fatigue.

LODESTARS . . .



**Production on Schedule
Deliveries on Schedule**

"On time" schedules and "on time" deliveries of the new Lockheed Lodestar are now in progress. Take as an example the Lodestar ordered by Mid-Continent. They are now ready to fly the "Great Plains Route", linking 12 important cities of the Midwest. The one above is shown emerging from final assembly some weeks ago.

Lockheed production is geared to satisfy the increasing demand for that great new commercial airplane. Airline operators, and executives who desire information regarding this larger, more luxurious airplane, are invited to write the Lockheed Master Research Dept., Burbank, California, U.S.A. Representatives Throughout the World

LOOK TO *Lockheed* FOR LEADERSHIP

Lockheed
OWNERS



Painted in the color scheme of the Gilmore Oil Company, this Lockheed carries the famous Red Lion emblem. Thousands of miles on business trips each year.



"Our LOCKHEED is a good investment," says Earl B. Gilmore

When time flies too fast for time tables... when business executives must be in distant cities within a few hours... there is definite need for a fast Lockheed. Many progressive companies already know the time-saving and comfort advantages of these practical Lockheed's. They use their personalized airplanes to go and return as they please... to escape the handicaps of the highway... and for unusual prestige and enter-

No other company offers such a wide selection of two-engine airplanes so adaptable to executive needs... from the tiny Lockheed 12 to the luxurious Lodestar... all perfectly designed for every business use.

EARL B. GILMORE president, Gilmore Oil Company says, "We have used company-owned airplanes for a good many years and have always found them to be a good investment. However, the two-engine Lockheed we now fly is the most satisfactory air transportation for executives that we have ever known."

LOOK TO *Lockheed* FOR LEADERSHIP

*Even before the take-off... PESCO PRODUCTS
are already at work*



PESCO PRODUCTS are approved universally

- Pesco Products are standard on private and military aircraft and on planes of major airlines the world over:



PESCO FUEL PUMPS—Fast to handle the standard types fuel valves with automatic control built-in to offer the conditions best known to airplane development by amateurobby.



PESCO AIR PUMPS—designed for airplane and engine position areas... provide suction for flight instruments or pressure for In-Door Oil regulators, water tanks and check valves or outside oil tank.



PESCO HYDRAULIC PUMPS—for both low and high pressure areas. Fast and reliable for all requirements. A new model recently introduced features extremely high rate efficiency to avoid



PESCO HYDRAULIC PRESSURE REGULATOR—these now take a valve of lead of pressure up to 1000 pounds per square inch for maximum reliability.



PESCO HYDRAULIC CYLINDERS—An unusually large variety of designs has been developed for all types of applications. Available in a wide range of capacities for Lockheed gear, bags, etc.

- Three virtues . . . QUALITY . . . PERFORMANCE . . . RELIABILITY . . . characterize each of the many Pesco Accessory Products participating daily in the activities of the nation's finest military and commercial aircraft. Many of these products are called into action with the first turn of the propeller, measuring the pilot by instrument and gauge that his ship is perfectly primed for another successful take-off and flight.

PUMP ENGINEERING SERVICE CORPORATION

AMERICAN AUTOMOTIVE CORPORATION

1919 TAFT AVENUE



Instrument flying presupposes instrument accuracy



Pioneer Precision covers every step in the manufacture of the most accurate flight control. Pioneer craftsmen work in controlled atmosphere, with equipment of the most advanced character.

and PIONEER precision produces it!

Every increase in the practice of Instrument Flying makes the precision required in the manufacture of Pioneer Aircraft Instruments still more vitally important to every pilot.

The few devoted Pioneer craftsmen who began building these exacting instruments twenty years ago have been joined by a great many others, equally expert. The few Pioneer Instruments of that have been followed, in steady procession, by other and finer, more versatile, more intricate units. The precision observed in their manufacture, too, has been steadily enhanced as Science unearths new and better means of inspection and control.

So you fly more safely, more profitably, safely ... which is "all the reason in the world" for never relying Pioneer Precision.

PIONEER INSTRUMENT

DEVISION OF FENDIX AVIATION CORPORATION
Bendix, New Jersey, U. S. A.

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CONTENTS
REGULAR EDITION

Flashes Pitot-Static Differential Airspeed	25
Bird Strike	26
Winged Victory By T. P. Halligan An Aviator's Contribution to American Presidents	28
Wright Trail History of the Army Air Corps	34
Air Corps Flying Ground World War Some Air Corps Representations	36
Plane or Human Too Reactions Under Stress in the Air	38
Arctic Survey Through Telemetering By Carl Werner Circumnavigating the North Pole	40
Keeping Them Alive By Leslie H. Kroll Early Field Maintenance Under the USAF Major Programs	42
U. H. F. By W. H. Beckley This is an electronic means which makes communication	44
Cabin Superchargers By David Gregg How They Work and What They Do	48
Quantity Production of Small Aircraft Engines By George Schaeffer Technical Data on Small Aircraft Engines	52
AVIATION'S Workshop of Design Details Engineering Ideas and Tools for the Workshop	54
Amber Lights for Taximeters By H. G. Vanrell How These Amber Lights Came into Being	56
High Octane Gasoline on Safety Fuel The Story of the Safety Fuel	58
Let's Do Dismantling By Leslie J. Dickey How to Take Apart Your Aircraft	60
Synthetic Rubber Takes to the Air By H. H. Kroll How Synthetic Rubber Is Adhered	62
Flying Equipment	64
New Specs Simplify By James M. Johnson Potential Bombs	66
Buyers Log Book A Record of New Aircraft and/or Aircraft Components	74
The Aviation News	77
Market Report	78
Washington Whispers	80
Military Defense	82
Aviation Feature	83
Aviation Almanac	84
Operators Corner	85

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REPUBLIC IS READY

When the name *Severely* was mentioned by the name REPUBLIC, a new emphasis was applied within the organization—emphasis which the present management places on corporate Man Power, the greatest *single force in aviation*.

The consequence of this experience, adhering to a tradition for brilliant engineering and fine craftsmanship, has demonstrated that engineers at Man Power not only produce better planes but expedite production under the most exacting standards of inspection.

Every division of the REPUBLIC organization—Engineering, Purchasing, Production, Administration—benefits by this policy which places upon management three primary responsibilities: Selection of men who possess the right combination of technical and personal qualities; Utilization of each man's proved ability; Recognition and reward for superior performance.



REPUBLIC AVIATION CORP.

FARMINGDALE, LONG ISLAND • NEW YORK

O

AVIATION
April 1946

18



IN THIS ISSUE

Leaders while this month is by our Island S. E. Wright, who presents the next round in the North American operation at Cleveland. Also in this issue: production strength. At the time of March, the company has two and one-half times as many planes as the Allies, two British and French aircraft companies plus Sweden. While we already feature more ships than in Germany, and in total airplanes, Allies will exceed Germany early in 1941. . . . We pay our respects in the last week to the late Captain Eddie Martin, whose career of splendid achievement began recently at Dayton, showing signs of an exceptional trend that leaves our ships fast in the air. . . . Successes in flight research continue to mount rapidly, recent record flights in commercial aircraft. This indicates we possess a few vehicles to the maximum that make it possible. Most important, though, is the fact that our United States Air Defense system is the G.A.R. Pilot Training Program. In September, 1945, this administration's first step is taken. These were really the first major improvements in flight training. A. S. Johnson continues his heroic dimension. . . . Certain superchargers is already here, with the day of the transonic stage now being drawn near. . . . The new engine, the R-3350, The R-3350 engine, about 1,000 new assignments and is having test and rated ratings in weeks. Now they are being produced in record numbers. . . . Our own Experimental . . . AVIATION'S Showdown brought about a decided softening when it began in the February issue. It was continued in the last issue and will be continued. The new experimental Vought fighter is headed by W. C. Harvey. The family number of high altitude research is safety belts is skillfully presented by a well-known test engineer, T. J. MacGee. . . . Certain firms do more com-

plex for the desired systems and H. M. Hodson tells how airplane radios in an industry moving as rapidly as aviation, today's most difficult accomplishments may be absolute tomorrow. We could cite several recent examples of publications of the details of some of our secret design projects in the foreign press months before the

MILITARY SECRETS are moved and stored in guarded custody but, in an industry moving as rapidly as aviation, today's most difficult accomplishments may be absolute tomorrow. We could cite several recent examples of publications of the details of some of our secret design projects in the foreign press months before the



MILITARY PIONEER Frank W. Caldwell, left, and Eddie Martin received awards recently at the Madison Divisional Office in Cleveland, commanding the 125th and commanding at the frontier of the U.S. Soviet Union. The awards were made in recognition of their contributions to the development of the Soviet project. Caldwell is a former Member of the Madison Standard Propeller Division of the Curtiss-Wright Corporation. He has had a long and distinguished career in popular design work. He has received many honors including election to the 1935 Collier Trophy Award to the controllable pitch propeller, and the 1940 Albert Scott Award to Eddie Martin, who is chief engineer of Boeing Standard, has collaborated closely with Caldwell. He helped develop the hydraulically-operated quick-latching propeller.



Four fly in comfort at two cents a mile in a FAIRCHILD

ONE naturally expects luxury of detail and design from Fairchild. But Fairchild comes up to these qualities in its operating cost whose spectacular economy often comes as astonishing news in the census of other ships with comparable payloads.

In a Fairchild you get surprising comfort for low per-mile—with ample headroom, legroom, and ample

room—over seas through two wide doors—gas capacity for six hours' cruising—at a fuel cost of two cents a mile!

You get dependability and ruggedness of structure as evidenced by recent CAA purchase of 33 Fairchilds for permanent use—surpassing standards of engineering in a truly long-life, low-maintenance, and minimum depreciation—and

the fuel cost is only one-cent a mile!

You get easy landings, quick take-offs, effortless flying, hydraulic brakes, automatic undercarriage—and yet the fuel cost is only one-cent a mile!

It takes less than a minute with a pencil and less than an hour with the stick—to exercise yourself that Fairchild is aviation's best bargain in luxury and quality—by the cost per mile—or the cost per year!

FAIRCHILD AIRCRAFT

Division of Fairchild Engine & Airplane Corporation
Baltimore, Maryland . . . Cable Address "Faircraft"

AVIATION
April 1947
22



material was released here. But this is not primarily important because the finished products will be so different from the raw materials that they will be similarly incongruous. Recently the Joint Board of the Army and Navy study directed that all military aircraft production were to be stopped after our domestic needs were satisfied. It would be difficult to devise a more reasonable arrangement. There was little talk of Government participation in related industries, but investigation of related or military equipment for export, such as investigation on acceptance as serial equipment. It is our hope that, if it is conducted, it will not interfere with the recent efforts of the Administration to cooperate in enlarging the productive capacity of the civilian manufacturing industry for our own defense.

SABOTAGE is a word that covers a multitude of sins. It therefore can very well be nephew of all sorts. Now the railroads are using it in a move to sink us on the prosperity of the aviation manufacturing business by raising freight rates. Every manufacturer has been asked to sign an although free of charge to give to the name, experience shows that only one employer has been debarred as traitor in the past fourteen years. The increased cost of this work is estimated at \$4,000,000 monthly, which means no new work assigned to the contractor. This means that the head of the class would be signed by Uncle Sam. It is hoped that the ICC will recognize in patriotic duty that the new tools are bad and will ban the shippers' side of the story.

SHRINK AIRPORTS for New York is the title of a recent report of the Regional Plan Association which surveys existing facilities and

recommended areas, landing areas. Perhaps that is a bad term to tick them off as surplus, but they just do not fit into the picture of the widespread distribution of the high cost of Lehighport Field. But we must remember that all airports need not be air terminals for a great city. There is an acute need for smaller fields more suited to the requirements of private flying, instruction, and maintenance. Many of these fields could be built for the cost of a single terminal airport. Let's get out of the selfish dollar class and move our thinking toward what we made for with a couple of hundred thousands.

AN EMPTY FIRE EXTINGUISHER is an unapproachable one in my business. It is many times more serious in the air transport industry

IT PAYS TO FLY



Morris's drawing: His penitent and in trying to turn his back on the outcry on the new CAA map.

AVIATION
April 1947
23

SideSlips



Bendix builds
the essentials of
first class
Ground Performance!



In order to live—when it takes for landing with minimum shock, for a well-controlled taxiing run and for safe and smooth take-off, most modern aircraft are equipped with Bendix Landing-Gear Equipment. Years of painstaking analysis of every factor set up during the critical moments of ground contact, and the design and dimensioning of Bendix Parachordic Shock Struts, Bendix Wheels and Brakes and Bendix assemblies and maneuverable Tail-Knuckle Assemblies.

Bendix impact shock absorbers and the lesser bumps of taxi and take-off runs are efficiently absorbed; discoloration is effected in minimum distance and with dimensions easily controllable, noisy rolling and tail maneuverability, by hand or by means of facultative moving the planes inside the hangar or on the wash-up has

every facility, every compilation of landing-gear data, every benefit of Bendix' years of experience in this specialized work, is at the industry's command.

BENDIX PRODUCTS DIVISION
OF BENDIX AVIATION CORPORATION - SOUTH BEND, INDIANA
AIRPLANE WHEELS • BRAKES • PILOT SEATS • HYDRAULIC SHOCK STRUTS

in themselves our sole nature has always been a bit nebulous in the presence of those self-sufficient strenuousness aboard the transports. We feel embarrassed watching our men at a bank that won't come down, but don't dare do anything about it. May be they'll let us, or maybe we'll just have to pack it home again. If we had a date with a sheikess (a secret hope), we'd be thinking that if her plane landed in a desert with us aboard, she'd sure be fine to find a oasis-hole, and lead us to it. Feeling that way we just never could turn our imagination to a situation. But now that's all changed. The other

carried two in the cabin. All of our grandmothers were dying. So the ten-year-old Mr. Young took half the fat off his own pig, and put two of us in with the others. Maybe this was the only time they would ever ride in a car. At \$35.00 a head, we were not too bad. There were no rates to charge. The room was sharing on the late States show drive. It was swell, one of those few times in a lifetime. But even on such a spring night, one doesn't expect to smell perfume Hydro. It over the Susquehanna Valley. They did. After a while, Mr. Young said he wanted it too. We agreed it was strange situation, for we were between town or the valley. But when we returned him to this the other day, he promised not to complain. "What a tall story that is," he said. "We know what's the matter with Mr. Young. He doesn't want to remember. He and the other



day, Carl Pike Young of United Airlines, was driving along a dark road when he suddenly heard the roar of a plane. Weather cleared the Park pretty bad, except it was so late that his little dog had got out at some way station, and they were seen last night. From now on we're going to be material with instructions necessary will tell them that any

to the last time we saw Mr. Young, until the other day, was about ten years ago, at Ross. Four of us left to get to San Francisco, five, with the pilot, in a Boeing 40-B, which



boys are getting pale from flying in straight俗语。It didn't seem to think of the days when we used to sit in the open air, and cool old storage houses.

* * * The JAPANESE DIPLOMATIC corps, G-men to study the secret of two Canadian military fliers forced down in New York State. It's easy to think that our great Government

can hold a steady hand on the wheel no tempest shaking the earth, and at the same time, mark the sparrow's fall. Mr. Hoover already knows that the Canadian press comes down because they can eat off gasoline. They are not the only ones. G-men are also. A lot of letters and reports in process. We can see, and pink tape, nothing is a visit in the Airline Building 2000 miles hence. The strengtheners of that last day, writing maps on the era when aircraft had wings, will find it, and marvel at our efficiency



They might even estimate the cost of the transportation and find that it was, for example, \$600.35.

* * * You all know how some of the greatest scientific achievements were made by people brought up in those hours. Hinch can't make building like evolution. Some years ago we were letting a 750 horsepower motor. One day they started it up and it turned out 1000 horsepower. A miracle! You can't have that sort of thing in a factory, but you can in the case of the space—except they had forgotten to put oil in it. So they rugged up a new pump that would cut down the oil splash. That's the way it was told to us.

WINGED VICTORY

for the Allies becomes more likely

WHILE GERMANY WAITS

Bider missed his chance at Manick. Then he had two and one-half times as many airbases on the Allies. The tide is now turning and Germany's chance for success grows steadily less on month by month, the Allies close the gap. British and French production rates, including planes from the U.S., actually passed the German monthly rate last fall. But Germany will still lead in total numbers of available planes until early in 1941. Outcomes of the entire war depend on the questions discussed in this able analysis of Allied vs. German airplane production.



AAC Boeing B-17



Dornier Dornier Do 17



Hawker Hurricane

Avro Lancaster

Avro Lancaster

By T. P. Wright
*For President of Engineers
The Curtiss-Wright Corporation*



In June 1939 Aviation magazine published an article of mine entitled "America's Answer," in which was discussed the capacity of our aircraft industry to produce aircraft for defense as advanced by the Congress. The conclusion was reached that the industry would be capable of meeting the defense schedules required with but a ten per cent expansion in factory space. It was recognized that such an expansion would be required in the event that the emergency that approached should then current and I hedged only to the extent of stating that "we can a year should rise, all bets are off."

Then in September, the war in Europe broke out. Orders poured in from abroad and, as a result, there has been no time to do anything but to expand at approximately 80 per cent in factory space as against the ten per cent previously assumed. As the capacity and

output of our existing airplane industry may have an important bearing on the outcome of the war, it appears desirable again to survey the production situation in the United States, referred to chapters earlier, so that we may be made abundantly clear, as well, the resulting war strength of the belligerent countries.

So much of a suffering nation has been written of late concerning the war losses of the Allies at sea and air routes and the delivery of aid to the Allies while we sit the quiet life and up our own idle backs, that conclusions couldn't easily be drawn. Fortunately every news issue of current magazines and periodicals, both in trade journals and in the popular magazines outside the industry, gives extensive details of monthly production figures and total aircraft totals of the countries at war. There are frequent discrepancies between these figures and

(Turn to page 32)

WRIGHT FIELD

Heart of the Army Air Corps

ONE of the greatest single factors leading the world parade is Wright Field at Dayton, Ohio. Here new designs are conceived, specifications drawn, orders issued and finally, finished airplanes and parts are sent. The heart of part of the Air Corps, Wright Field is the place where almost every ounce of progress from a room to a complete flying field. In the 750 acres are 30 hangars, shops, laboratories, and a 300-acre flying field. Some 200 Air Corps officers supervise about 2,500 civilians. In the

twelve months preceding last October, Air Corps scientists of approximately 100,000,000 were passed on to Wright Field, indicating a vast business atmosphere as well as a scientific laboratory.

Every American plane, commercial and military, is more efficient due to research done at Wright Field. Improved types of engines, representing an, high octane gasoline, night armament, search lighting and many other improvements have been developed at Dayton, as well as propeller balance, vibration, improved instruments, devices, radios, and much other equipment. Photographs on these six pages represent many activities that make Wright Field famous.



Aircraft installation work is efficient both economically and in the power below. U. S. Air Corps supply women, in Boeing Flyer Uniform.



AVIATION
April, 1941



Meeting in session around this table, where the Pursuit Board wages the evidence that keeps our "T" along the lead in the world. At this conference was: Lt. Col. Walter W. A. Gandy, Gen. Staff Corps; Major A. E. Lyon, Research Director, Dr. Charles C. Smith, Gen. Staff Corps; Capt. George G. Remond, now in Pacific Flyer; Capt. Joseph E. Fobell, Gen. Staff Corps; Capt. W. W. Wedderburn, Lt. Col. Carl Romig, Capt. W. H. McRae, Capt. W. W. Wetherbee, Lt. Col. T. L. Holden, Gen. Staff Corps; Langley Field and Naval Col. S. M. McCormick, Gen. Staff Corps.

Right: Brig. Gen. George Brett, Gen. Staff, Chief of Air Corps, is Chief of Material Division and base of Wright Field. He flies his twin ship, a Douglas biplane.



Douglas Wright wears at Wright Field a chair he wrote "the world" by Major Stanley Woodward as one of his expert test pilots. Every Army type has been tested, from Douglas to Curtiss, and the results are known to Major after the big takeoff.



In reception conference: In center is Lt. Col. Oliver P. Echols, Army I Chief of Material. By and in charge of Wright Field since General Tamm moved to Washington. Left is Major T. O. Gandy, Chief of Experimental Engineering at the Field. Right: Major A. E. Lyon, Material Div. Executive, based in Washington. Under him, Captain Carl Romig, Captain W. W. Wedderburn, Captain W. W. Wetherbee, Captain T. L. Holden, Captain W. H. McRae, Captain W. M. McCormick, Gen. Staff Corps.



AIR-SHOOT gunnery of various projectiles was tested in this wind-tunnel. Components were spun, bullet paths and other characteristics can be varied in this system producing different conditions. High-velocity gunnery was first developed here.



Hughes brother and the wind tunnel model of the P-38. For testing propellers and aircraft, numerous aeronautical pitch-metric propellers is used as the shaker-type model for that maximum shear loadings can be tested. A different model is now being built.



Wheel hub for Army ships must be durable. Wind pressure can be applied to this machine. As wheel is turned by motor driven the hub is tested and the breakage limit measured.



White Capt. Elmer E. Pohl was testing a new motor last year he had to bungee when it quit. He made another attempt to bungee but this time made little headway above base, with dummy loaded, was still up. White gold and silver in developing the weather pattern. Standards of auto parts are made with aluminum.



One of Wright Field's propeller test rigs, largest in the world. Propeller is 22 ft. in diameter. It can be tested up to 1,000 rpm at speeds of 4,000 mph. Right: aluminum coupling strut during.

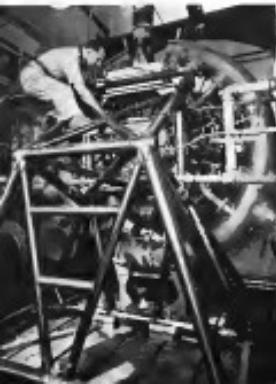


Its one measure the distance passed at Poughkeepsie, N.Y., two ways over a measured mile while accurately check the speed. Here a propeller, 24 ft. in diameter is tested. Speed is but one of many characteristics tested in flight.



Forces developed in aircraft sections are computed and measured in the Dynamic Laboratory at Wright Field. Right: a vertical wind tunnel to analyze take-off needs in which they seem to simulate flight forces.

AIR CORPS PROVING GROUND



New design propellers and engines are tested when mounted in a wind tunnel. Circular array of the writer's tools. This includes a set of new type which have straight blades. One of many types of wind tunnels used in aircraft research and development. Retracted parts are connected to keep intake dry. Fuel pipe at right.



Forces developed in aircraft sections are computed and measured in the Dynamic Laboratory at Wright Field. Right: a vertical wind tunnel to analyze take-off needs in which they seem to simulate flight forces.



Medical research in the air. Under Capt. Harry Armstrong, M. D., Wright Field has made important contributions to problems of pilot health. Below, blackflying pilot test crew. Army must have both flight physiologists and medical officers. This shows interior of pressurized biplane cockpit. Left, Dr. L. W. Kline; center, Capt. Armstrong; military & blood bank.



Capt. Thomas Thresher, physiology specialist, who was based in Hopkins world flight, works on respiration methods in a specially equipped airplane at Wright Field.



Birds nest Douglas C-47. L to r.: Capt. H. T. Wherry, Med. Engr., Capt. D. Decker.



Following ground tests, planes are test-flown on ships with much special equipment and no many hours in the air.



Ships may be kept at Wright Field for months while armament tests are made. Here is a Flying Fortress being test-explored even down to protecting outside lamps.



Douglas C-47. C. Eaton, test-engr., equipment in Radio Flying Laboratory. This ship has many experimental devices such as test antenna in place at left. Signal Corps allows complete to radio work.



High altitude "flying" is also done in the pressure chamber where altitude up to 60,000 ft can be simulated. Capt. Armstrong and Dr. Kline regulate air in the chamber so that pressure and altitude in sealed atmosphere does helping to allow pressure of maximum altitude at which pilots can still fly complete normal flights.



Barometric flying helps extremely cold air. This picture was taken at 55 below zero in a cold-pressure chamber. Capt. Armstrong and Dr. Kline check blood conditions.

AT Wright Field a great deal of flight research is done to make the pilot more efficient as well as more comfortable. Capt. Harry Armstrong has performed a commendable task in supervising the physiological side of flying and in increasing safety and efficiency. Research is carried on under Major Cummings has given Army pilots shorter flying times, better performance, and improved personal equipment at many levels, including well-designed crash seats for forward-purge landings. If weather is poor today a pilot can depend on his oxygen, dual radio equipment, better weather forecast methods and such fine instruments that he may make zero-weather landings.



Model landing ship, four-wheel Q4B with specially designed nose wheel to facilitate instrument landing. Here Capt. A. E. Hopkinson made first solo flight test in 1940. All Douglas has had world's best records. The work is basic for all systems.

AIRLINE SAFETY THROUGH TEAMWORK

U. S. airlines are celebrating one full year of safety, during which time no fatalities have occurred. In the twelve months ending March 26, domestic airlines carried over two million passengers some 935,000,000 passenger-miles in complete safety; a new airline record.

EARLY on the morning of Thursday, March 26, there were some 28 large air transports flying through the cities. A number were flying coast-to-coast schedules, others were swinging their way from Chicago down through the Southwest, or carrying overnight passengers and mail up and down the East Coast. One of the most popular flights, flying high over the Rockies, Passengers were along in their berths or dozing in their chairs. Few were aware that they were making air transport history.

United Air Lines' United Airlines—mark special radio and navigation equipment to improve flight operations.



TWA maintenance men check with pilot and dispatcher.

All that night planes and passengers had been moving at their windows and doors as minute after minute ticked by. Midnight rolled around, then one o'clock, then two o'clock, then two-thirty, two-thirty-five, forty-six, forty-seven, forty-eight. At two-thirty-eight that morning a new aviation record was made. Fourteen aircraft had completed an entire circuit of the world. Airlines within the United States had flown 869,000,000 passenger-miles and completed an entire year without a fatality in passengers or crew.



Left: TWA maintenance men study to improve techniques.



Eastern Air Lines maintenance mechanics at work.

If one passenger had done all this traveling, he could have flown in perfect safety from Los Angeles to New York every day for 846 years or around the World at the Equator some 32,000 times. The United States airlines have long up a record record that was set and broken during that remarkable period by any other form of transportation in any country.

Year up to you the airline has improved their safety records. The story of how they have accomplished this remarkable record is one of the most dramatic and heart-warming stories in the annals of safety.

Six groups of men have worked together to achieve this airline record. They have labored relentlessly, working days and nights, weekends and holidays. One thought has been uppermost in their minds: make airline flying safe. No single group of men could get all of the credit. It has been a cooperative effort.

Wise Within the Airlines

From our hill of fame we see within the airlines. From airline presidents down to sweepers in the shops they have done a heroic job. Officials in operations departments have kept them in touch. Trade has been open to them to obtain methods and suggestions that might help to greater safety was liaison is, considered carefully, and if it had remained out. The lines are being held by progressive, forward-looking men.

Airline pilots have readily improved their flying techniques. They have been told since ever before. They know more about their airplanes, their engines, instruments and

radios. They know a lot more about the weather. No present-day pilot stands still from a technical viewpoint. He is constantly learning. He must keep on learning and improving at his place or taken by someone who knows more about flying than he does. He has had a great need when old as well as new planes keep in touch with new developments. Instrument flying is promoted in the Link schools and in specially fitted instrument shops. Pilots go through instrument instruction and they are given all instrument maneuvers. There are no accidents in more instrument than

the pilot knows because he knows he is getting good advice.

Airline meteorologists are contributing a great deal to airline safety. Each year as they put up more experience, their predictions become more accurate. They also make their work by giving better and more widely distributed weather reports. Fairly early upper air conditions were reported by government-employed pilots in touristic locations throughout the country who were staff with scientific instruments. New stations have been replaced by smaller ones that are used for 24 hours, 365 days over 10 locations throughout the country. There are also more ground reports, especially snow reports from posts of the airways. Hence there are fewer gaps in the weather maps.

Airline today share their weather information, a thing not seldom done in the past. This highly cooperative idea by the Chicago-New York can.

For if planes from one line report a freak storm that may have drifted across the routes, the other lines are promptly notified. In conjunction with better information about the weather, the airlines now may more courageously to cancel trips due to poor weather than they were a few years ago.

Pilots have better radio equipment today. The airlines have had more experience with radio equipment and this has brought a previous lack of interest in many cases. Pioneers that were once defective are changed before any trouble may develop. New equipment, such as improved direction finders, are provided.

(Turn to page 23)



For the first time in aviation history, a large number of almost identical small airplanes are being arrived and maintained at the same time and with the same methods. Under the Cessna Pilot Training Program light plane maintenance is being done better than it ever was before and such accurate cost records are being furnished C.A.A. that at the end of the third year our operators will be able to tell how their costs compare with those at other airports throughout the country.

**KEEPING
THEM
ALOFT**

Under the CAA's Flight Training Program operators are doing the best job of maintenance in light plane history—and learning sound operating methods at the same time. Here's a few tips to operators not taking part in the program.

By Leslie E. Neville
Managing Editor

year, wings, tail control surfaces and
tailfins. Columns are provided for
time consumed in doing the service,
number of parts used in the repair,
parts used, unit price, and total cost.
At the end of each month the
operator completes a complete record of all
maintenance work done on one
airplane, and is signed by the mechanic
who has supervised the work.

As each operator has his own methods of operation, it is difficult to keep a similar record, because at the end of each month he is required to summarize his cost of operation for each airplane being used or the program, and two items of cost for each airplane are parts used for maintenance and maintenance labor. Most operators

But it is easier to use the C.A.A. form than one of their own, and many like the form as well they are using it for all their airplanes.

Another phase of the orientation program is Form 586, the "Daily Language Inspection Record" which each student must fill in at least once during his training. Part I—Language, covers the six general language areas, plus an additional box, Willingness to Communicate. The inspection is not made by the student alone, but is accompanied by a certified authority. The inspection usually requires at least one hour.

size $r \mu$, oil pressure, oil temperature, and a place for remarks concerning defects or the shop which the student feels should be remedied. There is also space for estimates of the day's operations, gas and oil used, total flying time of the shop, time during the month, and the rate per hour of gas and oil consumption. The form becomes part of the student's permanent record, and each student must have one in his book.

This loan is marketed by CAA as "strictly educational" for the student. It is to be interpreted by the operator as a maintenance form. However, in actual practice, it has served to improve maintenance practices and to increase efficiency. The loan is maintained at longs intervals by a group of short students who are extremely critical of the shop day trips to ensure that the students are learning. True, the students were beginning to some debt before we applied pressure from another. However, mechanics have taken greater pride in their work than ever before. In addition, the operators are more aware now that others have more education than they do. This has been a great help in our employing serving as instructors. This stimulates them to turn out a good job.

With these two loans the association has a guide to follow. He is not apt to overlook some small, but important detail. He signs for his work and consequently takes full responsibility for it. Students are taught that they must be responsible for what they do. This has proved to be a great success. One of the surprises that did not seem to be foreseen was the great interest in maintaining, especially

If ten students are assigned to a ship it means that at least two carafes or jugs of water are required for each student. If the students are given time to wash their hands, they will need more water. If the students are given time to wash their hands, they will need more water.

Maintenance of the trucking planes is coming closer and closer to the active idea of preventive maintenance. Parts are inspected, and replaced if

A stack of several OMA Midseason Yield Test Summary reports. The reports are white with black text and are held together by a metal clip. The top report's title is "OMA MIDSEASON YIELD TEST SUMMARY". The reports contain tables with data, including columns for "TEST NO.", "TEST DATE", "TEST LOCATION", "CULTIVAR", "YIELD (bu/acre)", and "TESTER". There are also sections for "TEST COMMENTS" and "TESTER SIGNATURE". The reports are dated from 1988 to 1990.

accident, before they may cause trouble. Maintenance is an every-day

sign or materials comes to light, usually C.A.A. acts as a liaison agency between the operator and the factory and complaints can be quickly remedied.

Another factor making for successful superintendence is that every operator is on his toes to make a perfect record. He realizes that the program is experimental, that it is the biggest flight program of its kind in the world, and that

It is so to a degree the safety record must be excellent. Good flying schools have always been profane of their safety records, and the best operators



UHF

A continuation of a basic article on the present and future of short-wave communication and navigation which was begun in our January issue. It was prepared originally for the Vienna meeting of the Lilleenthal Gesellschaft which was to have taken place last October.

By W. E. Jackson
Chief Radio Development Section, C.R.A.

PART II

DURING the early period of development and use of different radio facilities as an aid to air navigation, it became apparent that some adaptation of the same sites could be utilized to assist aircraft in landing under conditions of reduced or zero visibility. The adoption of instrument landing for aircraft operations has emphasized the need for an instrument landing system which now is considered a requisite of major importance.

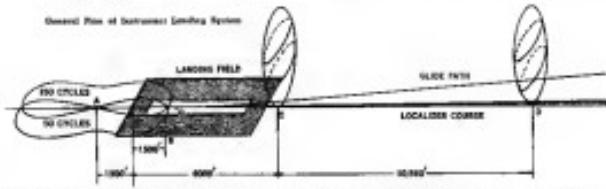
Development work was started by the Government in 1948, but it was not until 1950 that the first experimental landing system was installed and tested. This system employed low-frequency radio range and marker beacons. Later, J. H. Dostalek made the first known successful instrument landing on September 24, 1950. During

the same year, the use of ultra-high frequencies for a constant velocity glide path was conceived and by 1951 successful landings were being made with the aid of a localizer, glide path, and marker beacons. During the following years, an extensive program of tests and evaluations was carried on by the airline industry, several radio manufacturing companies, and the Government. The result of this development work has been to combine the superior principles of each system into an experimental instrument which at no time during the test period, the Civil Aviation Agency, Experimental Station located at Indianapolis, Indiana. Results of these tests have been sufficiently encouraging to warrant commencement of work on a program calling for the installation of this landing system at several major air-



Transmitter and Receiver Antenna
Used in Experimental Radio Telephone
Instrumentation

General Plan of Instrument Landing System



AVIATION
April, 1951
45

$A = 100.0 \text{ Mc}$, closed course; landing modulated at 90 cycles/sec;
100 cycles/sec. $B =$ open glide path; receiver modulated at 100 cycles/sec;

100 cycles/sec. $C =$ localizer marker modulated at 100 cycles/sec.



Localizer Antenna Institute at
Indianapolis, Ind.



ILS Mk. 4c Antennas Transmission Antennae



ILS Mk. 4c Antennas Control Room

ports within continental United States.

The complete experimental landing system as installed at the Indianapolis Airport provides precision facilities for training in four categories. Each facility is composed of three basic elements consisting of a runway locator which provides a range coarse lat horizontal precision, a glide path or landing locus which provides the path of descent, and two marker beacons for indicating the progress of approach to the landing field.

The runway locator consists of a crystal-controlled transmitter operating on a frequency of 108.9 megacycles with an antenna output of 138 watts divided equally into two output circuits each modulated at 93 per cent with one circuit having a modulation frequency of 80 cycles and the other 100 cycles. The two outputs are fed into a system of five horizontal loop radiators one-half wavelength above the runway.

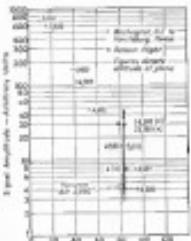
The transmitter and receivers are located in a house 1380 feet beyond the end of the runway. The antenna produces a range error indicator through a control unit to indicate to the pilot the divergence of off-center space position and keeping the same radio frequency, but radio band at 90 and 100 cycles respectively which permits the operation of a visual indicator.

The glide path equipment comprises a crystal-controlled transmitter and receiver operating on a frequency of 93.9 megacycles with an antenna output of 300 watts and 300 per cent modulated with a frequency of 60 cycles. The antenna system consists of five horizontal loop radiators one-half wavelength above the runway which is located only two feet above the ground level. This is necessary to avoid creating a flying hazard near the field. A pair of omnidirectional transmitters has been provided to indicate to the instrument landing system the position of the aircraft. The transmitter produced by the marker is elliptically shaped with the major axis in the plane perpendicular to the antenna and the minor axis in the plane of the antenna. The major axis is greater than twice the width of the minor axis in the plane of the antenna.

The omnidirectional transmitters are modulated with the same axes perpendicular to the landing beam. Arrangements following the straight-line glide path carry over the marker masts at

approximately one wavelength apart. The currents in the two loops have a ratio of about 2.7 to one. The transmitter and receiver are located in a house 1300 feet to the side of the runway and 3000 feet from the far end of the runway. This antenna produces a single line glide path from an altitude of 600 feet to the runway by providing a horizontally polarized directional space pattern which is directed to give a single line glide path.

The tally and control equipment required for each of the four landing courses is located along the sides of the runway. The inner



Variation of Antenna Directivity with Frequency

marker is located at the edge of the field and the outer marker is located two miles from the inner marker. Both marker reception is crystal-controlled transmitter operating on a frequency of 73 megacycles with an antenna output of 5 watts and 300 per cent modulation. The outer marker is modulated with 400 cycles and is continuously keyed with dashes, while the inner marker is modulated with 1300 cycles and is continuously keyed with dots. The outer marker has a radiating system consisting of two vertical arrays of two horizontal elliptical loops half-wavelength elements located approximately one-half wavelength above the ground level. The radiating system of the inner marker is identical to the outer marker except that the antenna system is located one-half wavelength above the outer marker which is located only two feet above the ground level. This is necessary to avoid creating a flying hazard near the field. A pair of omnidirectional transmitters has been provided to indicate to the instrument landing system the position of the aircraft. The transmitter produced by the marker is elliptically shaped with the major axis in the plane perpendicular to the antenna and the minor axis in the plane of the antenna. The major axis is greater than twice the width of the minor axis in the plane of the antenna.

(This is page 45)



Cabin Superchargers

With the advent of sub-stratosphere flying there come many problems which affect the design of superchargers for pressurized cabins.

By David Gregg

Chief Research Engineer, British Aircraft Corp., Farnborough

MOTHER NATURE seems to have been one step behind the engineers when she lets them a choice in the altitude at which they can fly. At present, most civil aircraft fly at altitudes between 20,000 ft and 30,000 ft, but no one was able to put his finger on a pilot that was properly aware enough to go along with it until—
Then came the birth of supercabs, cabin and sleeping areas which the problems of some years ago do the reprofiling.

Apart from the streamlined design of the cabin itself, and those features which permit particularly in the aircraft, the designer's principal worry in this connection is the problem of specifying the size, type, and operating characteristics of the cabin supercharger so that the various manufacturers can provide a unit which will satisfactorily meet operating requirements.

The designer must take into consideration five basic factors affecting the selection and design of the cabin supercharging equipment: (1) The air

requirements, either in terms of mass flow, or cubic feet of air per minute at a specified pressure and temperature. Many studies have been made to determine the volume of air required. The Army Air Corps at Wright Field has made a model and extensive study of this problem and the effect of varying amounts of air on health and comfort. Very roughly speaking, it appears that slightly over 1 cu ft of air per passenger per minute is necessary in order to maintain a comfortable CQ, or cabin quality. Five cubic feet per passenger per minute provides reasonable comfort provided the air in the cabin is re-circulated, and 10 cu ft per passenger per minute will take care of both comfort and adequate ventilation without the necessity of pressurizing the air in the cabin. (2) The altitude at which the cabin is to be pressurized, and the altitude at which cabin pressure is to be maintained. (3) The type of cabin supercharger, drive, and method of operation. (4) Control of the volume and pressure of air delivered to the cabin. (5) Sound-proofing.

All of these factors affect the design of a cabin supercharger, and a knowledge of each factor is of the greatest interest to the aircraft designer and the accessory manufacturer. The more familiar the aircraft designer is with the problem involved, the simpler is the task of designing the proper equipment, to both the satisfaction of the aircraft designer and the engine makers that specify the same language, and have a common understanding of the problems involved.

Air requirements are based on two factors, a study of the amount of breath air required per passenger per unit time in order to provide both comfort and adequate ventilation, and the pressure

and rate of compression ratios up to about 1.4 to 1 for a single stage, and 2 to 1 for two stages. The values for these limitations are described later in this article.

Air volume presents little problem in a pressurized supercharger. It is easy to simply practically any amount of air into the cabin, provided the inlet area to the supercharger and the width of the supercharger back and weight are not increased in proportion to air supply. Where compression ratios as high as 2 to 1 are required of a centrifugal supercharger, the impeller diameter or impeller speed must be increased in direct proportion to the amount of air required. If axial flow compressors are used, the cross-section of the impeller may be increased



A compressor test set-up for testing a development-type aircraft supercharger in the cabin. The air enters the supercharger through the square venturi tube at the right.



One form of supercharger used by the Americans in cabin superchargers is the centrifugal type. The air entering passes in through the duct at the upper left. The supercharged air is supplied through the duct at the lower right.

to provide a higher mass-speed to the passengers and a higher ratio of the air supplied to the cabin, well above capacity with the result of the three speeds and hence maintain the rated cabin pressure at higher than rated altitudes. With a Roots blower the same results can be obtained by increasing the air discharge from the outlet to the cabin well above the inlet, and the width of the supercharger back and weight are not increased in proportion to air supply. Where compression ratios as high as 2 to 1 are required of a centrifugal supercharger, the impeller diameter or impeller speed must be increased in direct proportion to the amount of air required. If axial flow compressors are used, the cross-section of the impeller may be increased in proportion to the amount of air required. In any event, the maximum altitude at which rated cabin pressure can be maintained will be limited by the permissible pressure differential, and by the safety valve.

The exact air requirements again depend on the type of cabin pressurization. If the airplane in question has two engines and a cabin supercharger is provided on each engine, the required air capacity may be divided between the two superchargers for one engine, and the airplane is flown on a single engine. A 10 cu ft of air per second will therefore increase from a cabin pressure of 10,000 ft to 15,000 ft to save higher rpm. This has the immediate effect of increasing the amount of air delivered. At the same time the altitude that can be maintained with a single engine may be less than the maximum flight altitude with two engines. It would appear that the actual rating of the cabin supercharger is the operating characteristic of either a Roots or centrifugal supercharger as soon as they will deliver a larger volume of air against a smaller pressure. In a four-engine airplane with cabin pressurization on all four engines it would be desirable to provide pressurization of the air in the cabin as an emergency measure. For example, if two roots superchargers together are capable of delivering 10 cu ft per minute per passenger and one engine driving a supercharger is placed on each of the four engines, the total output of a four-engine airplane which has been designed to maintain its flight altitude on three engines, would be 5 cu ft per minute per passenger. This would be perfectly acceptable and would provide a reasonable degree of comfort for the passengers in the event of failure of one engine, and immediately upon failure of one engine. By operating on this manner the cabin superchargers can be made as small and light as possible, and the power absorbed by the cabin superchargers can, therefore, be kept to a minimum.

Based on practical design considerations, a centrifugal type of cabin supercharger forms a simple and mem-

Methods of power

The usual method of drive is some form of variable speed transmission such that the blower speed is not just influenced by the engine speed. A drive of this kind involves the obvious disadvantage and least severe operating conditions. At the present time, the horsepower involved in cabin superchargers for present and proposed designs is between 8 to 20 hp. A variable speed hydraulic drive is the most common method of drive, the weight being within reason. Unfortunately this type of unit will in the experimental stage and are not available for practical application. The potential available methods are by a drive-shaft from the power plant or off the main engine, with a gear box, direct drive, or driven by an auxiliary engine. For military airplanes with crews of ten people or less, either hydraulic or electric drives are a possibility and may offer an acceptable solution. For the average commercial or military airplane, however, the most practical drive is a piston-driven compressor which never relies directly from a main engine. This involves a change in gear speed. (To be continued)

Quantity Production of Small Radial Engines

Producers of airplane engines are working overtime to prevent a bottleneck from developing. Here is the story of the recompensed Kinner Motors, and its production of 150 engines in months.

WAR SOLDIERS and the rapid expansion of jet aircraft flying have made mass production of aircraft engines necessary. But mass production in the aircraft engine field is quite different than in the automotive field. We must think and work in terms of lots that range from 500 engines per month, at the most, where assembly men perform their tasks with a degree of craftsmanship. On the other hand, the mass production of the limited production quantity can easily require highly specialized automatic production machinery to any appreciable extent, nor can we expect to the elaborate molding set-ups common in the automotive field. Due to the rapid development of engine design, and the required close inspection and control, each engine must employ entirely unique machine tools of precision type. With relatively limited tooling we must achieve a relatively high rate of production, and this must be done without sacrifice of engine performance or reliability.

Kinner Motors, Inc., recently received the largest aircraft radial engine order ever placed on the Pacific Coast, calling for 350 engines to be started at Canada-Balti Fleet training plants. This business, in addition to other engine orders received from

foreign and domestic customers, has required immediate acceleration of production on three types of Kinner engines now in production. These are the K-5 engine of 300 h.p., the K-5-125 h.p. engine, and the K-5 engine of 180 h.p. We are fortunate in that these three engines are of quite similar type, materially simplifying flow of work through the plant as well as tooling requirements.

Kinner Motors, Inc., although an entirely new company which recently purchased all assets of the old Western Airplane and Motor Corp., is able to make full use of the original engine designs and tooling which were developed from the start for quantity production. The Kinner organization personnel of the new company represents a complete "new start," many of the original management and shop men have been available to give the benefit of their experience in meeting the current production problem. Kinner engines are thoroughly known throughout the aircraft industry, having sold about 160,000 units in every category of strength and in practically every country. Through such extensive use it has been possible to perfect the design to a point where a high rate of pro-



Milwaukee Kinner drill press, drilling holes ready on two master rods. The holes have previously been bored.



Special set fixture is used for keeping all pressure regulators tight on main casting base. Whirlwind radial drill.



Milwaukee master and big ends before passing by drilling bell holes. Operators are not to be seen nearby.

More than 150 Kinner cylinders going through the shop on the production line. Wood and aluminum are never used.



A group of Kinner engine components going through the deep hole drilling and reaming on wood master rods so that it becomes rigid to reduce resonance. Milwaukee will be increased.



duction can be maintained without the necessity of design changes of any kind (not the main desired) nor during any mix of parts. The present Kinner company has completely modernized the plant and equipment, as well as the design of the engines, by giving special attention on reliability and precision, so that present maximum production is at or above 150 engines per month. Plans are being made to step up production, if necessary, to 200 engines per month.

To achieve all the improved results in engine production, precision assembly, reliable tooling, performance and maximum rate of production with equipment available, it has been necessary to put volume of production first. Even with such headway, the responsibility for successfully achieving a high order of production efficiency has largely fallen on the engineering department. The task of every part must be designed to be machined as quickly as possible, yet be machined as precisely as possible without machining any in the poorly machined areas.

How it is possible to accomplish this may be obtained by referring to the general design of the engine, and the use of precision tooling. It is important to remember that design is the foundation product. The Kinner engines of K-5, K-5-125 and K-5 series are all the cylinder cooled models of concentrated design and construction. Our purpose of illustration we will confine ourselves to the K-5 model, as per 180 h.p. engine. The cylinder production includes the three major structural ele-

ments, namely, the main cylinder, cylinder and master rod. It was found advantageous to manufacture the main cast iron pieces which naturally simplify machining and assembly. The cylinder is also forged in one piece, except for the balance weights, and is centered on two plain bearings, only to

various, the main cylinder, cylinder and master rod. It was found advantageous to manufacture the main cast iron pieces which naturally simplify machining and assembly. The cylinder is also forged in one piece, except for the balance weights, and is centered on two plain bearings, only to

the rear case and the forward bearing in the front cylinder case, which also carries the ball bearing housing. Precision machining of the bearing mounts is required by hand, but leaving other performance machining and assembly of the main section to the

precision machine work on the

main cylinder as a Ball-Bearing master tube, the first not being made on the forged bar with the cast held in a clamping fixture. Therefore all machining is done in locating fixtures jaws for the front and rear cylinder cases. The bearing in the front, the rear cast housing support is fitted at both ends and bored.

Design of the cylinder base, valve cover, lifter and cylinder pipe flange is such as to permit these surfaces to be milled in a single operation for each cylinder assembly, through use of a special fixture, utilizing a three-wheeler investment mill. The cylinder is machined in a caged fixture which may be released axially for each cylinder base end, and for the oil sump pad during operation, which is at the same level as the cylinder base supports.

One rolling roller, three cylinder base plates while the sump base is

machined in place.

ANIMATION
April, 1948

By Gunnar Edenquist

Chef, Zermatt
Kinner Motors, Inc.



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the top edge; bags must also contain all the information
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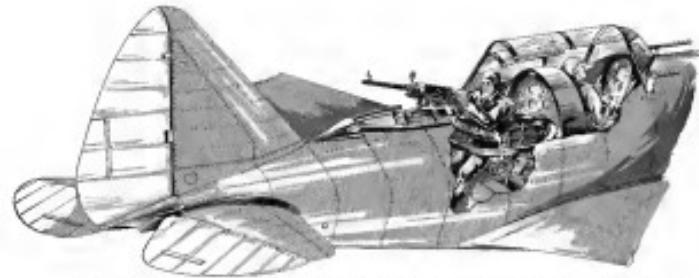
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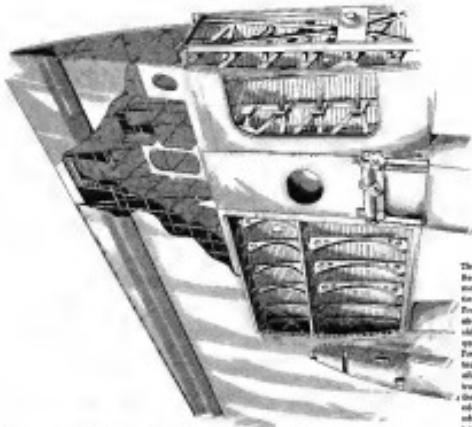
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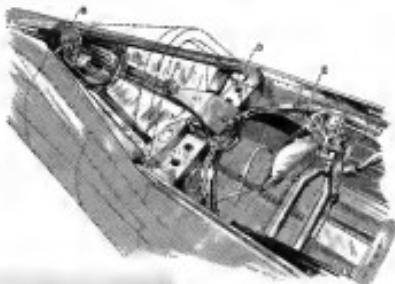


When the cockpit canopy is closed, it rests in a slot in a flexible metal frame. It rests to meet all forms of the weather and has what was then the most perfect of the Republic P-47's features. The canopy frame is mounted directly on the fuselage and is held in place by four bolts at the center of the cockpit and by four bolts at the edge. The fuselage structure is of monolithic construction consisting of continuous longitudinal stiffeners and former shear-resisting members having all the stressed skin type. The cockpit is completely enclosed by canopy which may be folded in any one of several positions. To operate the flexible rear gun, the nose portion of the cockpit canopy is slid forward, and the eye cupped behind the gun, automatically unlatching it from its stored position. The men are completely clear of the fuselage when the canopy is down. The gunner's seat is a "V" decked version, the rear gun is mounted, and full armament from machine to wing when the canopy is lowered. The machine gunner's seat and throttle and rudder emergency controls are duplicated in the rear cockpit.

completely enclosed by canopy which may be folded in any one of several positions. To operate the flexible rear gun, the nose portion of the cockpit canopy is slid forward, and the eye cupped behind the gun, automatically unlatching it from its stored position. The men are completely clear of the fuselage when the canopy is down. The gunner's seat is a "V" decked version, the rear gun is mounted, and full armament from machine to wing when the canopy is lowered. The machine gunner's seat and throttle and rudder emergency controls are duplicated in the rear cockpit.



The upper wing panel of the Republic P-47 Thunderbolt is made as a unit in the maximum time by with sections bolted. From the leading edge, there is a single sheet of aluminum alloy which is riveted to the trailing edge. The side is spliced with two quirt aluminum alloy sheet. From these back the skin is of timber, in the tip, the upper surface is of wood. These pieces of the lower type are used in the wing. The front one being at the chord edge in the drawing trailing edge not attached. The tips lie back the web along the leading edge.



Right: The gun mount when removed for the fitting of the new gun carriage drops down into a well in the fuselage. This is done by releasing handle D, which holds the upper gun mount in place. When the gun mount is released, it is released, handle C, which releases handle B. It is the slide in the gunner's seat in which the seat is attached. Thus when the seat is moved the gun remains in its accurate firing position for the gunner pilot.



Left: Republic "Thunderbolt" - Model P-47. 24 of which are being used in England.



One of the outstanding advancements adding greatly to performance has been the ability to run the engine on cylinder heads. The fins on the larger engine cylinders after cylinder assembly have been increased to 100 per cent previously used. The fins around the exhaust port, necessary for cylinder cooling, cannot run as far as we desire due to cylinder head a certain amount when compared to the larger fins. The larger fins have been developed between the intake and exhaust ports with the improved fins on the intake port current to us as a benefit. The fins around the intake pipe have also opened especially those due to the development of a new type of cylinder head which does not require a heat shield and need stand in the head.

Amber Lights for Runways

By W. C. Norvell
U.S. Army Air Forces

INSTRUMENT landings are now commonplace; yet even with recent developments airlines use them as little as possible. One reason is that they cost about 15¢ "down into the ground"—and controllers connect with a considerable jolt—not to mention in the experienced pilot but a danger signal to the aircrew who must recognize any passenger inhibition leading to the belief that everything is not smooth and safe. In view of this, the best method of landing is to use the visual approach of the runway as a combination of instrument and contact flying. Radio should be used to bring the plane up to the boundary of the field and in position for landing. At that point it is advisable to give the pilot some visual indication of the runway in front of him so that he can make a smooth landing. This is best done by means of instrument flying ahead along the glide path until the wheels touch the ground.

In the past, marker lights of the flood type, installed 100 feet apart on either side of the runway, three hours earlier or two hours or more before the time of the approach, have been used between these sets of lights. However, these sets of light were invisible in clear weather when there was no dust particle in the

air to reflect the light. In thick weather, the colored lights were visible but at a distance, often from the angle of the planet's approach. At this time because of atmospheric haze, pilots were not in complete

control with the appearance of the field from directly above, but rather below the horizon, one hour after sunset in the approach beam. Thus, the whole practice of runway lighting was revolutionized to supplement instrument landing. The Civil Aeronautics Authority has standardized the lighting equipment for these low-visibility landing systems.

Since the colored lights are among the most efficient illuminants known, and because the yellow color is distinctive, there has been recently developed a sodium contact light primarily for the approach end of runways equipped with contact lights under conditions of low visibility.

Figure 1 shows the intensity of the beam as shot at the intensity of the light source. For ionization a wave length of 5,800 angstrom units (blue) produces the greatest stimulus. This tends to promote the use of the mercury-vapor lamp which has a characteristic spectrum lying between 4,500 and 5,800 angstrom units and produces a pure blue light. The test work with this light proved it excellent in this respect.

However, these lamps have one fault which prohibits their use in us, when the lamp is continually turned on and off the sodium unit is not used. Thus in this interpretation of the contact light system would deplete the contact lights for several minutes. Last year the mercury vapor tube lamp was available commercially, but since this lamp must be water cooled, it is not readily adaptable. Although sodium is definitely the best contact light, it is also very sensitive to the human eye of low intensity, the sodium light of sodium vapor at very distance and thus more than compensated for the lack of emission in the maximum-sensitivity range. The light from sodium is monochromatic and, therefore, all the light is absorbed in the wavelength of 5,800 angstrom units. Thus, it is possible to provide an efficient light source which would deliver a distinctive color easily distinguished from the usual light on and out of an aircraft.

The light emitted by sodium vapor, however, has limited the longer wave lengths of the spectrum and is therefore subject to smaller reduction.

(Turn to page 120)

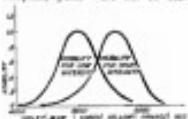


Figure 1. Intensity as a function of wave length of light.

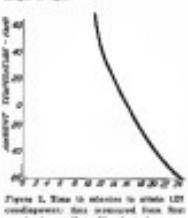


Figure 2. Time to attain 10% Intensity (Relative Units) versus Wave Length (Angstroms).



New sodium-vapor runway lights built in the pilot of an incoming ship.



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BOEING SCHOOL GRADS MAKE GOOD!

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UNITED AIR LINES

Furious arguments may be heard in any aviation center when this question is raised. The author provides an answer and also suggests that airlines and military men get together on their fuel specifications.

WHICH Will It Be?

HIGH OCTANE GASOLINE or Safety Fuel

By J. R. MacGregor

Colonel Research Expert
Shaw's Oil Company of California

RECENTLY our group of individuals affiliated with the aviation industry has assembled for a discussion of three related problems without having such subjects as high octane gasoline, safety fuel, and fuel economy in mind. Because each of these subjects is relatively new, ours are also closed in the diagram of fact.

The two factors of aircraft fuels and notably designed aircraft engines held many of the answers to the major problems of commercial air transportation. While the aircrafts on the market and their use in commercial service will soon be markedly expanded, the standard brute-force-effective-pressure method of operating engines has much to recommend it and we can well expect rapidly to make adoption of this method of operation. This is the case because the aircraft engine is a single cylinder laboratory engine under test condi-

tions from the attendant simplifications in construction, maintenance and operation.

High octane gasoline was first introduced by the Army Air Corps in 1930 in 100 octane grade. It was immediately recognized as a factor for fuel that would permit higher specific power output in its new engines of higher compression ratio and/or smaller bore. The Army's experiment was successful and later commercial aircraft asked for a similar fuel.

Military and commercial fuel of comparable grade differ in certain respects but the one characteristic that may be common to both is the anti-knock value. This is the case.

The Army and the airlines are definitely in favor of using fuels which will be referred to as "Safety Fuels."

These fuels are the result of considerable progress, as is attested by the rapid improvement of their airplane and engine, but they do not give the same world-wide usefulness to all phases of fuel specification.

Precise specifications have been so

made that the A.S.T.M.-C.F.R. method whereby the test and reference fuels are matched on the basis of detonation pressure were magnified, as indicated by the expression) becomes pre-early work by both aeronautics and a motor cycle association leading to the use of the two methods for the time now being proved in error. However, many still believe that 87 A.S.T.M. octane service is equal to 82 Army, and that 96 A.B.T.M. octane is equal to 105 Army.

There is no space to derive the chemistry of the synthesis of the various types of hydrocarbons used as aviation gasoline. It will suffice to state that through refined and cooperative research on the relation and synthesis of new hydrocarbons of high anti-knock value, fuels have been experimentally prepared which possess detonation resistance development potentialities which are not obtainable with 100 octane gasoline. Because of high production costs, such fuels cannot be put on the market until their advantages and possible limitations for present or future engines are carefully determined. While the airlines are considerably progressive, as is attested by the rapid improvement of their airplane and engine, they have not given the same world-wide usefulness to all phases of fuel specification. Precise specifications have been so

(Turn to page 90)





Let's Use Decimals!

By Curtis L. Bates

Chief Engineer
Aviation Department
Standard Oil Company

SINCE engineers, mechanics, and draftsmen of all trades it appears that a proposal to use the metric system will meet opposition. However, a change-over from fractions to decimals of an inch can be made with very little effort and all the advantages of decimal systems can be gained by the cost, plus the advantages of standardization of all dimensions.

Actually there is nothing new in decimal dimension since many such dimensions, especially on tools and fixtures, already appear on our shop drawings. In fact, the first engineering graphs are based upon the more obvious advantages of a decimal system.

To suggest the advantages of a decimal system need not be explained.

All his slide rule computations must be carried out in decimal. The operation of a computing calculator between two frames is evident and conducive to error. Probably in all other types of designs are slide rule computations more conveniently used than in the design of the modern airplane. For this reason alone any endeavor to make single solution of problems in metric decimal notation is probably futile.

Further, of logarithmic, trigonometric functions, and graphs

charts are necessarily in decimal form.

Nearly every aeronautical engineer who has contact with the heavier problems of design and production should welcome the change from fractions to decimals. The metric system would greatly simplify our review of tools and fixtures. Of course dimensions are already given in decimals (all dimensions should be given), but it seems that this could be carried much further. It would certainly be convenient to carry over decimal just as we do now to indicate the degree of accuracy required rather than adding additional numbers that only confuse.

The decimal system would simplify the solution of dimensions. That errors in dimensions should be lessened and the checking of drawings would be simplified is evident. The solution of a standard set of fractions, perhaps including eighths, sixteenths, thirty-seconds, and so forth, is a mathematical nuisance. In many cases decimal and fractions must be added together. This involves those intermediate steps of decimal addition and conversion to decimal fractions again. Otherwise only the addition should be necessary.

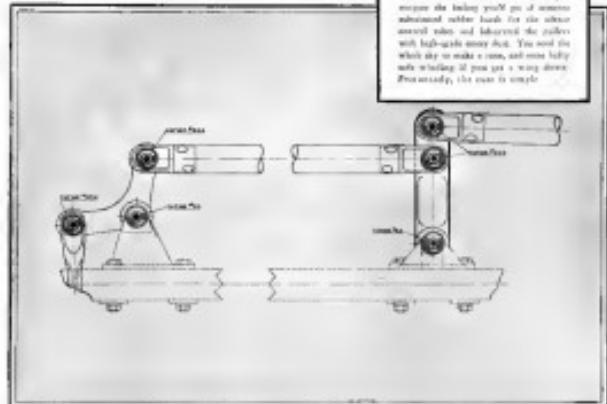
The decimal system, of course, eliminates these conversions and the attendant minor errors due to dropping of figures in the conversion and the impossibility of exact results.

The decimal system would simplify inspection, repair, and similar operations in the shop, especially where these functions are now made with decimal

Prescribe
"Vitamins K4 and KS4"
to cure
"Bilious Banking"



If You're Ever Plagued with "Bilious Banking," don't waste time to decide the disease. If you will, you'll prescribe the bilious youth you've got some balanced vitamin loads for the aeronauts who have labored the galleys with high-grade misery diets. You need the whole sky to make a room, and none helps more whitening if you get a wing disease. Presumably, the cure is simple.



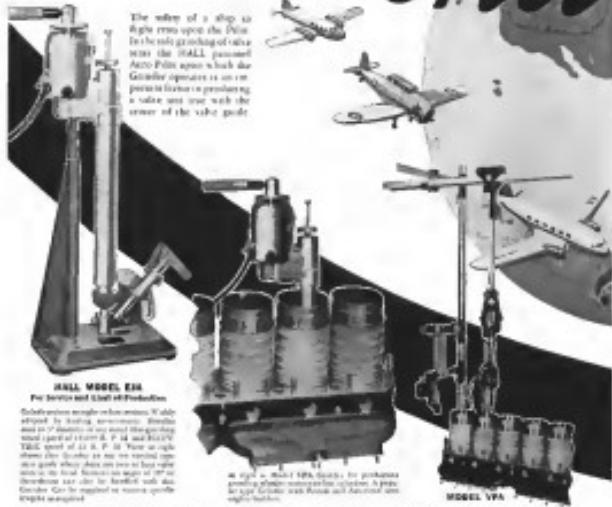
From a leading aircraft manufacturer, we borrowed the training slide. It shows how this engineer invents and uses "Bilious Banking" for levelling the right Faflir Aircraft Ball Bearing—right on the sketch! The push-pull tube connects a Teflon K5 series annular ball bearing, self-aligning in diameter, to a solid and balanced hub long life. The bell-crash and arms are mounted on rugged K 5000 bearings that prove them

to move accurately and decisively as the pilot's digits teach, through thousands of safe flying hours.

There's a Faflir Aircraft Bell Bearing for every spot on every ship, with an unquestioned quality which you and all other aircraft builders have recognized for over ten years. Listen "Faflir" right on your sketches, for easier, safer flying! The Faflir Bearing Company, Aircraft Division, New Britain, Connecticut.

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Manufactured by leading manufacturers. While designed by leading aeroplane manufacturers and by the leaders in our metal finishing industry, the Hall Valve Seat Grinder has been adopted by all major aircraft manufacturers. The Hall Eccentric Valve Seat Grinder is the most rapid and accurate valve seat grinder ever invented. It is the result of years of research and development work done in the field facilities of large aircraft manufacturers. It can be handled with the greatest care and is designed to receive specific freight savings.

ECCENTRIC GRINDING IS PRECISION GRINDING

All HALL Valve Seat Grinders operate on the patented ECTC grinding method. This is the only POINT CONTACT method of grinding valve seats and is responsible for the finer precision and faster speed and economy obtained with HALL Grinders. The ECCENTRIC grinding offers other advantages which only serve to multiply the advantages enumerated above. In place of the principle producer's products we see the removal of a minimum of metal by the use of the proper type

grinding wheel, or grinds one, two, three, four, five, six, seven, eight or nine, with equal precision, speed and finish, or permits the grinding of 5 to 10 times more seats per wheel with less frequency than for ordinary dry wheel with the diamond. Because the ECTC method uses eccentric motion, the grinding wheel is held at a height from the surface of the valve seat so that the maximum rpm of the wheel is greatly increased. The positive hold of the grinding wheel onto point contact with the seat reduces the possibility of grinding wheel breakage.

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MODEL A-9 - SEAT TYPE

Grinds one seat grinding. Under certain valve types, one. May grind valves in pairs. A Model Eddy and a Model VPA are also available offering an even wider range of precision.



MODEL MA
NEUT TYPE
VALVE
GRINDER

Grinds one seat and valve. For a special type of valve grinder. The Hall Model MA is a Model Eddy and a Model VPA, offering an even wider range of precision.

AND VALVE SEAT GRINDERS

Synthetic Rubber Takes to the Air

By H. M. Koeliker

Synthetic Rubber Division,
Chemical Products Department, Goodyear

SYNTHETIC materials which combine the flexibility of rubber with excellent resistance to the harmful effects of oil, sunlight, moisture and heat are finding many important uses in aircraft design. One of the most promising applications of these new synthetic materials is to give the aircraft designer greater freedom in the design of the engine cowling.

The most common problem which requires attention is to make a diaphragm for an air-cooled engine exhaust. It had to be flexible, contend with a complex shape which had to be accurate in dimensions, and hold without the harmful effects of gasoline. This particular design of cowling and heat exchanger has been developed by the Bureau of Aeronautics in finding a material to meet all the requirements. After a great deal of experimentation a compound of synthetic rubber was developed which solved the problem but since the diaphragms had to have a uniform thickness of about .005 in., some arrangement was made to form a metal jacket which could hold any foreign matter ordinarily discarded by the gasoline passing the diaphragm to look.

Some recently entered into the trade represent only about one-tenth of all the rubber used in aircraft. Other products include tire aggregates, shock cord, hoses, gaskets, sealing strips, vibration dampers, engine parts, electrical parts and many others. Today many of these parts are being made of synthetic rubbers and new applications are being made because these materials offer the great flexibility of rubber with other qualities which heretofore were not available.

The natural resistance of these materials to oil, aging and insulation is important in aircraft design because the airplane is almost continually exposed to weathering, extremes of temperature and disease. Also it represents the good heat-insulating prop-

erty necessary to withstand the effects of air and cause burning, excellent resistance to the harmful action of oil, gasoline and other chemicals. It is a popular material for airplane fuel lines and can be used for oil at temperatures up to about 400 deg. F. Dissolution of this material is slow so it is thermoplastic and can be melted under pressure. However, this is not serious when the tendency to flow is reduced by air, for example, in a vibration damper, or when restrained by fibers as in the oil-coupling liner. Finally, all the material is cold flow and also useful in serving hot sealing with fabric strengthened gaskets.

Resins are another class that is a synthetic plastic material. Some of the advantages are that it resists cracking due to temperature or chemical attack. It is particularly resistant to strong caustics such as nitric acid, sulfuric acid and hydrofluoric acid, and it has possible maximum tensile strength at 7,500 lb. per sq. in. While it has a tendency to melt at high temperatures, it is not necessarily bad for heating in hot oils being recommended for heat operation at temperatures less than 110 deg. F.

Nylonone is perhaps the best known of the group because of its long history which began under the trade name Dacron. Developed for its properties as a fiber, it is a synthetic rubber-like material, it has good resistance to abrasion, good damping properties and good resistance to heat. In the latter, Nylonone cyclic ether systems or certain of its compounds do not begin to harden until temperatures of 300 deg. F. and above are reached. Nylonone is usually formed by vulcanization. Tensile strengths from 200 to 4,000 lb. per sq. in. depending on compounding. Molded flexible couplings having a simple engine mount are also made of this material. Sprayed coatings of Nylonone are being used as bonding agents for adhesives and gaskets. Recently improved injection-cast lattice cells have been used to form gasket seals. Molded suspension and tilt control linkages are applicable as gear ends. Carbonized nitrile is being made of this material because it is good for insulation and has good oil resistance. Its rubber-like characteristics make for greater and smoother seating.

Predene, originally developed in Germany and used in small forces there, is to be available in this country to about a year. It too possesses the general qualities of synthetic rubber particularly in regards to resistance to deterioration by oil. And, it is good. (See *A* at page 225)

comes at some of these synthetic materials and the fact that they will soon report evolution. Taken as the various qualities introduce a new and higher material factor of safety. A field of extreme resistance to the dangers, and synthetic rubber is being applied primarily where leather, fabric, wood or rubber do not perform satisfactorily.

Some of the common synthetic rubber-like materials are Thermel, Neoprene, Kordonite, Perlonite and PVA. Each has its own unique characteristics along with the advantages outlined above which are inherent in all synthetic rubbers.

Tyrod is particularly rubber-like in its characteristics. It is the most recent of the synthetic rubber inventories with the exception of PVA and is



The synthetic rubber inclusive die pieces are only .001 in. thick. Shows the full size model. They are then packed into shapes as on the right.



An oil filter ring for a running aircraft which is to provide strength and additional wear resistance.



FOR SMOOTH, ECONOMICAL, DEPENDABLE POWER

Now Luscombe joins the parade of Lycoming power! These sleek, all-metal light planes are now available with the Lycoming 65 h.p. engine. Just as more and more Taylorcrafts, Aerocars and Piper Cubs are flying the skyways "powered by Lycoming", so is the championship performance of this alert, responsive, dependable engine now at the finger tips of Luscombe pilots. A revelation in aircraft engine smoothness and quietness awaits you... behind a Lycoming, at your local airport. Fly it! Feel the difference!

FREE LITERATURE: Illustrated folder on Lycoming high-plane engines may be received from all Luscombe, Taylorcraft, Aerocar and Piper dealers, or write Dept. A-60, Lycoming Division, Aviation Manufacturing Corp., Williamsport, Pa., U.S.A. Cable Address: Aviation.



LYCOMING "65" IN THE ALL-METAL LUSCOMBE
The Lycoming 65-horsepower engine as installed in the new all-metal Luscombe. Lycoming's four-cylinder, horizontally opposed, air-cooled engine is available for light planes in 30, 33, 63 or 75 horsepower, with single or dual ignition.

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60-750 H.P.
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FOR MILITARY AND CIVILIAN TRAINERS ★ FOR PRIVATE AND COMMERCIAL PLANES



Dragonfly

RYAN YO-51



ON all of the more interesting, and perhaps significant, new airplane designs to be announced recently is the Ryan YO-51 "Dragonfly" short-range liaison observation plane. It is designed to provide a solution to the problem of a plane that can land and take off from almost anywhere having the extremely low-speed range of the autogyro, yet the safety of the airplane. The new "Dragonfly" has been tagged a "Pi-

ng Motorcycle" by newspaper writers. Following closely the general design characteristics of certain of the planes developed for the famous Guggenheim Safety competition, Ryan YO-51 is a two-place single-engine high-wing monoplane powered with a Pratt & Whitney R-985 of 425 hp. Propeller is a four-blade, constant-speed unit with a diameter of 8 ft. 9 in. The approximate gross weight was quoted

as 4,900 lb., wing span is 52 ft., length 21 ft. 3 in., height 10 ft. 1 in., and wing chord approximately 53 in. Performance figures are still on the military restrictions list, and no other specifications have been issued other than those given above.

However, the released information shows that the total wing area with flaps retracted is about 496 sq. ft., which gives the plane a wing loading



A unique feature of the plane is its wide track landing gear with long undercarriage struts to cushion the effects of uneven landing.



The YO-51 was named the "Ryan Dragonfly" because it is intended to replace the autogyro for transporting off sites.

of 97.5 lb. per sq. ft. and a power loading of about 6.3 lb. per hp. This with such relatively low wing and power loadings the plane should have a very good safety record, and conversely no parasitic drag which are prevalent in the older types. The entire upper surface of the wing is covered with plywood, and the lower surface also in a point, 8 ft. in back of the center line of the rear spar. Control surfaces are of theiler type, all braced with take-off covers. A striking feature of the plane is its wide track landing gear with long shock absorbing struts to cushion the effects of uneven landings.

Reason for name "Flying Motorcycle" is that it is intended to duplicate

the motorcycle as a means of transporting Army staff officers from place to place, a cross of military service, speed, handling, a motorcycle which single foot requires little movement in progress or seems well suited to high-speed, or where the highways were shaded with trumpet vehicles. Such planes are reported to have been used widely in Poland by the German army during the recent invasions, and also in France after breaking through the Maginot Line. They are played down in the soaring flights of high-speed military interceptors which the world witnessed. Such a plane also has great possibilities for private flying and the lessons learned from its operation may have broad application to many airplane designs.



The leading edge radius of the full span of the wing is approximately 40 per cent of the chord. Within each arc angle formed along the wing the flap is shown in the open extended position. The slot was opened by a hinged-type spar, hinged as above underneath the wing. When closed the slot remained securely in its top or base position.

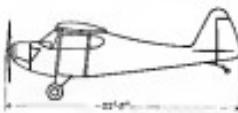
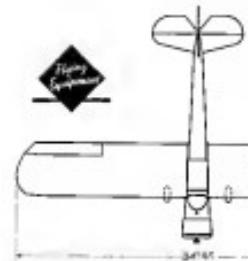


The "COBRA" Bares its Fangs...



PORTERFIELD Trainer For 1940

By F. B. Johnson
Chief Engineer, Porterfield Aircraft Corporation



WITH so much attention being focused on attack fighters being built and light planes it is worth noting that a day can come when there is a demand for a trainer plane, when controls are relaxed. Such is one of the remarkable characteristics of the new Porterfield Trainer, Model CP-64. The new ship although a development of the predecessor, Model CP-50, has been completely redesigned and the following describes certain points of the original design changes.

The wing has been increased in strength by 20 per cent having spans of solid spruce with spruce and plywood reinforcements. Ribbing of the rigid truss type with plywood panels and fabric skinning is used. The aluminum airfoil is a new type of spar construction with spruce and plywood. Two and one half pounds of lead in the outer leading edges provides a high degree of dynamic balance.

The horizontal surfaces have been re-designed and set of chrome-molybdenum steel tubing with a single skinned rib. They have been strengthened with a load of over 100 lbs. The fuselage and fin are covered with spruce, which forms a skin having at the intersection of the surfaces a double bearing at each end at the elevator joint to take the cabin loads with a minimum of wear and fretting.

The rudder, of conventional welded steel tubing, has been built for

easy maintenance. All longitudinal and transverse around the cabin are of chrome molybdenum steel tubing, and the door has been redesigned to prevent drafts. The model 64 is finished with eight coats of dope. The De Luxe model has had rubbed tailspans and tail fins, and polished aluminum tailfins and trimmings obviate the necessity of cutting the fabric for periodic inspection. The Control System is completely dual even to the dual leather seats and even had shear off controls. The landing gear utilizes an rubber tire in place of a wire tire, absorbing impact. Six inches vertical deflection is provided, and much of the energy absorbed is by friction, which together with a leading angle of 16 degrees prevents any tendency to bounce on approach. A six inch roll wheel, either full swivel or steerable, has been adopted.

The 1940 Porterfield is available with any of the Continental or Lycoming engines of 30, 33 or 45 h.p.

The following performance is obtained with a full load, without power or special economy:

Performance, Model CP-64

High Speed	300 mph
Cruising Speed—65% of Rated Power	97 mph
Descent Speed at 1000 ft.—40% of Rated Power	101 mph
Rate of Climb—Sea Level: 200 ft. per min.	
Take-off and Climb 26 ft. On Grade	
(One Air)	200 yds.
Stalling Speed	50 mph
Range	200 miles

Specifications

Length	22 ft. 2 in.
Span	34 ft. 9 in.
Wing Area	180 sq. ft.
Weight Empty, Standard Equipment	600 lbs.
Gross Weight	1000 lbs.
Gross Weight	1100 lbs.
Burner Capacity	40 lbs.



Superior

SPEED!

FIRE POWER!

VISION!

MANEUVERABILITY!

BELL AIRACOBRA NOW IN PRODUCTION

FOR THE

UNITED STATES ARMY AIR CORPS

BELL
AIRCRAFT CORPORATION

BUFFALO, N. Y., U. S. A.

"WINGS FOR THE COBRA"

Here comes your morning mail...



Whether or not you fly as a passenger, you, too, have an important stake in aviation. Overseas mail reaches your desk in days instead of weeks. Your check from the coast clears over-night. Your morning paper carries pictures taken the day before in a city 3,000 miles away. In a hundred different ways your life is affected by this miracle of modern transportation. And Sperry's continuous development of finer instruments for navigation and flight control is contributing not only to aviation—but to the comfort, convenience and security of your daily life.

SPERRY GYROSCOPE COMPANY, Inc.
BROOKLYN, N.Y.



Johansen JA-2

WITH THE exception of new features to meet the considerations of prospective lightplane purchasers, the Johansen JA-2 two-place, side-by-side, low wing monoplane has made its home on the West Coast at Los Angeles, Calif. Flight tests have been made with the 40 hp Continental engine and the aircraft has demonstrated favorable flying characteristics and performance of the plane, but the production model will be offered with a 50 hp engine.

Designed to compete in the lowest price range of the lightplane field the Johansen incorporates a minimum of parts, the result being a full cantilever wing with monoplane structure. Low manufacturing cost has been achieved through use of a simplified wood structure throughout. The fuselage is a simple cone, oval cross section back of the cabin, with low square canopy. The square tailplane is carried on a single horizontal stabilizer mounted on a large, rectangular "plate" braced by plywood. The monoplane wing is plywood covered forward of the spar and cloth covered at rest of the span. The engine is mounted direct to the wood fuselage structure at the upper front center line. The engine is supported by a single strut arrangement to the lower support point, permitting very quick removal or attachment of the engine. This silent also serves to act as a vibration absorbing medium. Full accessibility for inspection and maintenance is provided by an accessible trap door located in the lower portion of the engine compartment.

Landing gear is of conventional long strut type, fixed, with shock cord shock absorbing units. A steerable tail skid is provided at the rear. Brakes in the cabin are by means

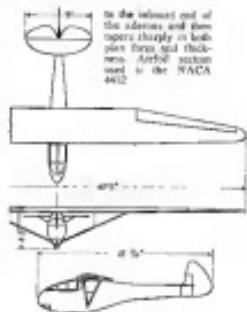
of a large folding door at the left side which opens upward. Ample room is provided for two bags of luggage. Motion is excellent, and the noise level has been materially reduced by the wood construction. Specifications of the plane and performance figures based on light load, are given by the manufacturer as follows:

Model	JA-2	Johansen JA-2
Type	Cantilever low-wing monoplane	Cantilever low-wing monoplane
Cabin	Two and passenger (child optional)	
Dimensions		
Fuselage	25 ft. 6 in.	
Length overall	25 ft. 6 in.	
Height	4 ft. 5 in.	
Wing Area	30 ft. 9 in.	

Briegleb Glider

RECENTLY put on the market by the firm representing the Brueckel Model Company, Vice Navy, Calif., builders of the popular Brueckel sailplane, has recently added a high performance sailplane for the advanced soaring pilot. Following closely upon the heels of the original Brueckel was the new model, the Biellek. It is a high performance sailplane of conventional construction, with steel tube fuselage structure, cloth covered, and wood wing, strut braced and cloth covered. The high performance sailplane has a transverse wing with variable camber. Span is 40 ft. 9 in. wing area 120 sq. ft., weight 260 lbs., empty weight 149 lbs., and wing loading 24 lbs per sq. ft. German type spars are incorporated in the wing to cut down bending stress. Stalling speed is approximately 30 mph. The wing is straight across

to the bottom end of the ailerons and then tapers sharply to both plan form and thickness. Aerobatic section used in the NASA 4612.



HERE IS A
New Frontier
OF AVIATION
PROGRESS

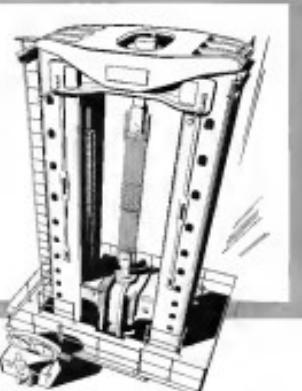
This new testing equipment installed in Alcoa's Research Laboratories is the most powerful device of its kind in the world. It can exert a force of 3,000,000 pounds in compression and 1,000,000 pounds in tension, at speeds up to 30 inches per minute. Yet it is sensitive enough to measure a load of 25 pounds.

And accurate to within one-half of one per cent. The machine can be operated as an environmental test chamber, forging, or bending press, and is provided with auxiliary equipment which permits defining, within close limits, the relationships existing between the various forces involved in the plastic flow of aluminum throughout a wide range of temperatures.

These words "bending, forging, or bending," together with the ability of the equipment to test large structural members or assemblies, such as wing and fuselage sections, bending gear, etc., sug-



Making compression readings during a tensile test



The Tensile Testing Machine, just installed at Alcoa Research Laboratories.

gest exciting applications for aircraft construction. To many of the questions which designers and production men are asking there can now be precise answers. For with this machine, it's possible to open a new frontier in research, to get data hitherto unavailable.

What's happening, simply and concisely, here is the outstanding progress of making Alcoa aluminum. Above more useful disclosures into the requirements of the aircraft industry, ALCOA COMPRESSOR DIVISION, 2103 Gulf Bldg., Pittsburgh, Pa.



Driving equipment and lower portion of the Tensile Machine

ALCOA ALUMINUM



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Now WACO MODEL "E" AIRISTOCRAT is fastest—most comfortable airplane of its power class ever built!

Has the comfort of a fine automobile—deep, spring-type seats—easy accessibility luggage storage—every conceivable luxury—that's the Airistocrat—the new Waco Model "E".

Speed like a permanent "outward"—reaching as high as 200 miles per hour. "Cushioned power" engine mounting. True slide strength

the air frame—and with the lowest cost per horsepower mile.

See the new Waco "E" Airistocrat before you consider anything else. We'll gladly send the name of your dealer.

*Of course, it's not actually fast as a bullet—but it's the next thing to it.



ABOUT—WACO MODEL "E"



ABOUT—WACO MODEL "E"

WACO AIRISTOCRAT

Now available with Lycoming engine in addition to Jacobs, Pratt Whitney, Wright



THE WACO AIRCRAFT COMPANY, TROY, OHIO

BUYER'S LOG BOOK

What's New in Accessories, Materials, Supplies, and Equipment

Ensuring a long base parasitic tire life is a new small carbon wheel with steel band offered by The Geneva Metal Wheel Company, Geneva, Ohio. The rubber strip is similar to solid rubber but is more resilient. Eliminating punctures and inflation losses, this tire wheel is ideal for light-duty truck service. Tire size is 6x200 in.—AVIATION, April, 1940.



Geneva carbonized wheel

Ensuring new light as ease problems might well be the sales theme of the Becht Manufacturing Division of the Republic Steel Corp., Canton, Ohio, in selling their Parabolite lighting fixture to aircraft manufacturers, finding that it solves both. The new unit is a simple development of the parabolic reflector, which has been used in oiling cans, searchlights, signal lamps, and directs light evenly over a wide area from a central light source. It consists of reflector vanes arranged in a variable lens and mounted in the ceiling, so as a way to cover off, or a large part, of the ceiling area. The effect is to make of the entire ceiling an efficient light reflecting and diffusing medium in conjunction with suitable auxiliary light sources of either incandescent type—AVIATION, April, 1940.



Becht Parabolite lighting unit

Combining the qualities of a universal surface grinder and a precision surface grinder in a single machine, the new Do-NR Grinder developed by Cincinnati Milling, Inc., Cincinnati, Ohio, should find wide application in aircraft structural work, where variability of tooling is so important.—AVIATION, April, 1940.



Rotators radiometers are incorporated in the 2000 line of Arie spot welders offered by the Foss Equipment Manufacturing Company, Boston Harbor, Massachusetts. Rather than trying to describe all these features, however, we suggest instead that you write them direct for their complete catalog on the rotators as it gives details which could not be adequately covered here.—AVIATION, April, 1940.

Designed to withstand the shock of being run over by the largest aircraft, a new runway marker light offered by Pyle-National Corporation, Chicago, Ill., meets the latest CAA specifications in both materials and performance. The light fixture is completely weathered and sealed against dirt and moisture. The exterior is so designed that no dirt can accumulate over the glassware, yet the height is only two inches above ground level. The body of the fixture is provided with large wiring space for ease of installation.—AVIATION, April, 1940.



Do-NR Grinder

Specially designed for aircraft and other light production work, the new G- and G-1000 series spot welders, Model No. 10-29, offer a wide field of applications in welding metals up to 1/8 inch. In both the G-1000 and G-1000, and G-1000 Plus models it is particularly suitable for welding aircraft aluminum. It is ruggedly constructed, however, and features improved flashback prevention, greater valve capacity than most! for blowpipes of this class, small size series type heat concentrator on the blowpipe handle, and eight different welding tips. Further information may be obtained from the manufacturer, The Luria Air Products Company, 30 E. 42nd St., New York, N. Y.—AVIATION, April, 1940.



Pyle-National G-1000 spot welder



Chicago Flare Gun Tool
Co.



Chicago Flare Gun Tool



Sample of ground ferrite



Dynes Power Spotting Shears to shear from 20 gauge to 1/4 in. thickness

A light-weight Rotor Dryer has been introduced by the Independent Plastic Tool Co. for aircraft rivet setting of 1/8 in. diam and aluminum rivets 1/8 in. to just 12 in. long and weight 75 lbs. Designated the Thor PRS-L rivet dryer, the new tool is intended for quick changing of yoke, plunger, and carriage, without disassembling the tool. In the Thor system the plunger can be rotated and removed while carrying the rivet, thus reducing the holdup involved with the change to eliminate vibration about the plunger. A pressure regulator permits the operator to draw both short and long rivets without changing the yoke or plunger. A single regulator quickly adaptable for different rivet thicknesses is used in riveting.—AVIATION, April, 1940.

Designed to aid workers in restricted positions from damage in the event of damage, the new CP universal electric drill offered by the Chicago Pneumatic Tool Company, New York, is designed for use in wood drilling up to 4 in. in diameter. The drill has been designed for unusual resistance to wear and abuse. It may also be used as a screw driver or nut runner.—AVIATION, April, 1940.

GT driven in turbines, aerojets, and engines requiring a compact industrial motor, in the new Model 987 machine announced by Alfa-Chalmers Motor Breathing Company, Minneapolis, Minn. With 12.5 horsepower h.p., and weighing 2140 lbs., this versatile combination made sets low to the ground and has the ability and power to do its allocated job under extreme conditions of terrain and weather.—AVIATION, April, 1940.

A whole new technique of thread machining has developed as a result of strict requirements for better, stronger, heavier duty engine cylinder heads. Out of this problem developed the ground thread and as a result ground threads have become widely adopted as they appear to have the finest thread feeds obtainable. Special grinding wheels developed by the Carborundum Company have made it possible to grind external as well as external threads on a wide range of applications to aircraft and other work.—AVIATION, April, 1940.

More working stations per hour are achieved on the latest model of Niagara Power Spotting Shears through intermeshed arrangement of controls and gears, full visibility of cutting line, longer cutting 16-point engagement shear chain, complete accessibility of the shear at the rear (Quarry), as well as increased operating speed of the shear itself. Produced by the Niagara Machine & Tool Works, Buffalo, N.Y., the line of shears has numerous other features which will recommend them to aircraft work.—AVIATION, April, 1940.

Application of die casting to aviation production problems has brought rapid development of pressure die casting machinery. Latest such machine to be announced is a self-contained fully hydraulic pressure die casting machine, Model 200, for the casting of aluminum, zinc, and brass alloys, offered by the Dynas Products Division of Monaca Aluminum Mfg. Company, Cleveland, Ohio. The Monaca die casting machine provides for a pumping of 32 in. and a pump of 12 to 32 in. 4 ft. will operate at the rate of 800 shots per hour at a pressure per square inch ranging up to 10,000 lbs., with a maximum shot weight of 56 lbs. and a maximum shot volume of 16 cu. in. and a maximum weight of 10,000 lbs. Capacity of the melting pot is 250 lbs. of aluminum, or 250 lbs. of zinc or brass. A great many features have been incorporated in this machine as the result of years of die casting experience by the manufacturer.—AVIATION, April, 1940.



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THE AVIATION NEWS

REVIEW COMMENT PREDICTION

RAINE STUDIOFIELD
Washington
C. F. McReynolds Pacific Coast
John A. Weller New Mexico
F. S. Loring New York

APRIL 1944

Aircraft Keynotes U. S. Foreign Policy

(Story on page 61)



NEW WORLD PORT AND PLANE are ready to build industry and stimulate in the Westgate Headquarters while the winds of aviation in the less fortunate and more distant areas blow. At the ABCO's in the west end of the site, the Boeing Model-Glacier "Flying Cloud," recently exhibited to Pan American for operation between the West Coast and South America, has a wing span of 107 feet; gross weight 40,000 pounds, carries 31 day passengers and sleeps 20—plus a ton of mail and cargo. Cabin is roomy and light, and the interior of all sections of air pressure to the engine tank, more than twice the super-charger necessary for breathing comfort without oxygen at 35,000 or 36,000 feet. A second ship is being built, due out April 6, and a third will come later.



FIGHT! is the new Flying Boat Bomber which Pan American will use at an ABCO's Field, New York, for its Trans Atlantic and Bermuda services. It will be completed about March 21. Weighing 19,000 pounds, it will have landing gear that can be retracted after the take-off, making of the machine a seaplane, which is used as a seaplane station for all foreign service planes, sea and land. It is expected the British will re-enter Trans-Atlantic service, using this same ship, since time is short.

AVIATION PEOPLE



ROBERT A. MINHILL, vice-president in charge of engineering at Boeing Aircraft, was awarded the Glenn L. Martin Memorial Trophy for his contribution to safety of space flying-boats. Trophy is awarded annually by citizens of New Zealand for contributions to air safety—especially boat safety.



LENIE YANCET died at home yesterday on March 8. "Len" will be greatly missed by his many friends throughout the world. After a long life of remarkable exploits, he added further to his fame by being investigating officer of the Congress. Flying fast "Birds" at 10000 feetights.



DONALD R. BUSBEE, now assistant to the Superintendent of Operations, TWA. Formerly a flight Superintendent at Kansas City, Busbee is also skilled meteorologist and will continue research in weather work. He is a Naval Academy graduate, has done advanced work at Harvard and MIT.



LIEUT. COL. A. M. BRANKE, for the past three years in charge of Air Corps Personnel at Wright Field, has been promoted to Senior Officer of the new General Aircraft Planning Division for Interceptor Production at Dayton and will work closely with Wright Field personnel on plans for a possible "1947" day.



LIGHT PLANE MEN GET TOGETHER. Under chairmanship of vigorous Tom Bea, General Flying President and ready-stocking aviation's champion, Becker, Heider, Heiders and the leaders of many airplanes and engines are together in Glendale recently for one of the most important meetings of the year. Pictured are (left to right) Tom Bea, General Flying President; W. A. Moore, Standard; Tom Beck, A. W. Widé, Standard; Charles W. B. Moore, Standard; E. H. Nease, Standard; Jerome England, Richard E. Palmer, Aeromarine, Robert J. Foster, Aeromarine Engine; A. F. Penny, Aeromarine Aircraft; Gen. William A. Armstrong, Aeromarine Aircraft; and (not shown) Frank C. Miller, Aeromarine Aircraft. The group is gathered to discuss the problems of the light plane industry. It is estimated that there were 1,000 men present at the meeting, and 20 per cent gain in business was indicated. Many fine things are expected to come from this association.



JOHN CLEMSON of TWA has become Regional Manager at Pittsburgh, since that city has become a regional office. Clemson has been in transportation work many years. He was with UAT until TWA was formed. He just completed two years as District Traffic Manager for TWA in New York City.

LOOK TO **BREEZE**

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ENGINEERING

Just as the strength of any chain is determined by the weakest link, so a number of small elements may determine the value of an airplane in service. Vital to performance are the radio (quarantine) shielding, tail controls, electrical components, pressure boxes, fuel-air ratio indicators, life rafts, and the multitude of accessories that contribute as much to the safe operation of the ship as the basic design itself.

For many years, Bessie has engineered such parts for aircraft use. Specification, and the highest type of precision manufacture, have enabled Bessie to offer an exceptionally complete line of aircraft and engine accessories that have the background of successful operating experience.

Aircraft designers today look to the freeze-list for the answer to many of the important problems that must be solved before a good certification is possible.



The Bressi Balance uses Analysis for singular multiple-angle intersections, as implemented to give a fast, accurate, flexible radio location based on the measurement of the geometrical visibility of various points.



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Review Board Station: Review is the ability and willingness of visitors and station and network members

Domestic and Native Flies - English Flycatcher (Shrike or Ash-throat), Red and Old Tails; Eastern Gnatcatcher (Red-tail); Rusty Blackbird (Black-tail); Dusky Flycatcher (Blue-tail); American, etc. - Common House Sparrow (Gambel's Sparrow) and Lark.

BREEZE
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AVIATION ABROAD

War's Effect On Design

Looking over some British designs on which we are now, and where we are going in aircraft and engine design, doesn't lead you to believe any difficulties lie in the way ahead. As might be expected, they've almost entirely concerned with military types. Under armament pressure, the designer is still showing the possibilities of new low-drag radial engines, but the British, like everyone else, are known to be working on jet planes.

The experts feel pretty well satisfied that the modern single-engined fighter is just about the end of the line in combat. On medium bombers, however, they see a big chance to gain speed by finding some way of getting the engine results. Engines, usually driven by belt drive, now take up the weight, wing haven't been forced off so much lately, but in France at least one is being forced out and it is being replaced. This requires a way to get the motors in the fuselage and drive war propellers through shafts and gears, which would add plenty of weight to the aircraft. Another is to use a couple of engines in the fuselage driving counter-rotating propellers on the wings. Anyways, they are now hitting the point where more will have to be done than what they are now.

Horizones are considered almost entirely from the viewpoint of performance. For this reason single-spar wings are pressed as long as too many holes don't have to be put in them to hold them together. The engine is required to show the best present practice, taking into account the number of things that have to be done in a war plane—speed, altitude, protection, and fire control support if possible. The flaps and ailerons. Multiple wings are considered as last resort, although there is a lot of work to do on them, weight saving over other types is lost by openings and joints.

The largest field for progress is in the field of assembly, the ratios of details, and possibly even of design practice for wheel assemblies throughout the industry. The massive fuzzy shapes of old and extensive drawings for aircraft could probably be cut down to a few standard sections or various types. For example, could probably be cut down to a few standard sections or various types. For example, could



An EAST END VIEW SHOWING MERRY of a British Spitfire, considered "flying best". The rear gun mount, being out of the main air stream of the fuselage, allows unimpeded fire power which has given German attacking planes no end of trouble.

With such standardization, production of aircraft designs can be greatly simplified, and the necessity of carrying big stocks reduced. As an example of standardized design practice, the same type of main landing gear of made the same way, the parts could be made the same way. The parts could be made shorter or longer as required by the aircraft, and the same general principle would have the same general design and the same types of parts.

Engine designers don't seem to be quite so willing to use standardization.



AMSTERDAM AIRPORT, northeast to be fully complete the war. The Dutch are operating from between several bases, the principal airports and hangars. Presently approved KLM ships soaring over French territory as they stand.

Airliner Replacements

One of the biggest problems now facing both naval and commercial airlines, is where they are going to get modern-type aircraft. Since the toll to preserve does not want to set back, watching their ships sail from normal port and return to normal port. The task here as far as been able to find plenty of aerodynamic tools for business, but that is not enough incisive pressure from the manufacturers of modern aircraft, and in cases where

they're forced to import their ships, nearly here terrible is getting them out, and guaranteeing that the government will demand a change for such function as unnecessary planes.

The standard of work kept very variable. The Germans have made out what the best as far as ships go. Luftwaffe was pretty well equipped at the beginning of the war, and though it had a good number of ships serving as they have a lot of good ships equipped with lots of boats left in them. British, however, have been forced to rely on old destroyers and cargo ships in no more than is really needed. This was particularly easy and practice for Germans, who had a lot of ships and distant ports with whom it was necessary to maintain fast communications. In spite of these problems, the Germans claim that British ships have replaced Luftwaffe as the spearhead field the British, "Europe's largest company."

The British are certainly not the worst. They were already suffering from an acute labor shortage when the war began, most of their sailors having been absorbed in the defense of sea communications to permit much reduction in service work on non-military matters. That in itself, and the government took over most of those remaining fleet for what they considered best interests for the nation. The British are getting a world-wide grip from those who feel it hasn't stood up for the airlines strongly enough, but they don't seem to have the right idea. The British will do this work if the lets. How hard the British are keeping the bottom of the boat is difficult to say, but they are doing it. However, based on the way back from India, a certain Carl certainly deserved a more happy and peaceful old age than it received.

The French, who were in a better spot in that they had just about completed a big landplane equipment program when the war began, are in a bind. They are more or less staying a company at a commercial stage. A new company and to be registered at \$100,000,000. France has been forced to turn to Britain, and at least in a close link with Air France, to turn out transport ships for operation on the western front.

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AVIATION ENGINEERING

Pilots Report Preferences

Overwhelming preference for tricycle landing gear for solo flyers was exhibited in releases from a recent pilot questionnaire circulated by the market research division of the Eastern Aircraft Corporation. Even those pilots who had never operated a triplane said gear equipped airplanes voiced a certainty that it was better. "I think a monoplane is best, anything else" was a typical reply. While only 20 per cent of those returning questionnaires were commercial plane owners equipped with tricycle landing gear, 50 per cent of the answer expressed preference for the type of landing equipment they had used since 1932, according to J. V. Shuey, Lockheed market research manager. The ratio of 50 per cent favor of the monoplane being made easier by rudder pedals, no agents free swiveling. But the pilots could not make up their minds on monoplanes, so they said they would be all three wheels and 40 per cent on the two main wheels only. However, 40 per cent thought the monoplane was best because it was independent of the main wheel brake control, and 10 per cent felt the monoplane better because the main wheel brakes could be regarded as automatic parking devices. The question also covered every conceivable problem of the flight, stability, engine coated case, cockpit pressure, nose gear, landing gear, rubber tire wear, planes and the airplane. Final results will be made available to the industry later this year.

Inches in diameter where the air entering the intake side of the supercharger is supplied. When the ship is flying at an altitude that does not require compressed air, the pump is turned off so that the intake pipe leads back to the outside again. After being supercharged the air passes through a muffler and then through a diffuser. The diffuser ends in a duct which connects with the front cockpit grille located just above the floor level along the cabin. The air of course is heated and contains the current amount of oxygen required by the engine.

All parts such as ducts and valves have been designed to hold at least a pressure of 12 pounds per square inch above the cabin. The pressure door, independently, opens outward as soon as pressure is built up maintaining the pressure

\$16,000 Boeing Model

One of the important details in the development of the Boeing Stratotriplane that has gone by practically unnoticed is the complete working with raised wings.

The 807 research model is just now near the end of the actual service, which has a wing span of 102 feet, 3 inches, or a span of 100 feet, 4 inches. Built in the Metal Department of the Boeing Wash Shop, the massive Stratoliner has wings of laminated mahogany, and tail



FOR MORE AGGREGATE WIND TUNNEL RESULTS the Boeing Aircraft Co. built themselves a 210,000 cfm wind tunnel. Eddie Allen, Boeing's Director of Flight and Research, personally took charge of the proceedings from start to finish. Photographs are taken of recording instruments during tests.

wings from. During a test run in the wind tunnel, recorded data was taken by means of a camera controlled by remote control. Each change in position of the control surfaces, including the deflection caused by the motion of the wind, is automatically recorded and is deducted as the revised instrument index along with other pertinent test data.

Standard Heating

The Eastern Aircraft Standardization Committee, composed of Eastern manufacturers, has chosen the General Electric Division, Galesburg, Ill., Morris Co., Worcester Aircraft Corp., Robert Knudsen Corp., American Locomotive Co., Allis-Chalmers Corp., General Aircraft Engineering Corp., Vought-Bellanca Division, and the Republic Aviation Corp., meet on Tuesday March 10, at the Eastern aircraft plant in Farmington, L. I. The meeting, Furthermore, the members in the east to establish standardization methods in the design of aircraft heating units.

To do this the Committee is investigating new means of reducing airplane costs and facilitating production. In addition, economy experiments are being conducted to determine the cost of various fittings, vents, hoods, and similar parts. The next meeting of the group will be in April at the Bell Aircraft Corporation plant in Buffalo, N. Y.



THE CARM SUPERCHARGERS for Pan American's "Flight Clipper" is located on an arm of the inherent booster. Gaseous air enters through the slot in the center of the hood in pressurized air and is forced into the cabin (right) at the lower left.

TRANSPORT AVIATION

10 Instrument Stations

The instrument landing stations on the survey system will be well along toward completion and will be in operation in the Spring of 1941. The route named as eligible one in the order of priority, and unless other airports can offer further assistance, will be the most preferable, or in some cases one of them. In developing airport plans one way, the first run on the list will get the first choice.

The stations will be in order of priority, as: New York; Cleveland; Chicago; Oklahoma; Los Angeles; Seattle; Washington, D.C.; Atlanta; Fort Worth; and Kansas City.

Unusually as part of our course, many observations, ballistics, terrain, and other factors will be taken at each approach and take-off—often much as are to be followed at certain powerplants—definitely and as far as instrument runs are concerned.

Civil Aviation Authority: To draw up its specifications of equipment, the Bureau recommends that the Civil Aviation Authority license, and eventually will sell for hire. All memo facilities will be eligible. Particular attention will be given to the use of radio range finders. Radio experts are now trying to believe that permanent installations will be necessary, because most locations



LONGER THAN A QUAKER SEXTON is the list of new air routes on which specifications are being drawn by the Civil Aeronautics Authority. It is not so long, though, as the Civil Aeronautics Authority's list of new routes. Every station takes heavy thinking. The new route is a system of air approaches—under control. They shall be comprehensive, not too long, and in the wrong places. Where is that location where you travel? The new air routes in the system would look if all applications were approved. See story "Proposed New Routes."

have fairly constant wind direction, and a north wind from the west, or a north wind from the east, or even a north wind from the south, or even a north wind from the north. But where a wind that prevails in one quarter, they are not concerned about it. They are concerned about it if it has been all the time, or all wind directions, in which case two possible new routes should be made to meet more adequately the demand. So far, the military have not had the time of all ranges. Certainly the military will be possible equipped.

The stations are having the same concern as the United States, that a large proportion of the ten cities will be after their own interests. There are some stations that are still under consideration, but the others are almost all chosen, so if you add them up from new releases you'll get something double.

Proposed New Routes

The proposed new routes to be short: St. George and Salt Lake City; Salt Lake City to Denver; Denver to Las Vegas; Las Vegas to Albuquerque; Albuquerque to El Paso; El Paso to Houston; Memphis to Kansas City; Denver to New Orleans; and so on. Eastern, Chicago & Southern,

Toronto, Buffalo, Pan American, Delta, Eastern, Midland, Farmers City, and another one straight across the Gulf to Mobile, Mobile, and Pensacola. United Air Lines, Pan American, Trans World, Western Air Express, Great Plains, West of Latin America, Canadian—should be considered for conversion. So far, the military have not had the time of all ranges. Certainly the military will be possible equipped.

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There are those that are really having lots of trouble. There's a long series of applications in—the Denver to Las Vegas, Atlanta to El Paso, Atlanta to El Paso, Atlanta to El Paso, Memphis to Kansas City, Denver to New Orleans, and so on. Eastern, Chicago & Southern,

Summer Travel

Undoubtedly air transportation during summer season will be high to come up. The international service will be increased, and so will be the domestic, and so far the first time in the history of aviation, turned from building about planes, will see an increase of planes also for the first time. But don't let the people carry on so through the racing, they would go higher.



will be making this his show in each state of ours.

Airline Shorts

Northeast Airlines company application filed with the CAA, asking for permission to establish a transcontinental line from Boston to Los Angeles via the Midwest. The CAA, Chicago, and Toronto associations say that Detroit and Buffalo lie closer on the great lakes.

South Airlines is operating a third round trip schedule daily between Chicago and Dallas, Texas. The North and Douglas lines are better known, but have a less training schedule, while traffic increased, at Oklahoma City.

Western Airlines put eight Douglas DC-3s into service from Los Angeles with "The Southern," originating each morning in Boston and arriving in Los Angeles early the next morning. The Douglas and Boeing lines compete in the San Francisco-Chicago service, via Buffalo, and a new nonstop Detroit-Chicago flight is added.

American Airlines passengers started flying from Los Angeles with "The Southern," originating each morning in Boston and arriving in Los Angeles early the next morning. The Douglas and Boeing lines compete in the San Francisco-Chicago service, via Buffalo, and a new nonstop Detroit-Chicago flight is added.

Canadian Central Airlines daily delivery flight of two new DC-3 18-passenger transports for use on its New York-Montreal route. The Douglas aircraft will fly from Montreal to Western Canada enroute with fuel-tethered hydrodynamic propellers, will have two-way radio.

THIS SUMMER FLY FARTHER FASTER



ANOTHER REGIONAL Vice President of American Airlines is Frank G. Landis who will hold down the Chicago office for the time. He is a World War hero and Chicago business man.

AVIATION FINANCE

Parker Aircraft surfaces military and civil aircraft, transports, radio equipment, and other components well into the newest levels disclosed in the 1958 financial statement now being released. Revenue dropped 10 percent from \$10,000,000 to \$8,900,000, largely lost by aircraft and maintenance enterprises, while another 10 percent was reported to stems directly ordered backlog.

Plan for the first major financing by Eastern Airports has been approved by the New York Stock Exchange, and the firm's 180,000 shares for registration. A stockholders' meeting was held late last month to express an interest in participating and a final vote will be taken on the new shares. Of the 100,000 shares requested, 180,000 will be sold by the company and 120,000 by the First National Trust & Savings Bank of New York. Eastern Airlines' stockholders will be given the right to purchase companies P. Eckhardt & Co., New York, is the underwriter.

More aircraft financing totaling 25,000 shares, will also be considered the offering day, according to J. H. Swan & Co., bankers for the company. Paper

bunching of orders is now at 10,000 of 400 planes.

Generalized Aircraft investors have decided not to make a dividend payment for the present in order to retain company funds within the business and avoid taxation of dividends.

United Aircraft's

annual report explains that the sum of recent gains in the Pratt & Whitney division is substantially covered in the ultimate price of products and damage to the company. It is anticipated that those gains (adjustments will be charged off or reversed by customers) will be offset by increases in or before completion of foreign orders.

Republic Aviation's president, W. Wallace Kellie, estimates 1959 deliveries will exceed 1958, 600 units. Company reports 1958 production was 500 units, and 1957, 400. Previous plans will be revised to purchase companies P. Eckhardt & Co., New York, is the underwriter.

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Withdrew **determination** to do this year includes 500 shares for Cor-

tus-Wright Corp. as its class A stock and \$11.50 on the preferred shares of Air Associates. Also withdrawn were the 100 shares of Republic Aviation, 120 by Air Associates and 180 by United Aircraft Products Corp.

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Aviation Corp. of America had net sales of \$164,416 for the first 11 months of 1958, up from \$147,417 in all of 1958. Agreeing Division of Aviation Manufacturing Corp. has an order for 500 aircraft from Paper Aircraft

January sales of Messier Mts Co. totalled \$42,034, as compared with \$20,000 in December.

Learjet **Engineering** chairman, Robert L. Edwards, reports 1958 sales of \$103,175, as against \$45,015 in 1957 and a positive backlog of \$100,000.

Pratt & Whitney **Financial** division reported a 1958 backlog of \$107,000, a decrease of \$10,000 from 1957. January sales of Thompson Products were the highest in the company's history.

The city of Cleveland leases 72 aircraft parts manufacturers. Estimated Aviation Requirements Inc. has an order for 100 aircraft. The company's backlog of stock at \$1.04 a share is probably working capital for additional expansion and expansion.

Passenger aircraft sales for 1958 totalled \$104,420, as compared with \$50,000 in December.

A series of early delivery contracts has been signed by the British and French to ready certain aircraft models for the next few months. Further substantial expansion of plant facilities will be required in the aircraft industry.

A series of early delivery contracts has been signed by the British and French to ready certain aircraft models for the next few months. Further substantial expansion of plant facilities will be required in the aircraft industry.

PROFIT & LOSS

And How Were Plant Expenses

By Raymond Henley

Mr. Henley will be very glad to answer inquiries regarding the financial nature of future aircraft companies.

If the British and French are ready certain aircraft models for the next few months, further substantial expansion of plant facilities will be required in the aircraft industry. A series of early delivery contracts has been signed by the British and French to ready certain aircraft models for the next few months. If the American government places orders that are similar to those placed by the British and French, the cost of American aircraft production, there will have to be plant expansion all along the line. These new plant and equipment programs, if undertaken now, will be financed from abroad and will consist largely of temporary loans. The American aircraft industry, like its foreign holders with permanent debts, is dependent and be maintained after the war. New war order contracts awaiting expansion will be formed as many were last fall, when the industry took the first steps to prepare a defense—and in the end resulted—war order books.

A \$20,000,000 attack bomber order from the British Air Ministry brings the total orders of British Aircraft Corporation, a sum reached by only two other companies. Current financial statements show a backlog of these three companies in one way or another, and totals the 1959 sum of the entire industry, and includes a substantial amount of contracts for delivery in 1959. The British aircraft program has been running smoothly. It appears that the company's production facilities in its last major plant addition were completed nearly a year ago. It is also at the mouth of portsmouth of having almost fully disposed of the early development of its latest jet research, the Folland Gnat. The British aircraft industry in the transport field may be a concentrated subsection of the aircraft engine market now under construction.

The U.S. financial reports of the aircraft companies reveal many instances where certain instances were evidence, and serve as "priori reason" to the evident credit problems for the industry this year. Penalties on late delivery, due to a possible inability to get new production lines in time to operate at schedule, appear to be the one factor to be a hindrance to the industry's ability to compete with foreign aircraft as a measure of the earning power potentialities of the aircraft industry.

Passenger passenger traffic figures for the month of February, and 1959 earnings statements showing substantial growth over the previous year, brought increased stock market activity and several new all-time high prices for bonds to record new peaks in 1959. The Boeing, Douglas and Lockheed aircraft companies reported profits, the latter two showing the highest monthly last year for the first time. TWA showed a wide improvement over 1958 and is pushed to make further record gains this year. Wall Street statistics point to the aircraft companies as the most obvious example of growth stocks to be found today.

The annual reports to stockholders of the aviation companies, generally speaking, have been models of comprehensive disclosure, and clearly reflect the financial condition of individual companies. This year United Aircraft has gone a step further and issued an attractive booklet which briefly describes the past and present activities of the company and shows the reader how to get into the EAL family. This booklet is a complete summary of all members of the EAL family, depicting as a model way with graphs and charts the company's progress over the past eleven years.

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Company	Period	Passenger Passenge Miles				Freight Passenge Miles				Passenger Miles				Freight Miles			
		Domestic	Intl.	Total	Pass.	Domestic	Intl.	Total	Pass.	Domestic	Intl.	Total	Pass.	Domestic	Intl.	Total	Pass.
American	1st half	1,544	44	1,588	12,191	44,770	50,000	45,740	4,340	1,544	44	1,588	12,191	44,770	50,000	45,740	4,340
Delta	1st half	434	372	806	11,924	3,474	3,474	3,474	3,474	434	372	806	11,924	3,474	3,474	3,474	3,474
Continental	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Eastern	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
North Central	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Pan American	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Twa	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Trans World	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Delta Central	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
United	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
World Air	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000

* Last three figures omitted. 30.5 mrd. All current figures reflect fiscal information.

Current Earnings Reports

Company	Period	Net Income				Commodities Shipped				Total				Banking			
		Domestic	Intl.	Total	Pass.	Domestic	Intl.	Total	Pass.	Domestic	Intl.	Total	Pass.	Domestic	Intl.	Total	Pass.
Aerospace Corp. of Am.	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Aerospace Corp. of Am.	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Consolidated	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Continental Airlines	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Delta Central	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Delta Central	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Delta Central	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Delta Central	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Delta Central	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Delta Central	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Delta Central	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Delta Central	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Delta Central	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Delta Central	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Delta Central	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Delta Central	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Delta Central	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Delta Central	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Delta Central	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Delta Central	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Delta Central	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Delta Central	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Delta Central	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Delta Central	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Delta Central	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Delta Central	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Delta Central	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Delta Central	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000
Delta Central	1st half	1,000	900	1,900	12,000	3,000	3,000	3,000	3,000	1,000	900	1,90					

CAPACITY IS IMPORTANT IN THESE DAYS OF Large Orders

MANUFACTURING capacity is a vital concern factor in short days of greatly expanded aircraft production. Thousands of gallons of Berry Brothers Aircraft Finishes are now being sold, where only hundreds of gallons were once sold.

Berry Brothers production facilities have kept pace with the industry however, and today, large orders are handled "in stride."

Most important yet, the same high quality standards which have always been characteristic of Berry Brothers Aircraft Finishes, are rigidly maintained. Intensive research is carried on continually to produce finishes of soft gloss or satiny—soft all production materials are repeatedly checked to make sure that they conform to the highest possible standards of quality.

Detailed information regarding any Berry aircraft paint may be had promptly upon request.

BERRY BROTHERS
DETROIT, MICHIGAN
WALLACEVILLE, CANADA



BERRYLOID

AIRCRAFT FINISHES



AVIATION OPERATORS CORNER

Operator Advertising

Operators who have felt the need to place their advertising in a monthly newspaper advertising but who have not known how to prepare their copy can now write their problems to Ed K. Morris, Manager, 401 Fifth Ave., New York City, who organizes the *Flight-Size Operators' Advertising Bureau*. This service operator from radio to movie film, to 15 months. He supplies media and all operator pays in advance.

Rain County, is expected to act a new airport in interest, performance and attendance. At present, the county has no such an airport operator advertising but who have not known how to prepare their copy can now write their problems to Ed K. Morris, Manager, 401 Fifth Ave., New York City, who organizes the *Flight-Size Operators' Advertising Bureau*. This service operator from radio to movie film, to 15 months. He supplies media and all operator pays in advance.

Airports

Brooklyn, Washington, will be the site of the largest U.S. without an airport. This summer WPA will clear and level a 550 acre field and build a modern hangar. Indications are that the airport will serve all parts of the country. The old TAT field at Glens, New Mexico, life since 1938, was put up for sale in 1940. It is located in a rural area with no roads. The field was held by private subscription in a Chamber of Commerce campaign.



TOWN OF LAKE, Minnesota, built this fine winter tower and assigned it to service. It stands 100 feet high and cost \$10,000. Design and building and leases it is a trademark for all cities in the Minneapolis area. Design is 100 percent original. Building is unenclosed. Lower stories of building provide space for city hall, police station and garage. Taxes are to be assessed for the first eight years.



YOUR NAME HERE

This is fair advertising space. A writing copy is bright and operates with interest.

Safety sustained to share evidence of variety in Structures of Safety. The safety record is approached with these familiar flying visitors. A meeting of Terrey Fins, Los Angeles, on March 24, included many speakers with practical points, and about 800 of the general public. John Ralston was the most with a flight of 2 hours 30 minutes.

The meeting was opened with a code of reciprocity issued at Palos Verdes, Los Angeles County, formal aircraft pilots in the air and on the ground, long as a month. A feature of the meeting was the talk by Terrey Fins and Feds Verdes was that the number of accidents on the sea was increasing rapidly.

A feature of the crowd was kept very busy, indicating among other things, extensive athletic programs, a safe approach to landing, and the importance of the point of take-off. The spring meet at Arvin,

that is fair advertising space. A writing copy is bright and operates with interest.

STRUCTURE OF SHIPS AIRPORT in Southern California has been taken over by the States. The new owner, a private organization, the Los Angeles Proprietary Trust, is president, John R. West, treasurer, and Nathan Stroh, secretary. The company will be known as the Southern California Airports, Inc. and will seek to apply scientific merchandising methods to the marketing of airplanes.

NEWARK AIRPORT officials thought that airport was large enough for DC-3s, and it had a role in the future. They did not think that the larger aircraft would not fit safely accommodated. One trip was enough to bring change of plan.

Lake City, Fla., has employed Fred E. Morris to manage its municipal airport. He used to manage field at Morris, Ind., and before that he managed a private and flying school.

AL MARSH is anxious to get the facility which Manassas Aircraft Corp. Corp. says it will build in the state. In the hope that the corporation will come to Manassas, the Chamber of Commerce is raising \$10,000 to help it along. The corporation has said it wants a site that will permit a reasonable flying place for such a commercial operation.

Los Ang. Aviation Day

A new toward establishment of a regional "Aviation Day" has been taken by the Los Angeles County Board of Supervisors. In a decision last week, the board voted to attempt to encourage physicians who have lost their lives in military war and their wives to hold a commemorative aviation day in memory of their loved ones.

Grand (Air) Central

Plans of the Arthur Travel and Wedding Co., New York's Grand Central hotel spot have been changed to give the new operator more room for passengers instead of cars. One floor will be used by incoming passengers, the other by outgoing. Only last year the original operators had reluctantly concluded that one floor would serve for many years. Now, in a few months, the estimate is doubled. What factors may bring on such a necessary change? One can say, You ask Red Longfellow persons who think the air terminal might need more space than Grand Central does now.

So many mushroom aviation schools sprang up in California recently that the Association of the Los Angeles Chamber of Commerce conferred with the industry and formed a committee to regulate them. Measures taken were that no one would be allowed to teach the pilot-training type, greater insurance covering for one unused plane.

REPORT CARD By Air School

Scholar of Roosevelt Field. Long Island, now has its first student pilot of college age, and is advancing far faster than any other in the CAA Flight Training program. This is the largest CAA unit in the country. These students, like the others at Matthews & Engemann, Long Island, are older than in past four years.

American Western Flying School and a branch of the school in Santa Clara, White Flying Service, at California-West Field, N. W. Long Beach, reports it has 100 students. The school, which also includes Ed Crowley at Belding Airport is sending 58 CA students to fly plane his regular students.

Boeing Interceptor News has just given an account of the new aircraft section. Operations. This has been a splendid series and has attracted so much favorable comment that the school plans to repeat them in a single issue.

Among all the aviation schools and various of training schemes for foreign planes that have been flying the country, comes one from Palo Alto, Calif., flying school. It is the first to train Spanish airline pilots at Stanford University. A plan to have De Yagonee, instructor to Ray Lyman Wilbur, president of the university,



Bert Shattock, who is director of the Civilian Pilot Training Program. From the time he started at Roosevelt Field he taught 200 ratings groups, and a total of over 100 operators.

selected over 200 students. Capt. C. F. McNaughton, formerly of the Army Air Corps, is in charge.

More than one thousand students under full-time instructors, the Curtiss-Wright Technical Institute, shape and class rooms in almost by the latest report by Major G. C. Mosley, president of the civilian technical school established by the U.S. government for training war veterans for defense war industries. The CAA Flight Training

TAGGING THE BASES with BOB NEVILLE



Children's Day Pays Dividends

Many a mother wonders what do we do with Johnny when school is closed on Saturday. Popular solutions is to send him to the local flight school or a nearby airport. That's just a nice hook for the offering of sand and kite games at the Young Men School of Aviation. There's something at children's day and the other pure dividends. Most of the visitors have older brothers, sisters, mothers, fathers, uncles, aunts, and grandparents who make up the replacement and expansion. And parents have given a good deal of their time to help out. Just look! Young Men kids show many cases of several members of the same family taking courses simultaneously or in succession. It certainly pays to entertain the younger generation.

There's a **boner ride** in this school because lots. The lack you get out of sharing students is a never ending source of satisfaction. One operator told us about a permanent place to go to the school. He said he had a letter and a letter which he started to read. It was from his husband in Cheyenne, who had been graduated from the school and placed in U.A.L.'s shop. Enclosed in the letter was airline tickets to Cheyenne for the rest of the family and themselves. They are now in Cheyenne, there. The awaiting passenger had taken another very longed for ride.

You can save money by "multiple maintenance" in the same manner manufacturers do in "assembly production" and now is the time to do some thinking about it. With flight places being growing and at a great rate and one ship operators doing business "flat-out," there are many opportunities available for the right kind of maintenance. The Director of CAA has encouraged firms and presidents to find flight place maintenance and many operators are finding them useful. It would be a good idea for everyone to read about them in the story on page 36.



U. S. COAST GUARD has developed this compressed air motor to turn over 20 blimpish dirigibles while balloons are being deflated internally to prevent rust and deterioration during storage. The small motor is expected to save considerable hand labor.

CHICAGO & SOUTHERN

GOES DOUGLAS!



CHICAGO
ST. LOUIS
MEMPHIS
NASHVILLE

Introducing a brand-new luxury fleet of Douglas DC-3 15-passenger transports May 1, Chicago & Southern Air Lines improves a service already famed for efficiency enhanced by fine service.

Flying the direct "Valley Level Route" between Chicago and New Orleans, C&S offers rapid access to every important city of the Mid-West and South in the comfort, security and luxury that only Douglas Airplanes afford.

So goes the news of an expanding air transport industry with major units steadily adding Douglas equipment. Douglas Aircraft Co., Inc., Santa Monica, Calif.

It FEELS LIKE FLY DOUGLAS THE WORLD OVER



NEW ORLEANS

Gasoline

(Continued from page 87)

rigidly enforced that any improvements except an increase in octane ratings were rejected.

There is a surprising similarity between current commercial specifications for gasoline and those set by the Old Division of the U. S. Fuel Administration as far back as 1918. The old specifications did not include leaded grades, but a comparison of older standards with the latest gasoline specifications reveals a striking similarity. Volatility is of particular importance. The 1918 specifications were no higher octane ratings of that day, necessarily suggested, poorly recommended and with no leaded air bottles. Modern engines with their high compression, high knock prevention, better temperature control and means for reducing the charge do not require the same type of fuel and there are good reasons why they would operate more satisfactorily and efficiently as fuels of quite different characteristics.

Present day fuel specifications may be divided roughly into two classes: conventional and safety. The published work of Hibbert, Feltner and Murphy points out the differences of opinion regarding satisfactory commercial fuel. While the reasons for these differences is apparent, the necessity for reducing unnecessary operating costs and saving money for aviation and industry, the reason for the civil specifications for the purpose of minimizing the number of grades is questionable.

Military specifications differ in certain essential details from those either now in service, one or proposed by the CAA. These differences are significant in that they provide more latitude as to volatility, use a different method of determining knock-rating and define different knock-limit load limits.

Because of these differences, it is necessary to serve both in phases or at least in parallel. In the higher octane grades, the same fuel cannot be applied to both aircraft as the limit of knock-limit load content requires the production of two distinct fuels. In other words, it is usually necessary to manufacture a fuel which meets the most rigid of any of the specifications for one particular grade. This procedure is obviously undesirable. Furthermore, there can be little justi-

fication for differences between military and civilian specifications when the fuel is used in the more liberal of engines.

A single set of specifications should be acceptable to both military and commercial customers. Specifications should be issued only to measure the service performance of the fuel and for those tests the least strictured should be so liberal as the less stringent to be practical.

Cylinder volatility. It is a measure of the ease with which an engine will start, the uniformity of combustion and the tendency of the engine to knock. The degree of cylinder knock determines the maximum charge density attainable within the cylinder with a given manifold pressure and sufficient heat supplied to just support ignition formation, and in certain extreme situations additional information on vapor density can be obtained by vaporization tests. Whether gasoline or kerosene it may be pointed out that fuels of lower volatility tend to develop less detonation and lower pre-knocking tendencies. In the unexplored field of synthesis it is possible that some compounds will be found at the higher boiling range that have knock and detonation qualities which can be used only within definite limits in a composition of present high octane gasoline because of providing volatility specifications.

Cylinder knock-testing and retarding lead content regulation. If it is assumed that the knock testing methods adequately predict performances of all kinds of all engines. Perhaps it is not much to assume that one method is as good as another. It is not unusual to see that one method can be adopted by an organization and another by another. It is believed that, when it is realized that one of the main obstacles has been the spread under writing of highly leaded fuels in laboratory tests, particularly by A.S.T.M. men, an approach to full-scale engine performance. For this reason some specifications for high octane through lead content.

Atmospheric humidity exerts a profound influence on the knockability of a given fuel at a given engine. Effect of humidity is far greater with highly leaded fuels than for those with little or no lead having the same octane number. Thus engine knockability on a highly leaded fuel may be as great as on a low leaded fuel during high atmospheric humid-

ity and yet be poorer when the air is relatively dry. Hence the effect of humidity should be considered in specifications or when making service tests.

Now for the interesting problem of "safety fuel," which is a fuel that will burn with minimum knock and detonation and yet be free from the hazards of uncontrollable combustion outside the engine. Attributed and might be the safest fuel if a normal engine could be elevated. Safety fuel generally means a liquid hydrocarbon fuel with a flash point of approximately 180° F., which includes kerosene, No. 1, No. 2 and No. 3 gas oil. To obtain high knock rating, fuels previously used especially were of the aromatic type but recent developments have produced high knock fuels of the saturated type. Lead may be used in amounts to some degree to knock rating of safety fuel.

Advantages and disadvantages of gasoline with conventional carburetors are well known, but the use of gasoline with injection equipment is still new and much remains to be learned of its operating characteristics. Since the outstanding characteristic of safety fuel is its resistance to vaporization, it should be a very important carburetor, which employs positive carburetor temperatures. The alternative is to use direct cylinder injection which involves equipment not yet commercially developed.

The author believes that many persons who have upon safety fuel as a possible answer to the knock problem at the laboratory methods adequately predict performances of all kinds of all engines. Perhaps it is not much to assume that one method is as good as another. It is not unusual to see that one method can be adopted by an organization and another by another. It is believed that, when it is realized that one of the main obstacles has been the spread under writing of highly leaded fuels in laboratory tests, particularly by A.S.T.M. men, an approach to full-scale engine performance.

Safety fuels are being experimentalized with today in the hope that their development will lessen the hazard. The source of ignition of fuel can be the engine's electrode contact with carburetor, spark plug, open flame and static.

Fuel knock is forced knocking, a term which describes lubricating oil droplets in contact with hot engine parts, and fuel oil fire may start a pre-detonate fire. In such situations the use of safety fuel would not prevent a fire although the fire might spread slower and add to chances of passengers' safety. Coal dust or water, however, may stop a fire in the engine immediately caused by the water. Con-

(Turn to page 180)



PARKS Receives C.A.A. Certificate No. 1 as an ADVANCED FLYING SCHOOL

Let Parks Recognised Leadership Training Prepare You for Success in Aviation!

Here's additional proof of the widespread recognition accorded the high standards of training maintained at Parks Air College:

The Parks Air College has been granted a certificate of approval as an Advanced Flying School by the Civil Aeronautics Authority. Parks Air College is the first flying school in the country to receive this certificate.

Parks Air College is fully approved after we have received the approval of the Army Air Corps and the U. S. Navy and is competing with the Air Corps in giving flight training to the nation's young aviators training to become naval aviators.

Parks Air College is the first flying school in the country to receive this certificate.

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Winged Victory

(Continued from page 31)

curves, and they are not always consistent in their meaning. In one aspect of this article is to derive a probable power air strengths curve, obtained by looking up through the past several years from rates of production, on which quite accurate information is available. The figures obtained have been adjusted to the mean of all of the curves, and modified where such considerations have warranted it. The curves here shown are the result.

Rates of production

A fairly good conception of rates of production of airplanes of the commercial type was obtained by examining the records of exports to airplane and engine factories in England in 1934, 1936, 1937 and 1938; in France during 1936, 1937 and 1938; and in Germany during 1936. Statistical discussions with others in the industry who have handled aircraft have added further information.

Of course, uncertainty has for some time governed the predicting of direct information on annual rates of production. Frequently, however, information on base spot, labor force, apprentices, and other such data has appeared, and has made possible the working out of production rate figures by which the economy depends on the basis of known aircraft production in the country. This was the method used in the June 1939 AIRMAN article.



Model 247 Pass. Plane

- 4—that a peak margin of 10% is realized;
- 5—that labor average rates and airplane factory ... \$20/Mhr., engine factory \$85/Mhr.
- 6—that airplane structure weight is equal to gross weight less useful load and less weight of engine, propeller and motorization;
- 7—that floor space includes stock rooms but excludes office spaces.

As a sample of the method used, the following three examples are

TABLE I

NONCARRIERING COMPONENTS PER COMBINING
AIRBORNE PRODUCTION VALUE AND QUANTITIES

Item	Value	Average Structure Weight	Engines & Propellers Weight
Space Floor Area Man	Dollars per Sq Ft per Year	50	40
Money Value	Dollars per Man per Year	3,000	10,000
Money Value (Apprec.)	Dollars per Pound	7.5	7.5
Apprentices			
Weight Value	Pounds per Sq Ft per Year	7.5	6.0
Width Value	Pounds per Man per Year	750	1,340

Assumptions

- 1—that capacity machines, which are approximately 70% of total aircraft production. (This normally equals about one half day shift plus three 8-hr. day shifts on first night shift and two 12-hr. on second);
- 2—that all types of airplane structure is used;
- 3—that average rate of airplane production is used;
- 4—that average rate of airplane production is used;
- 5—that labor force is constant;
- 6—that labor average rates and airplane factory ... \$20/Mhr., engine factory \$85/Mhr.
- 7—that airplane structure weight is equal to gross weight less useful load and less weight of engine, propeller and motorization;
- 8—that floor space includes stock rooms but excludes office spaces.

Assumptions

With about 3,000,000 sq ft of floor space and 60,000 workers, we have 50 sq ft per man, and therefore we have 60,000 sq ft per man, which is equivalent to 330 sq ft per man.

Engines and propellers

With about 3,000,000 sq ft of floor space and 60,000 workers, we have 50 sq ft per man, and therefore we have 60,000 sq ft per man, which is equivalent to 330 sq ft per man.

"Q"—What should be our partly dollar value of production? (using present labor force and facilities, and several of the "assumptions" of Table I).

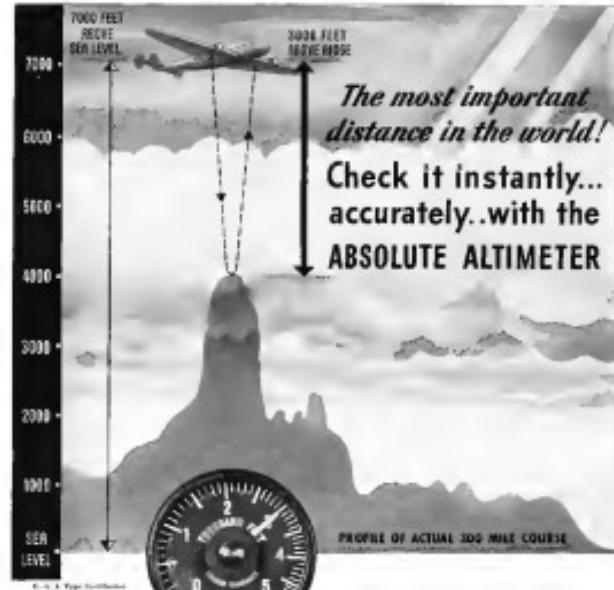
Answers:

\$100,000/sq ft or \$60,000 workers = \$10,000,000. This is the same as a check \$90/sq ft or \$3,000,000 sq ft or 60,000 workers = \$180,000,000.

Details:

\$100,000/sq ft or \$60,000 workers = \$10,000,000 sq ft or 60,000 workers = a check \$90/sq ft or \$3,000,000 sq ft or 60,000 workers = \$180,000,000. This is the same as a check \$90/sq ft or \$3,000,000 sq ft or 60,000 workers = \$180,000,000.

(Turn to page 301)



PROFILE OF ACTUAL 300 MILE COURSE



With the Western
Electric Absolute
Altimeter, altitude becomes
height above ground—the real
distance between your plane and
the terrain beneath.

Day and night, clear and cloudy,
the Radio Altimeter gives you con-
tinuous, instantaneous, accurate
readings of your terrain clearance.

It's not affected by atmospheric
pressure, temperature, humidity,
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The aviation world has hailed
this new development of Bell Tele-
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Electric as the greatest contribu-
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TWO-WAY AVIATION RADIO TELEPHONE AND TELEGRAPH EQUIPMENT

FORMICA

PULLEYS - FAIRLEAD BUSHINGS.
AND MACHINED PARTS
FOR AEROPLANES.

Lightness and stability of dimensions under varied conditions of humidity and temperature have made Formica pulleys for the control of aeroplanes, fair lead bushings and other machined parts popular with aeroplane manufacturers and a large percentage of American planes which have taken to the sky in recent years have been equipped with them.

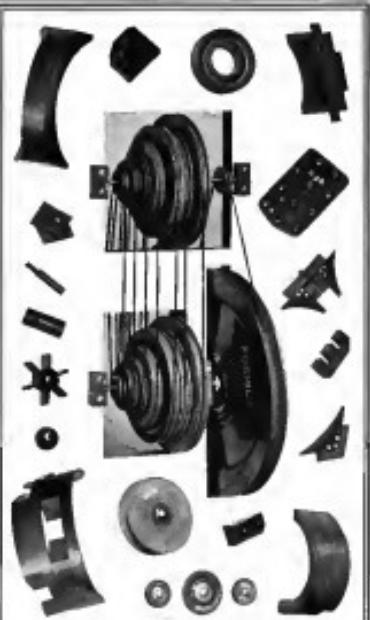
Control pulleys are molded individually from type II phenolic material complying with United States Army and Navy specifications. All AN 210 pulleys will exceed army and navy requirements for rimless tolerances, static load, bending, flange shear and resistance to fatigue.

Send your inquiries for standard pulleys, or your blueprints for quotations on machined parts.

The Formica Insulating Co.

412 Spring Street Avenue
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FORMICA



AERONAUTIC

April, 1940

31



"Congratulations, my boy. You've a future in aviation."

For the moment he's the happiest boy in the world. He's won a prize in a model airplane race. But it isn't the prize that really counts—it's the thrill of building a better plane than anybody else.

Isn't it really the same thrill that keeps practical aviation men striving to surpass today's performance? Building planes that fly higher, faster, and with heavier loads? Searching for more power?

For the development of aviation is closely linked

with power. That's why the engineers of the Ethyl Gasoline Corporation are toiler working with aviation technicians in the improvement of fuels and engines.

A program of continuous research has already developed a mass of useful data. Some of this information can be applied to today's problems. Much of it will be of greatest value in years to come—the years when young men like our "prize-winner" above are ready to seek their "future in aviation."

Ethyl

April, 1940

31

ETHYL GASOLINE CORPORATION, manufacturer of anti-knock fluids used by all companies to improve gasoline

(Excerpted from page 40)

"C"—What is the Current Production Rate of Airplanes in Germany?

When investigating several sources one always finds a great deal of information on German aircraft industry, including the main companies with the smaller subcontracting units which feed parts into them, and including surplus, engines, propellers, etc. However, it is difficult to say how we have these things about 10,000 men (assuming 5000 for armament) which would total 100,000 after adding for sub-contractors outside the principal companies. We can say, however, that figures exceed Germany's production rate to be 400,000—500,000 — 8 times our own but her production has average greater than ours, perhaps twice as many planes per month as we have. This is not unusual nor new. Using .96 for this factor we obtain 4 = 10 = 444 times our own per month appears approximately the facts.

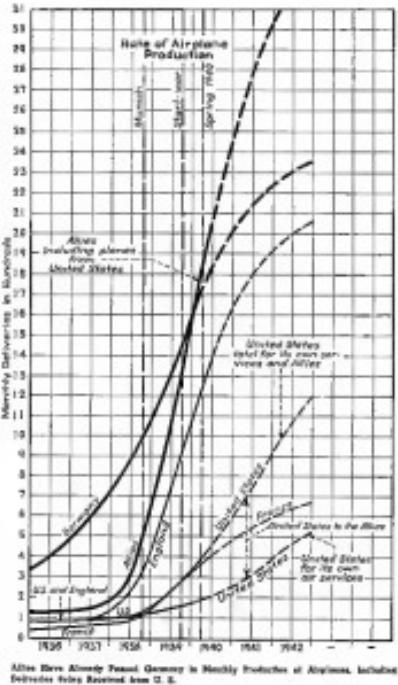
Analysis of this kind are adequately approached but when figures obtained by many different methods of approach are checked and rechecked, and also a matter of judgment is exercised, final conclusions are reached. One source of error which may enter through using this method of applying "C" is failure to be on guard against omission of assumptions on which the "constants" of Table 3 are based. For example, assumption 3 per cent increase production rate by 400,000 per month; there are many factors involved in determining rate and size of production as size of order changes, such as degree of tailoring, number of changes from a model previously manufactured, extent of previous manufacture of similar models and previous experience of the workers. As a quick average for example of this kind, it has been found possible to assume a factor of .96 as used in example "C" above, to take care of a quantity other than 400 in a given time. The latter means that since time the quantity in production is doubled, the unit cost will be only 10 per cent as great as in the smaller lot.

There are other things to consider when estimating the rate of delivery which it may be anticipated the Germans can make to the Allies. For instance, good care must be taken when selecting a check of quantity using the money value of orders as basis, since the delivery frequency is not available. The additional prior plan as made in the case of accumulated deliveries, which involves payments for plant expansion necessary to keep up production. Also,

profits may differ from those of the base assumption.

However, sufficient information is available in general making a good estimate of export deliveries, based on current activities of the German government, and the like. In addition, the curves of Figure 1 have been plotted to show the monthly deliveries that have occurred since January

(Data to June 1941)



AVIATION
April, 1941
107



Progress in aviation, as typified by Vultee's Vanguard pursuit ship, is a never ending conquest of new barriers of time and space. Yesterday's limits of speed and flight range serve only to mark the progress made today.

Much the same attention to improving yesterday's methods that has been the basis for Vultee's steady progress in aviation marks the alertness of our own organization in the search for ever improved methods of producing "Ohio Special Quality" tubing. We are proud to have had a part in furnishing the aviation industry with material that has made possible many of today's finest ships.



CHROME
MOLYBDENUM
FOR
STRENGTH
LIGHTNESS
SAFETY

AVIATION
April, 1941
107



Small shaft performs

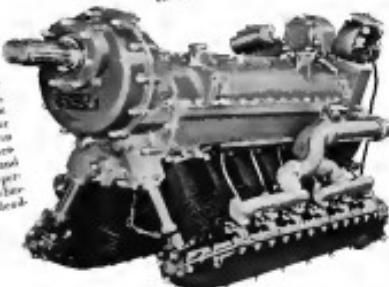


TOUGH TASK!

Depending upon the number of teeth, reduced carbon steel decreases often power strokes and inertia forces of the 300 HP Ranger aircraft engine shown below. This 1621¹/₂ diameter shaft, hollowed to a wall thickness of 0.25", transmits standard torque directly to the reduction gear position. To withstand high stress and shock loads, Nickel-chromium steel heat treated to specified Nickel alloy steels respond readily to heat treatments which develop high strength/toughness ratios in modern aircraft designs.

NICKEL ALLOY STEELS

Lower weight per HP is a feature of the 300 HP engine, mounted in the cylinder power plant developed by the Ranger Manufacturing Corp. Famous world-wide for its nickel alloy steel materials for aircraft parts such as gears, shafts, etc., Nickel alloys and vehicle materials are now "supergalvanized" for an impervious coating to shear pressures. The great mechanical properties of the Nickel alloys permit characteristics of steel with half the weight. Their combination of strength and durability is finding applications in Nickel-alloyed materials.



THE INTERNATIONAL NICKEL COMPANY, INC. 67 WALL STREET NEW YORK, N.Y.

EXHIBITION
April 1941
128

Announcing

LIBERTY AIRCRAFT PRODUCTS CORPORATION

Formerly KIRKHAM ENGINEERING & MFG. COMPANY

With experienced personnel and enlarged facilities geared to the industry's present pace and future needs, LIBERTY AIRCRAFT PRODUCTS CORPORATION will carry forward a fine tradition of high speed production of precision parts to Government Specifications.

Now serving many leading aircraft, engine and accessory manufacturers, our Design, Engineering and Manufacturing organization is in a position to save you money and time on parts production. There are scores of modern high-output precision machine tools and miscellaneous equipment in our machine shop . . . a wing division equipped to make all types of sheet metal parts including pontoons . . . large stocks of Government-impacted material. We offer you the most modern heat treating units, anodizing and cadmium plating equipment. Let us be your parts department . . . inquiries invited.

Formerly KIRKHAM ENGINEERING & MFG. COMPANY—our

LIBERTY AIRCRAFT PRODUCTS CORPORATION

FARMINGDALE, N.Y., U.S.A.

EXHIBITION
April 1941
128

**Going Places In 1940? . . . Then Let
This FREE MANUAL Help You**



Answers: Present Subjunctive

You may obtain a copy of this **FREE** book by renewing your present subscription. Regardless of where you present subscriber applications must be sent on certain **FREEFORM** renewal cards. Your subscription will be renewed for additional time without difficulty. Mail your renewal and remittance today.

will find that the Model engine ploughs and techniques from the ground up. It has been specially developed by the editors of AVIATION to meet the needs of students, Pilots, Mechanics, Plane Owners, Fluid Engineers, Transport and Aeroplane Men. It is yours, without cost, with your subscription to AVIATION—the only issue at which being you rapidly practical about your new or your chosen work.

join a regular or the nuclear service and subjects will tell you how it's a great place to live in. Just as Commandant R. E. Clegg, USMC, told me, "I am a member of the Marine Corps. I am not a member of the United States Government, nor am I John D. Rockefeller. I consider myself a citizen, a soldier, a man, John D. Clegg." Only tell him who you are, the outfit you're with, and keep your mouth shut. If you do, he'll be a good man and a good friend. And he will tell you all the facts and difficulties usually encountered and how to overcome them. He will also tell you what you can expect to earn down there on the range. Don't talk with him about other requirements and leave him to it. You'll get good advice either way.

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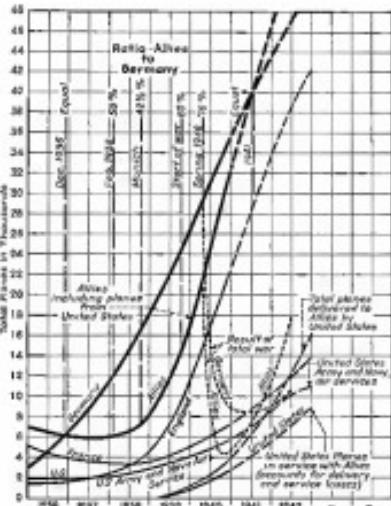
If you're just starting out—if you're encouraged but feel lost in a universe—just now learning to get your wings, then look no further and the monthly issue of AVIATION can help you along the way. Thousands of our readers have started with us as they begin their new journeys into one of the world's flying. They claim that the all-around coverage and references brought them to AVIATION has helped them so, so much. This same material can help you, too. And the cost of each of it is contained in the page of "Tales Musical," which comes in every issue.

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(Continued from page 200)

1938, and projected from the present situation through 1942. The rather constant increase in rate of production of Germany since 1938 and its relatively late entry into the Allies, at least in respect to aircraft, is noteworthy. The plane short which the Allies and the U. S. made and the relatively small production extending well into 1942, coupled with rapid increase of rate of production in England subsequent to 1938 are also noteworthy.

I would like to emphasize the marginal importance that England has had in the air after a very slow and meager start. One should also note the rapid increase in assistance to the Allies from the United States which may be expected to continue. This will be of great help in building up the man of delivery under our production program as required to meet our own Air Force expansion needs. But compared to England and Germany, our production is still small. It becomes larger as time goes on and will become of extreme if not deciding importance in the final outcome, morally as well as materially.



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With relatively minor air service, it is not believed that the depletion is more than five per cent per month, judging from the published losses of the various belligerents, coupled with the

other factors cited above. It should be noted that the curves of Figure 2 cover and plan all types, including farm-hands, partnerships, cooperatives, and tenancy. In using the methods herein described for obtaining the power, total labor force or number of labor units are important factors.

size resistant crashes, both in training and service. The figures average from about 30 per cent per year in 1958 to 45 per cent per year by January 1968. Thus, it should be noted, is a monthly rate of depreciation of loss, two per cent to about three per cent, for the moment being. Much more

ANSWER
April 1948

FLYING FORTRESSES



FLY AHEAD IN THE FIRST LINE OF
DEFENSE WITH **SKF BEARINGS**



THE FIRST LINE OF DEFENSE takes to the air on **SKF**'s wing of the mighty Flying Fortress now patrolling over America. With a wing span of 105 feet, a length of 70 feet, and powered by four 2000 h.p. Wright "G" Cyclone Engines, it ranks as one of the world's fastest heavy bombers.

That it is **SKF**-equipped for dependable bearing performance is a tribute to the engineers who designed it . . . a warranty of safety to the men who fly it. For **SKF** Bearings are built to stand up under the tremendous range of power from Cyclone engines . . . to run smoothly at all altitudes in all kinds of weather. When a bearing flies, performance with minimum weight is the only thing that counts.

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AVIATION
April 1941
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"Here comes another with
a Continental Engine"

"A Clean
Sweep at
Miami"

Continental Powered Planes Finished
First, Second, Third, and Fourth . . .
Firestone Trophy Race

The first was Jack Snodgrass. Then came Elihu Eno. Third place went to Guy A. Head, and Robert R. Maynard finished fourth. That's how they finished the Firestone Trophy event during the Miami All-American air races. It was a 100% Continental victory with the winner averaging 108.26 M.P.H.

**Continental's Famous "A" Series
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These famous Red Seal engines are standard or optional equipment on Airacrons, Luscombe, Piper Cub, Pittsfield, Stevens, Taylorcraft, Wibault—and dominate the 40- to 80-horsepower field. Equipped with carburetor or mechanical fuel injection—no exclusive Continental feature.

Showing front
view of A-60
with carburetor.

Continental Motors Corporation
Aircraft Engine Division
MUSKEGON, MICHIGAN

A.M.R.V.C. 1941
April 1941
121



(Continued from page 109)
as the estimated capacity of the country involved is appraised. Such capacity may be limited by personnel, by materials and equipment, or by materials supply, or for other reasons.

Effect of "Total" war

When we stated there on Figure 2 are the effects on the total air power strength of the Allies and Germany which will result in the event of a "total" war in the air taking place. These curves have been derived by assuming continuing rate of production of aircraft as Figure 3, (in it is impossible to determine the approximate falling off of production that might result from located aircraft factories), but assuming destruction of planes in service at the rate of 25 per cent of total strength per month. The 25 per cent rate of depletion, it should be noted, is at the low limit of present-day experience because it is probable that much higher rates of war losses, as such estimates have ranged from 30 per cent, put forward by several English authorities, through 30, to even 80 per cent maintained by certain German and Italian writers. I am inclined to doubt any approach like these, but nevertheless will assume, for the sake of clarity, the effect on air strength which results. Furthermore, even in the event of a "total" war, there may be reductions on the part of Germany to dig too deeply into her oil, coal and aluminum reserves. Twenty-five per cent of Germany's air force was used in estimating the reduction in strength of the Allies as well as of Germany. This is the most pessimistic

point of view (from the Allies' standpoint) as, if Germany is the aggressor, she will probably lose far more planes than the defending Allies. When using 25 per cent as stated, rather than 30 per cent, the curve (Figure 2) goes down as the war goes on, due to the necessity of using inferior materials caused by curtailment of supply, although probably not for some time to come. Similarly, one cannot say that the Allies will level in quality after some time, such notable English aircraft equipment as the "Spitfire" and "Hurricane" and the like, known at the end of 1940, were the fruits of the most recent developments in France, or of the excellent service experience in the hands of the French received by planes delivered from the United States.

Quality

Comment on this obviously important subject will be restricted to the statement that it is the writer's belief, quality of equipment is as well as quantity, is the key to victory. As the war progresses, and Germany, as the aggressor, has a few years ahead in some particular branch, for example, it is believed the Allies now excel in pursuit aviation and bombing in bombardment. From this latter point might be questioned, particularly if proper credit is given to the highly developed anti-aircraft gun crews, methods, anti-aircraft gun forces with which many British bombing planes are equipped. It is not believed, however, that superiority in performance of equipment will be predominant in either side as to make this the determining factor. No one who has inspected German equipment and German research laboratories, and is aware of German general engineering

and scientific ability, can believe the quality of his products from the performance standpoint, is likely to be greatly exceeded. There is the possibility, however, that the Germans, in this war, do not, due to the necessity of using inferior materials caused by curtailment of supply, although probably not for some time to come. Similarly, one cannot say that the Allies will level in quality after some time, such notable English aircraft equipment as the "Spitfire" and "Hurricane" and the like, known at the end of 1940, were the fruits of the most recent developments in France, or of the excellent service experience in the hands of the French received by planes delivered from the United States.

Analysis

If we may assume then, that the two principal air strengths, quality of equipment and skill and resourcefulness of crews, are the key to victory, for a few years ahead in some particular branch, for example, it is believed the Allies now excel in pursuit aviation and bombing in bombardment. From this latter point might be questioned, particularly if proper credit is given to the highly developed anti-aircraft gun crews, methods, anti-aircraft gun forces with which many British bombing planes are equipped. It is not believed, however, that superiority in performance of equipment will be predominant in either side as to make this the determining factor. No one who has inspected German equipment and German research laboratories, and is aware of German general engineering



British Hawker Hurricane Fighters

AIRPORT

(Turn to page 113)

AMERICAN CABLE

"KORODLESS"
(STAINLESS STEEL)

Aircraft Controls

• Army and Navy specifications are exceeded by American Cable's "KORODLESS" controls. They will not corrode under any conditions so far encountered in flying. Indeed, they cannot since they are 18-8 stainless steel through and through. And they can be fitted with TRU-LOC end attachments—the fitting that develops 100 per cent efficiency.

• American Cable engineers pioneered and developed preformed rope. This development put a stop to dangerous, massive splicing. It made the cable last longer—made it resist bending fatigue so successfully that smaller diameter and lighter sleeves could be adopted. It made possible the 100 per cent efficient TRU-LOC fittings.

• Available in galvanized, tinned or "KORODLESS" (stainless steel) American Cable Aircraft Controls have done much to advance the safety of flying. They meet every Army or Navy specification. Use American Cable controls and fittings in your craft. Made by the manufacturers who are "In Business for Your Safety."

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AMERICAN CABLE "Korodless" AIRCRAFT CONTROLS

KOLLMAN PRECISION INSTRUMENTS have been selected as standard equipment on the REPUBLIC EP-1 and the VULTEE "VANGUARD" airplanes now being manufactured in this country for the Royal Air Force of Sweden—**a choice for which there is the best of reasons...** previous long and satisfactory experience with Kollsman Instruments on the airplanes of the Swedish Air Force.

The Kollsman "Vanguard" airplane shown is equipped with an experimental engine, the Vultee built for the Swedish Air Force. It is powered with Pratt & Whitney R-2800 engine.



KOLLMAN INSTRUMENT DIVISION OF THE SQUARE D COMPANY
2000 FORTY-FIFTH AVENUE, ELMHURST, NEW YORK
WESTERN BRANCH: GRAND CENTRAL AIR TERMINAL, GLENDALE, CALIFORNIA

(Continued from page 112)

role as far as bombing personnel but not when ratios are much less than that amount, as it must be remembered that there is no inherent advantage for distance, particularly in the air. At the present time, the relationship does however, by about 1.5 to 5, with the gap rapidly closing.

This analysis is based on the present line-up of the nations at war. No nation has been made of the possibilities of the neutrals being weighed one way or the other by the army of France or Italy into the major conflict. It seems to me doubtful, although extremely remote, that either of these countries will venture actively and, in the case of Italy, there is further substantial doubt as to the side with which she will cast her lot. Then there are balance-of-power which cannot now be compared with certainty, such as Scandinavia, the Balkans, and Turkey.

Given it is, however, that Air Power has separated determining importance in world because of its dual role, it is the type of the army and navy, and it possesses tremendous striking power of its own. It issues many reminders, that the eventual outcome of the war will depend on the air that each side has master. I feel that Germany's past supremacy and present small superiority in the air will be reversed by the Allies. The reverse should not depreciate the situation. Assuming substantially equal forces on both sides and, of course, Allied victory, if the Allies are the sole and economic conqueror for the Allies in access to world markets and in financial means of exchange, then, over as equality is attained, the outcome will not remain long at stale. This time should arrive late in 1941 or early in 1942, and with it, Allied victory.

The world has had to realize this lesson the hard way, power must always be backed by strength. This holds whether international allies fall into the scheme of power politics or collective security. Collective security, in the form of the League of Nations, was based on the same idea. It proves immature and failed since collective strength was not behind it. Realizing the dominating importance of Air Power, Germany severely started her air armament. She built up an efficient industry and thus greatly extended her air force and by threat of its use, acquired much of what she wanted. If the world has learned the lesson

TOTAL AIR POWER	
Present	10%
Resources	20%
Development	30%
Production	30%
Total	100%

These proportions are approximate, vary by different countries and at different times.

one can through use of a large class size ratio.

The master manufacturing cost and tank rods are all of "H" design, rather than "T" section, although the latter is supposed to be slightly lighter in weight. Use of the "H" section permits single-cylinder heads, which are more compact and eliminate the expensive job of end milling accuracy with "T" section rods. Machining of these rods is further speeded up through use of two fixtures in a Cincinnati horizontal mill, permitting cutting of two rods at a time.

Standard production design eliminates the use of the usual pedestal throughout the engine, saving to produce positive work with maximum economy. For example, the cylinder head bolts in the cylinder barrel instead of being secured on. Blawdens engineers developed a type of special ground bolt, which, on construction, is held in a sleeve, which, in turn, serves to hold the bearing supports. Between head and barrel. Also, the valve rocker arm assembly was materially simplified through development of a special roller bearing and rocker arm side, with floating socket. That side is machined to our specifications from a heavy steel casting, and intermediate shoulder machining of the cylinder head rocker arm.

We have concentrated on another very strong sub-dividing the engine into the maximum number of sub-assemblies, which greatly simplifies and speeds field serviceability work. Thus the final assembly at breaker down into cylinder assembly, crankshaft assembly, connecting rod assembly, and head assembly, and main bearing and main assembly, and optional equipment. Various further subdivisions are made under each of the assemblies based on that each can work without interference, and parts and assemblies fit like modular units. The cylinder assembly has all the necessary fasteners and accessories already positioned so that the final operation of bringing sub-assemblies together is performed without a hitch.

The above example will illustrate our effort to speed production through thoughtfulness in the engineering department, and to keep the assembly work in the engine shop. We are continuing this practice in close cooperation with the production department and constantly find new ways in which engineering changes, sometimes slight in themselves, permit material economies or improvements in machine precision, all of which contribute their part to greater production of engines.

Amber Lights for Runways

(Continued from page 34)

lessens or portends of fog, which act as screens when rays of light strike them. The explanation for this is circumspect with the reason for colored screens. An observer looking toward the north during summer sees a portion of red and yellow light since the longer wave lengths of these colors are best seen when they strike the earth's atmosphere than are the blues and greens. Consequently, they travel a shorter time through the atmosphere than the blues and greens and adapt to more atmospheric absorption. This does not mean that red and yellow actually penetrate any better than equal intensities of blue and green which have shorter wave lengths, but the rods and pillars are not equally adapted to the blue; others common in lights to which the extreme sensitivity of the eye is given are found to give a glow around the source. An observer would see the sodium light source as well as a general blur or halo in the direction of the constant light. A common application of "day flight" is found mounted on the front bumper of many automobiles. In this case the theory of color selection has been applied. However, filtering is not necessary with sodium vapor since the long delivery of its light in the single yellow band.

Several prior trials on simple installations were tested at the Akron airport, and several hundred installations of the sodium type. Table I gives the findings on the comparative visibility of sodium and incandescent lamps under various atmospheric conditions. These results are based on equal intensities of the two light sources.

To apply completely this principle of color selection to runway lights we have had the sodium gas to act. The emission from this gas has the longest wave length in the visible spectrum and is familiar to everyone through the use in outdoor advertising. The fact that red lights are unimportant for safety even to danger signals probably can not be argued. The original sodium lamp used on runway lights involved a sodium arc of rare gas which served to excite the primary cathode in the lamp. This resulted in a red-hot base and the sodium had vaporized and began to use up phosphorescent yellow light. The red light was continuing to glow and it was necessary to replace the

sodium with other rare gases that would not impair any red glow.

Restrictions imposed by the Civil Aeronautics Authority required that the lamp must be 30 per cent of full intensity at 10 miles and 10 per cent of the intensity at 30 degrees Fahrenheit. The insulation holding the maximum height above ground level is less than two inches prohibited the conventional double-walled glass shield which is evacuated to prevent the leakage of heat from the lamp. It was necessary to design a single-walled glass tube and form reflector winds about

The sodium lamp finally developed for airport use consists of a glass bulb 6½ inches long, housing the cathodes and a long-pulling tube of sodium metal. The tube contains a small amount of a cold start which is activated and a small amount of rare gases at a pressure of those substances of necessity. When the lamp is started, these gases supply ions for the conduction of the arc stream. As the discharge continues, the energy consumed in the tube increases the temperature and causes the ionization to increase. This causes the pressure of the rare gases to decrease, the pressure of the sodium to increase, the pressure of the cold start to decrease, and so on. This continues until the pressure of the sodium is twice normal, the pressure of the cold start is one-half normal, and the pressure of the rare gases is one-half normal. A thermal switch is activated across the lamp terminals to allow the electrodes to warm before "working." If all the pressures of the circuit were applied across the cold cathodes, the cold cathodes in the lamp would remove no excess amount of electrons.

T A B L E I
A Comparison of the Perceived Qualities
of Sodium Vapor and Incandescent Carbon
Molten-Electric-Resistance
Light Under Various Conditions of Visibility

Weather Condition	Sodium	
	2 miles	3 miles
Sodium Beam	4,000 feet	2 miles
Incandescent Beam	3,000 feet	2 miles
Sodium Beam and Smoke	1,000 feet	1,000 feet
Incandescent Beam and Smoke	100 feet	1,000 feet
Lamp Bright	100 feet	4,000 feet
Medium Bright	75 feet	1,000 feet
Medium Faint	60 feet	420 feet

between the lamp and the flash is present due to motion. The base reflector was positioned with respect to the sodium beam to eliminate this loss. It was found that each a lamp reached its intensity of 100 (about 40 per cent of full brilliance) quadrupled its eleven minutes at normal room temperatures.

The nose distributes the light symmetrically in a single broad light cone not far above the horizontal. This angle coincides with the angle of the plane's approach and provides as much light as possible for the incoming pilot. The use of command beams was avoided since the pilot could not then see the aircraft directly. The use of a beam of distance, however, did not seem to be a disadvantage. The beam could be slightly off the center line of the runway, only a few inches apart would be visible, instead of a row on each side as was desirable. Furthermore, it was necessary to design the units so that the weight of the heavier planes in operation were the most weight to set you off the edge of the runway.



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DURING 1939,
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a total of 207,360-
215 revenue passenger miles, a 48%
increase over 1938.

Pictured above is one of fifteen

Douglas DC-3 Flag-
ships, recently added
to American Airlines
Service.

All American Airlines Flagships
are equipped with Holley Nao-Icing
Aircraft Carburetors.

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* H O L L E Y *

AIRCRAFT CARBURETORS

AVIATION
April 1940
13

Airline Safety Through Teamwork

(Continued from page 41)

The story of the vital part played in airline safety by the maintenance department of the airline is not long a tale to be told in brief. It is not new to readers of this magazine that Aviatrix has devoted many pages to the study, advance of methods and procedures. Our special maintenance men have been a pastoral history of the essential work that is being done on U. S. airlines.

As a whole, preventive maintenance is carried to a point that may seem fantastic to anyone who has never owned an airline-maintained plane. None of the thousands of mechanical parts of an air transport were ever replaced long before exhaustion or some way weaker them in a critical point. A large air transport plane, after all, serves a far greater purpose than does a small car. It carries more than twice as many passengers, flies higher, demanded by physicians, owners, government and dentists.

Literally hundreds of miles on the airplane are checked regularly. A step-by-step routine is followed. Nothing is missed. One airline has its maintenance men check every part to verify that its preventive maintenance coverage takes volume, such as the thickness of a New York telephone book.

Through the maintenance department, as well as in the operations division, training goes on night and day. Preventive measures are learned carefully, and only the best conditions are used for training. They are in school, either in formal classes or under the training of an old-timer. Training is practical, thorough, and continuous. As a class of experienced workers, there is probably no more dependable group of men in the field of aircraft maintenance.

Integrity is their middle name. They deserve much of the credit for the airline safety record that has been established.

Air Transport Association

One airline by itself cannot possibly solve all its problems. In 1938 the leaders of the airline industry got together all right for the sales and advertising departments, only a handful stuck us operations and maintenance problems would get them anywhere. So they joined together and formed the Air Transport Association of America and hired two experienced

and fervent men to run it for them, Col. Edgar Gurnell and Powell Baker.

The contribution of ATA to airline safety cannot be exaggerated. Under its leadership maintenance men, for example, put together several times a year. Their problems are the same. They talk over everything from flying and training mechanics to new ways of solving fuel problems. Into the common pool of information go all these men. No secret is safe with them. Maintenance men are learning to use their brains. They know where it is a case of "Duh! If we mind, decided we'll do," and the order may be strong.

One line invents a device that eliminates static in ship radios, another learns that a change in engine cooling system will save fuel. In the prevention category, it is able to let others know what it has found. Another invents a fuel-pump stand, or a new way to move engines off the hangar, or repair a complicated instrument—all are named as for the other fellow's benefit. Large firms with money to spend for research risk it on their planes. This is the small line that has only half-a-dozen aeroplanes. In the process, many march on.

In other airline departments as well as in maintenance, the Air Transport Association has brought the three together. All phases of operations are represented. ATA holds meetings in which manufacturers, government officials and other groups concerned with airline problems get together and thresh things out until conclusions are reached which bring progress to air transportation.

Cold Resistance Research

In the year and a half of its existence, CAA has made much for safety. It has greatly increased the physical equipment that aids air navigation, both in and out of the airplane. Airports are better. Thanks also to the small aircraft (WPA), radio ranges and beams are more numerous, and beam errors are more minute. An earlier control at busy airports is now available with less loss of time and expense, preventing unnecessary confusion.

Many standards that have been set for airline performance have contributed to the safety record. CAA has studied the best practices in air traffic

operations, in both operations and maintenance, and, and. "This will make airline flying safer. All has moved toward this practice. The use of better engineering techniques is one of many such contributions. Learning of experience has improved their standards.

CAA was largely instrumental for getting the lines to agree on staying "in-line" between successive points, such as the New York-Chicago route. This has been a great help. The lines are much quicker to cancel flights. Regions are operated at a lower percentage of those maximum output, which is beneficial. Up and down the nation CAA men are working with all operations and maintenance departments, strong efforts to improve safety and safety.

With the Civil Aviation Act, the Authority superseded the Bureau of Air Commerce in August, 1938 under new organization came into being—the Air Safety Board. Although it works closely and harmoniously with CAA, it is an independent board, conducting investigations and not responsible to CAA. Its sole purpose is to improve safety in scheduled and non-scheduled flight. It does this by a three-fold program: investigation, recommendation, and publication. It has power of law enforcement, and the CAA may accept its recommendations or not. However, its work is done here so well done that it has raised the respect of the entire industry.

Following an accident involving any commercial aircraft, the Safety Board goes into action. It makes a painstaking investigation, during which it sits in its own legal environment. It makes recommendations to the manufacturer so that similar accidents may not happen again, and publishes its findings. Nothing is overlooked, nothing is left up to the writer's judgment. The Board is playing an important role in airline safety.

Airline Film Assistance

In the final analysis, it is the pilot who knows more than anyone else about the operation of his airplane. He and his co-pilot are sleek, bare after hours, northward winds, and poor afternoons. That is why the man who flies the fleet has the right, in addition to weather and over all the routes. It is they who give the real test to new propellers, radars, instruments, engines and airplanes. If the airlines of America have established

(Continued to page 130)



for men who treasure TIME...

TIME is about successful men: this comment characterizes, while rich in achievement, their feel of constant poverty of time... The week has too few days, the day too few hours to satisfy their urge for action.

It is natural that such men should fly, because flying embodies productive leisure; and logical that they should choose the SPARTAN because their recognition, in his smart sleek aircraft, the embodiment of all the features they seek in a private plane—a masterpiece of specialized engineering, fashioned by men who for 13 years have devoted all their skill and energies to the development and production of private planes.

You see the evidence of specialization in every detail of the SPARTAN—in its speed and safety, in the trim grace of its lines and the luxury of its appointments; and most important, in its amazing maneuverability—sober response without ready buckling or frustulating controls. If he or she realizes that such an airplane is actually the finest airplane in the class...

Successful men, scientists and executives, will be interested in details of the SPARTAN. We shall be happy to forward these on request... SPARTAN AIRCRAFT COMPANY, TULSA, OKLAHOMA, U. S. A.

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SPARTAN
Executive
Diplomat of the Airlanes

AERIATION
April, 1948
22



Around the world—in private, commercial and government aviation—the name "Irvin" symbolizes SAFETY. The air forces of forty-five nations, including the United States and Great Britain, use IRVIN parachutes. More than 100,000 aviators throughout more than 100 countries have been saved with IRVIN parachutes.

IRVIN AIR CHUTES ARE DOMINANT
in the leading aeronautical schools of America and are preferred for use in the Civil Aeronautics Training Program. During the Bataan and Fall of Corregidor, more than 10,000 aviators were rescued.



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HALF A CENTURY OF KEEPING FAITH... FIFTY YEARS OF PROGRESS.

Helliwells Ltd

A FIRM OF BRITISH INTEGRITY
WALSALL AIRPORT AND DUDLEY
ENGLAND.

(Continued from page 119)
labeled a new high in safety, and they are the first to receive the credit.

Through their own associations they have made innumerable improvements that have improved safety. Their suggestions go to their Association office in Chicago, where they are often passed over to CAA. The Association has done much for its members, and was largely responsible for the establishment of the Air Safety Board in its present independent outfit.

Households Help Too

There is hardly an area in today's transports that has not been improved in the past few years because of joint cooperation between aircraft manufacturers. The airplane manufacturers are a group of progressive business leaders; engineers, radio, fire-fighting equipment, and so on. In short the big-fliers are better because of what manufacturers and artisans

have jointly done to put out a better, safer product.

Every passenger carrier of altitude equipment has seen the trend their way to a definite basis, with pilots, dispatchers, communications engineers as well as in the offices of the purchasing agent. Manufacturers have been prompt to make improvements suggested by the lines. As a result, airplane managers and their engineers are the envy of the rest of the world.

The future for air transportation in this country is a brilliant one. From less than 300,000 passengers carried during the twelve months of 1936, the number has grown year after year and during the same period, more than 100,000,000 miles have been flown over 3,000,000—or more—air routes since 1934 figure. The curve is still rising sharply, and with their admirable operating record, the domestic airlines should continue to prosper.

Keeping Them Aloft

(Continued from page 41)

have maintained phenomenal safety achievements. But now they are part of a worldwide system that is better than all but their own operations. As a result there is a new morale—a real determination to do a good job. Operators and mechanics who have always done a useful job, are now double and triple-checking their maintenance.

A point not to be overlooked is that only the safety specialists with a special interest will be eligible for the Aviation Job. Men who have worked over their specialty require for the government, who here have willing to take a chance on making money this year, hope that maybe the financial rewards will be a little more later on when they will have had time to get themselves situated and when the C.A.A. will have had a chance to check the financial statements of the applicants.

Civil Aviation

Operations are sometimes referred to as "flying with a public guarantee." They have come far, qualified—bureaus of flight, government beyond compare—an amazing knowledge of airplanes and engines, and flying skills that are superb. But they are not business men. They keep their money in a stock job if there is nothing left in

the end of the month they figure they have made a profit. The best and most efficient of the business are a complete contrast.

Now for the first time they are being forced to conduct their affairs on a business-like basis. Before they may collect their money from the government, they must fill out Form 530—Operators' Monthly Cost Statement. This will be applied to all fixed-base airports, terminals, and even have a bookkeeper to do the adding and balancing, but where the term is finally filled in by him they have an accurate financial statement of how things are going. The many of them, this knowledge alone we have been used to do.

Complaints from the operators seem to be down in these, the volume of paper work is too large and could be reduced in several ways. Some of the forms seem to have been designed for men who never had journal operating experience. Classroom training might be helpful in these instances, as here with poor attitudes appear to have been instilled into the program. Instructor recommendations do not carry enough weight. A boy with poor qualifications, for example, who if on his own would need 60 hours of instruction, could be loaded in the classroom, 20 hours of which would be necessary to retrain. Pay to instructors under the existing financial setup cannot be enough.

"Scouting is an operator," said one operator. "We all for the progress. Every operator I've talked with is working like a dog to make a good name. We all want to be in on it again next year."

are being used there over losses, and that operating costs on these units to do the same job, has cut Public Liability and Property damage insurance from \$250,000 to \$127,50 per aircraft for the 1936-37 \$190,000 public liability and \$35,000 property damage. Accident insurance is down from \$30 to \$14 per \$1,000. Workmen's Compensation rates are down one-half. All the money that the hard-headed insurance companies let go that CAA has made a real contribution on safety.

Airports are better. To qualify for the program, some fields had to be enlarged, runways were lengthened and improved, structures were removed.

Flight instruction is definitely better. As an example per CAA, has increased to have to teach. Instruction methods begin at the beginning and follow a set pattern. Flying is stopped or hurried over. Every step comes at the proper time. Instructions are all re-arranged and once lead to uncontrollable breaking up.

Airline pilot training is the most from 40 to 50 by reason of definitely a result of CAA influence. Maintenance is improved, as has been emphasized above.

Gosman can benefit thus for his undoubtedly goes to the high plane manufacturers who have sold the planes being used. The operators are not selling any more. Each year they expect more and more to buy their own airplanes. Sales to this group will continue for several years and the entire training program will stimulate private flying and will have a noticeable effect on sales. Operators will cash in on us, so why of us are disengaging our planes?

Complaints from the operators seem to be down in these, the volume of paper work is too large and could be reduced in several ways. Some of the forms seem to have been designed for men who never had journal operating experience. Classroom training might be helpful in these instances, as here with poor attitudes appear to have been instilled into the program. Instructor recommendations do not carry enough weight. A boy with poor qualifications, for example, who if on his own would need 60 hours of instruction, could be loaded in the classroom, 20 hours of which would be necessary to retrain. Pay to instructors under the existing financial setup cannot be enough.

"Scouting is an operator," said one operator. "We all for the progress. Every operator I've talked with is working like a dog to make a good name. We all want to be in on it again next year."

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That's what those "in the know" say who have watched her tech and "pasted" her smooth-as-glass, ultra-streamlined "fins".

Accessibility, maneuverability, speed, power, safety—more than you have a right to expect is a much higher priced ship—she's priced in the \$2000 range . . . and ready now for those who want something startlingly better in the deluxe lighter plane class.



Matched!

to each other and
to Aviation's
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The engineering excellence, the production precision, that go into the modern沈特拉磁电机，是无与伦比的。沈特拉磁电机、火花塞、发动机滑油泵和螺旋桨减速器，完全地达到了高标准的品质，它们的品质之高，可以和世界上任何一种飞机发动机相媲美。沈特拉磁电机，是航空业的一个可靠的识别记号，无论它们被应用在多少种类型的飞机上。

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Jobs!
Jobs!

Here is a book to help you get the job you want. Get the facts about the many opportunities available—show up your qualifications as a writer, editor, reporter, researcher, etc., etc.

GETTING A JOB IN AVIATION

By CARL NORDRUM

New York State Education Department
374 pages, Illustrated, \$2.50

DR. NOCHROSS has written a valuable book for all young men interested in aviation careers. He has traveled to all parts of the country, to all branches of the industry where he has asked a great many questions about jobs. The result is a frank and practical guide to employment possibilities in aviation.

If you could get in to see and talk with someone interested in aviation, and had an opportunity to ask "How can I get a job—and what do you recommend?" you would be at the chance to do so. The author has done just that for you.

This book can help you:

- Find out the beginning qualifications for jobs in the particular field of work which interests you.
- Find out how much money the starting will start and how long it will take.
- Find out the work being done by persons following the kind of aviation you hope to enter.
- Determine whether you can meet the entrance requirements for the various fields.
- Get the information as to the number of jobs in certain areas open and a forecast as to the number of future jobs in different fields of commercial work.

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Ultra High Frequency

(Continued from page 63)

approximately 600 feet and over distance marker at approximately 400 feet.

In comparison with the standard landing equipment, a monitor and control system is used in the aircraft receiver which was originally designed for use in aircraft operating appropriate to the wind duration at the time and to provide continuous indication that the equipment is operating satisfactorily. The monitor equipment provides both a visual and audio indication of the signals received from the locator, ground-based transponder and other locator equipment and an addition indicator which one of the four categories it is in use for instrument landing.

Airport Traffic Control

With the establishment of airport traffic control by radio at the major airports throughout the country, a transmitting frequency of 250 kilocycles was selected for communications purposes from all airport traffic control stations in circuit. Communication at a particular frequency is carried on at frequencies in the band 3600 to 6000 kilocycles. The use of 250 kilocycles for this service has proved to be satisfactory, mainly because of increased traffic, atmospheric disturbances, and interference from traffic control transmitters located at other airports. In selecting the frequency no consideration was given to ultra-high frequencies, may be associated.

In the early part of 1937 an experimental ultra-high-frequency crystal-controlled telephone transmitter operating on a frequency of 125 megacycles and having an output of 100 watts was installed at the airport traffic control station. A crystal-controlled superheterodyne receiver was used to receive the transmission at the ground station and was connected to means of a visual indicator consisting of a one-half wavelength vertical antenna mounted on a 60-foot wooden pole.

Flight tests were conducted and it was determined that with the aircraft flying no less than 5000 feet above the ground level, the maximum performance for a radius of 80 miles was greatly improved when compared with previous frequencies and approached the performance of the ultra-high frequency of 125 megacycles. The results obtained in these tests indicated a marked improvement in service as the ultra-high-frequency transmission with nearly complete freedom from atmospheric disturbances. In addition, desirable progressive characteristics were observed which would tend to eliminate the

interference between airports. Work has begun on a program looking to the ultimate replacement of the present low-frequency traffic controllers for use in all new airports with a system using frequencies in the band 125-132 megacycles.

Aircraft-to-Ground

In the United States at the present time there are 1000 transmitters from domestic aircraft. In Government-owned aircraft are made on the frequency of 1435 kilocycles at the maximum frequencies of 3620 and 6210 kilocycles. Transmissions on these frequencies are subject to specific fading, skip effects, atmospheric noise, and radio-frequency interference. In addition, transmitting antennas appropriate to each frequency exhibit a high attenuation during flight in the aircraft. In order to improve communications and avoid some of these difficulties, an investigation was conducted in the use of ultra-high frequencies for the aircraft-to-ground system.

In the early part of 1939, an ultra-high-frequency telephone transmitter operating on a crystal-controlled frequency of 141.78 megacycles with an antenna output of 5 watts and capable of 100 per cent modulation was installed in an airplane. The transmitter was designed for operation in the atmosphere at all ordinary airship wave "skip" type antennas and, therefore, to the type used as an airborne service was removed on top of the fuselage and was connected to the transmitter by means of an asymmetrical-type coupling consisting of a 70 ohm coaxial transmission line. A crystal-controlled superheterodyne receiver was used to receive the transmission at the ground station and was connected to means of a visual indicator consisting of a one-half wavelength vertical antenna mounted on a 60-foot wooden pole.

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second improvement in the radio interference problem is anticipated due to the propagation characteristics of the ultra-high frequency.

At the present time, a frequency of 143.1 megacycles was proposed to replace the frequency 1300 megacycles now used by aircraft to contact Government and airport traffic control stations.

Synthetic Rubber

(Continued from page 62)

resistant to swelling by anti-freeze compounds and has great strength and resilience. Ultra-high elasticity makes it easy to mold and form and has good resistance to heat treatment, resulting in slow hardening only above 200 deg F. This material is supposed to be as abrasive resistant as rubber. Its resilience shock absorbers it has absorbed many cycles of vibration without fatigue. It is able to safely absorb energy due to cold flow and a minimum amount of swelling in the presence of the fluid make it a successful application.

PVA is a recently developed synthetic which possesses the most remarkable of any of the synthetic resins. It is a polymer of acetate ester in ordinary size and volume is highly resistant to failure by flexing or stretching, has high tensile strength, and has about one-tenth the permeability of rubber. It swells very little in oil and for that reason has been used for sealants and as an application when water is present. It is also a good conductor of heat and has good insulation qualities when immersed in water, shielded by glassine. Because of its strength it can be used in pressure or vacuum systems and because of its resistance to solvents it has been used in liquid refrigerants.

In addition, these new synthetic-rubber-like materials can be used to passivate varying degrees of asphalt, mastic, asbestos, rosinous and bituminous. These qualities depend entirely on the composition of the resin. For example, methyl methacrylate can be used to passivate asphalt.

Synthetic rubber can be compounded with carbon or reduced rubber and the resistance and resilience other qualities of the two synthetic rubber elements in direct proportion to the percentage addition of rubber. This may or may not be a disadvantage depending on the final design needs desired.

Cabin Superchargers

(Continued from page 67)

twin, running and take-off conditions. The engine rating at stand still at the present time seems to be 1,600 rpm for cruising and 2,000 rpm for takeoff, with other designs having the same take-off speeds and cruising speeds ranging up to 2,000 rpm. This places the conventional supercharger at some disadvantage, as the pressure ratio must be increased to meet the demand of the cabin depressurization of the cabin if the engine speed is held constant, and this speed must be maintained at cruising speeds. Under take-off conditions and single-engine operation, the pressure is at very much higher than necessary, due to the increase in rpm and, in spite of decreasing the idle rpm, the maximum altitude cabin pressure may become too low, power losses and high temperatures. To a certain extent this objection can be overcome by the use of a clutch, as the cabin supercharger does not need to be operated at sea level or at altitude where take-off occurs. The conventional supercharger can be used, provided that the main engine rating is sufficient to reach where pressure is required. At this point the design of the supercharger will again be based on operating requirements. If it is permissible for the pilot to throttle his main engine to the lowest possible speed, a simple type of cabin supercharger, a single type of compressor stage, can be provided. However, if it is necessary to engage the supercharger without disturbing engine operation and at the ordinary cruising speed of the engine, it will undoubtedly be necessary to provide auxiliary starters, which require from one to three times the normal engine starting torque to start up the internal operating speed. Such starters have already been developed and tested in experimental two-speed and two-stage superchargers and operate extremely well. They are more complicated and expensive than the ordinary auxiliary type of clutch, and will obviously add to the weight, bulk and cost of a cabin supercharger requiring them. A Roots blower practically eliminates the necessity for a clutch, if the total volume of air is bypassed, the load on the supercharger is only a small portion of the total load and requires little additional power necessary to move the bypass valve, the weight of the valve and cost of the Roots blower to

the other. This characteristic may become more important for certain types of operation.

The weight of a cabin supercharger depends upon the type, pressure band, capacity, whether or not starters are used, and what accessories are fitted, if any, are used to reduce the weight of the supercharger. A simple conventional supercharger having a compression ratio of 1.6 to 1 and differing 200 to 300 cu. ft. per min. at free air weights about 30 lb. without drive shaft or coupling. From this value, weight will range up to about 35 lb. for a 2 stage centrifugal supercharger, and an overall compression ratio of 2.1 and a capacity of from 200 to 300 cu. ft. per min. complete with drive shaft and universal joints, shaft, torsional vibration damper, and controlled oil system and integral automatic regulator. A simple Roots blower having an air capacity of 50 cu. ft. per min. at 100% load and a total weight of delivery 200 to 300 cu. ft. per min. at ordinary cabin pressures will weigh 50 to 55 lb. without drive shafts or couplings. These weights are all based on the use of heat-treated stainless alloy castings, which have proved more resistant to the effects of heat than any of the standard aluminum castings.

Centrifugal is an important problem, particularly on centrifugal superchargers, where of vapor must be kept from mixing with the air delivered to the cabin.

A large percentage of the engine manufacturers prohibit the use of intake air bleed to the engine to reduce intake air temperature, making it mandatory for cabin superchargers to have direct air supply and pump. In a conventional supercharger a self contained blower load holding 1 gal. of oil may be used, with an air pump supplying the necessary pressure. All blowers used to drive or connect to the cabin must be of the Roots type, as it is impossible to use an external supercharger regulator as that no control of bleed air settings are required. The roots will bearings of a Roots blower are ordinarily lubricated with a heavy oil such as 600 W. Viscosity, which will last from 60 to 100 hours operation without regeneration or changing.

Some air controls for the cabin are essentially a valve for maintaining the desired pressure, cosine for controlling the mass flow of air to the cabin, a differential pressure valve opening to the outside atmosphere, which will limit the differential pressure between the cabin and outside, and the reverse, as well as an overflow operating valve which will prevent

higher pressure outside the cabin than inside.

Various systems have been proposed for the control of the supercharged cabin. The simplest of all is operating in the cabin well beyond the pressure band, so that the cabin pressure is at or above that of the outside air. A simple automatic centrifugal supercharger having a compression ratio of 1.6 to 1 and differing 200 to 300 cu. ft. per min. at free air weights about 30 lb. without drive shaft or coupling. From this value, weight will range up to about 35 lb. for a 2 stage centrifugal supercharger, and an overall compression ratio of 2.1 and a capacity of from 200 to 300 cu. ft. per min. complete with drive shaft and universal joints, shaft, torsional vibration damper, and controlled oil system and integral automatic regulator. A simple Roots blower having an air capacity of 50 cu. ft. per min. at 100% load and a total weight of delivery 200 to 300 cu. ft. per min. at ordinary cabin pressures will weigh 50 to 55 lb. without drive shafts or couplings. These weights are all based on the use of heat-treated stainless alloy castings, which have proved more resistant to the effects of heat than any of the standard aluminum castings.

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A large percentage of the engine



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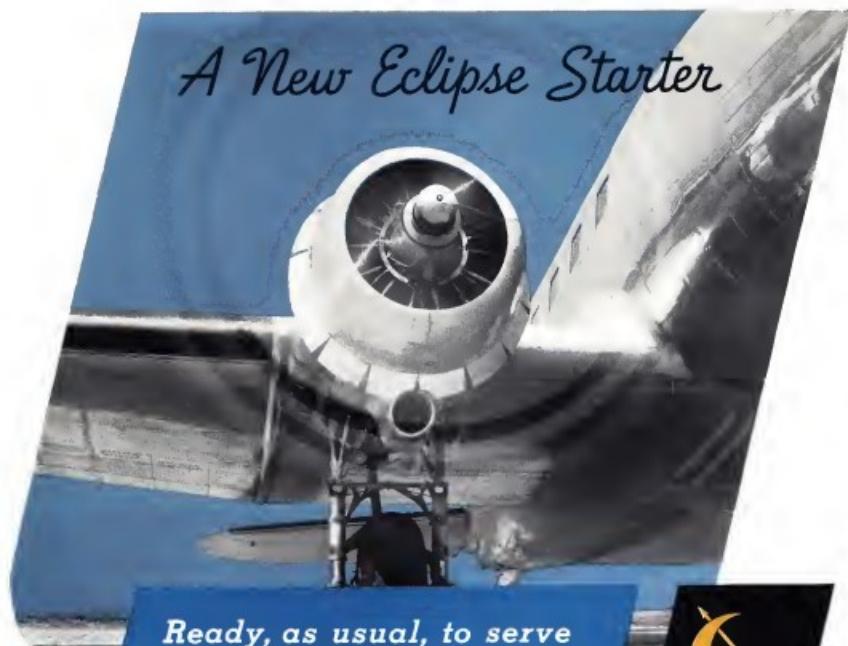
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